



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	834360	1	Reversing gear		RATIO 1,91:1
2	827617	1	• Companion flange		
3	959223	4	• Screw		
4	941907	4	• Spring washer		
5	834036	1	• Cover		
6	852156	1	• Gasket	IK	
7	958878	1	• Sealing ring	IK	
8	914472	1	• Lock ring		
9	947545	X	• Adjusting washer		TH = 0,05 MM
	947546	X	• Adjusting washer		TH = 0,10 MM
	947547	X	• Adjusting washer		TH = 0,30 MM
10	183803	1	• Ball bearing		
11	947549	X	• Adjusting washer		TH = 0,05 MM
	947550	X	• Adjusting washer		TH = 0,10 MM
	947551	X	• Adjusting washer		TH = 0,20 MM
	947552	X	• Adjusting washer		TH = 0,40 MM
12	914540	1	• Lock ring		
14	839629	1	• Plug		
15	925063	1	• O-ring	IK	
16	839673	1	• Screw		
17	839631	1	• Washer		
18	839630	1	• Washer		
19	25930	X	• Adjusting washer		TH = 0,10 MM
	120073	X	• Shim		TH = 0,50 MM
20	839670	1	• Washer		
21	839623	1	• Gear		
22	944013	1	• Key		
23	181268	4	• Needle bearing		
24	813939	2	• Spacer ring		
25	839628	1	• Sliding sleeve		
26	839625	1	• Gear		
27	914540	1	• Lock ring		
28	19578	1	• Ball bearing		
29	914472	1	• Lock ring		
30	827589	1	• Axle shaft		
31	850761	1	• Pin		
32	839671	1	• Spacer ring		
33	839672	1	• Spacer ring		
34	814030	1	• Lock ring		
35	827314	4	• Bushing		
36	183366	4	• Needle bearing		
37	827312	2	• Gear		
38	834008	2	• Spacer sleeve		
39	951931	2	• Tensioning din		
40	827313	2	• Planet shaft		
41	827306	1	• Planetary housing		
42	827889	1	• Gasket	IK	
43	960628	1	• Plug		
44	834452	1	• Gasket	IK	
45	925093	1	• O-ring	IK	
46	941338	X	• Locking wire		L = 300 MM, EARLY TYPE

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
47	839136	2	• Spring		EARLY TYPE
48	60309	2	• Ball		EARLY TYPE
49	955272	4	• Screw		
50	839505	1	• Bearing housing		
51	814184	1	• Spring		
52	839646	1	• Dog		
53	958838	1	• Sealing ring	IK	(941866)
54	951924	1	• Tensioning din		
55	942871	1	• Pin		
56	897816	1	• Eccentric piston • Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
57	897871	X	• Adjusting washer		TH = 0,20 MM
58	897711	1	• Screw		
60	827341	1	• Oil dipstick		
61	925053	1	• O-ring	IK	
62	198	1	• Screw		
63	15305	1	• Gasket	IK	
64	955297	2	• Screw		LATE TYPE
65	941907	4	• Spring washer		
66	924062	2	• Stud		LATE TYPE
67	955782	2	• Nut		LATE TYPE
67A	131251	1	• Pin		
68	827664	1	• Reduction gear		
70	914465	1	• • Lock ring		
71	827653	1	• • Spacer ring		
72	11025	1	• • Ball bearing		
73	827654	1	• • Spacer ring		
74	183523	1	• • Roller bearing		
75	827652	1	• • Gear		
76	827639	1	• • Gear housing		
77	914389	2	• • Plug		LATE TYPE
78	834452	2	• • Gasket	IK	LATE TYPE
79	946185	2	• • Plug		
80	183524	1	• • Ball bearing		
81		1	• • SEAL RING		EARLY TYPE. REPLACED BY 942950 + 947044.
	942950	1	• • Sealing ring	IK	LATE TYPE
82	947044	1	• • Sealing ring	IK	LATE TYPE
83	914533	1	• • Snap ring		
84	11023	1	• • Ball bearing		
85	827651	1	• • Gear		
86	827659	1	• • Washer		
87	940109	1	• • Lock washer		
88	959640	1	• • Screw		
89	955998	1	• • O-ring	IK	LATE TYPE
90	827936	1	• • Plug		LATE TYPE
	875577	1	Gasket kit		SEE GROUP 10