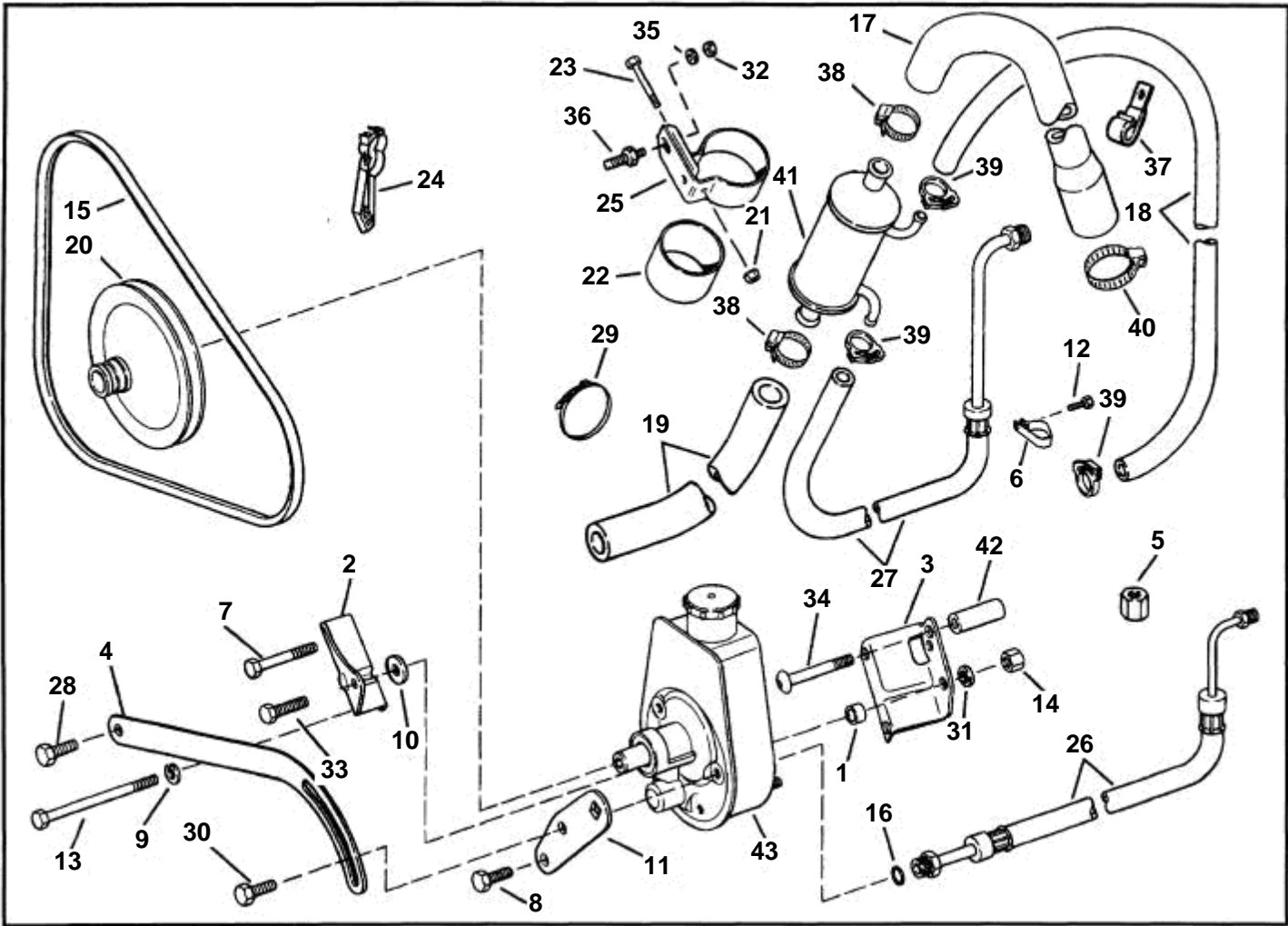


POWER STEERING PUMP



POWER STEERING PUMP

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3852495	1	Spacer, P/S pump to bracket, rear	
2	3853330	1	Bracket, PIS pump to engine	
3	3852704	1	Bracket, PIS pump to engine	
4	3853660	1	Brace, PIS pump to engine	
5	3853315	1	Fitting, Steering hose plug	
6	3852729	1	Clamp, PIS hose to cylinder head, rear	
7	3853394	1	Screw, Bracket, steering pump to engine	
8	3853405	1	Screw, P/S belt adj, brace to pump	
9	3852055	1	Washer, Bracket, steering pump engine	
10	3852116	1	Washer, Bracket to steering pump, front	
11	3853327	1	Bracket, Adjustment, PIS	
12	3853398	1	Screw, Clamp to cylinder head	
13	3852256	1	Screw, Bracket, pump to engine	
14	3852498	1	Nut, PIS pump to bracket, stud	
15	3853331	1	V-belt, PIS pump	
16	3852497	1	O-ring, Pressure hose to steering pump	
17	3850416	1	Hose, Gimbal hsg to oil cooler	290 DP; FL
	3852285	1	Hose, Gimbal to oil cooler	SX, DP-S; FL
	3853580	1	Hose, Reservoir assy to oil cooler	PIS; Fi/FSi
18	3853632	1	Hose, Oil cooler to steering pump, return	
19	3852286	1	Hose, Oil cooler to water pump	FL
	3853581	1	Hose, Cooler to therm. hsg	Fi/FSi
20	3853804	1	Pulley, PIS pump	
21	3852079	1	Nut, Oil cooler bracket	
22	3853236	1	Spacer, Oil cooler, PIS	
23	3852126	1	Screw, Oil cooler & bracket assy	
24	3852709	1	Clamp, Hoses to valve cover	
25	3852218	1	Clamp, Oil cooler, PIS	
26	3854204	1	Pressure hose, Pump to cylinder, pressure	
27	3854168	1	Hose, Steering cyl to oil cooler, return	Fi/FSi
	3854056	1	Hose, Cylinder to oil cooler return	FL
28	3853557	1	Screw, Brace, PIS pump to bracket	
29	3852158	1	Lock strap, PIS hose	
30	3853406	1	Screw, Brace to PIS pump	
31	3852162	1	Washer, Stud, steering pump to bracket, rear	FL
	3852162	1	Washer, Spacer, oil cooler clamp to reservoir	Fi/FSi
32	3852161	1	Nut, Oil cooler to engine	
33	3853405	3	Screw, Steering pump bracket to steering pump	
34	3852700	1	Screw, Support tube to engine	
35	3852058	1	Washer, Oil cooler to bracket, PIS	
36	3852599	1	Stud, Oil cooler to engine	
37	3852490	1	Clamp, Steering pump hoses to intake manifold	
38	3853780	2	Clamp, Water hoses	
39	3852196	2	Clamp, Oil hoses	
40	3850422	1	Clamp, Water to gimbal hsg	SX, DP-S
	3852602	1	Clamp, Water to gimbal hsg	290 DP
41	3851921	1	Oil cooler, PIS	
42	3852699	1	Tube, Bracket to engine	
43	3850491	1	Power steering pump	