



EXHAUST & COOLING

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3853353	1	Lock washer, Pulley	8.2 GSi
2	3850211	2	Exhaust pipe, Upper	DP, DPX
	3853237	2	Exhaust pipe, Upper	SX, DP-S
3	3852741	2	Hose, Upper exhaust pipe to exhaust pipe	
	3852742	2	Exhaust hose, Upper exhaust pipe to exhaust pipe	SX, DP-S
4	3852604	8	Clamp, Hose, exhaust pipe	
5	3853401	1	Screw, Thermostat hsg to engine, short	
6	3852002	8	Lock washer, Exhaust elbow to manifold	
7	3852830	8	Screw, Exhaust elbow to manifold	
8	3850496	2	Gasket, Exhaust elbow to manifold	
9	3852362	2	Exhaust pipe, Port & stbd	
10	3852476	2	Cap, Exhaust manifold	
11	3853326	8	Screw, Exhaust manifold	
12	3852602	2	Clamp, Cap to exhaust manifold	
13	3852220	1	Pulley, Water pump	
14	3851998	1	V-belt pulley, Crankshaft, water pump	
16	3853354	1	Washer, Torsional damper	
17	3853502	1	Flange screw, Torsional damper	
18	3852696	2	Exhaust hose, Upper exhaust pipe to exhaust pipe	
19	3852507	1	Stud, Alternator brace to water pump	GL; stbd
20	3854653	4	Screw, Water pump	
21	3855472	4	Screw, Exhaust pipe to gimbal hsg	
22	3853404	8	Lock nut, Exhaust manifold to cyl head	
23	3853983	1	Thermostat, Engine	
24	3852140	8	Stud, Manifold to engine	
25	3852111	1	Gasket, Thermostat hsg to intake manifold	Part of engine gasket kit
26	3855991	1	Coolant pump	
27	3853361	2	Gasket, Water pump	Part of engine gasket kit
28	3852602	1	Clamp, Hose, to thermostat hsg inlet	
29	3852058	8	Washer, Exhaust elbow to manifold	
30	3854383	1	Housing	GL
	3855018	1	Thermostat housing	Gi, GSi
31	3850999	1	· Plug, Engine water pump, top	GL
	913564	1		Gi, GSi
32	3855281	1	Exhaust pipe	SX, DP-S
32a	3853864	2	· Seal, Exhaust pipe	SX, DP-S
32b	3855517	4	· Bushing, Exhaust seal assy to exhaust pipe	SX, DP-S
32c	3852753	2	· Pin, Exhaust seal assy to exhaust pipe	SX, DP-S
32d	3850794	1	· Exhaust pipe	SX, DP-S
	3851000	1	· Exhaust pipe	290 DP
34	3850419	1	Hose, Engine cooler to thermostat	
35	3852098	2	Clamp, Hose, thermostat hsg to water pump	
37	3856007	1	Hose, Thermostat hsg to water pump	
38	3852602	3	Clamp, Hose	
39	3853390	4	Screw, Water pump pulley to hub	
41	3855720	3	Screw, Pulley to crankshaft	SX, DP-S
	3853392	3	Screw, Pulley to crankshaft	
42	3852071	1	O-ring, Thermostat	Part of engine gasket kit
43	3852597	2	Hose, Thermostat to manifold	GL
	3852597	1	Hose, Thermostat to manifold	
44	3852607	1	V-belt, Alternator	GL
	3854643	1	V-belt, Alternator	Gi, GSi
45	3853391	1	Screw, Lift bracket & thermostat hsg	
46	3853860	8	Clamp, Hose, exhaust elbow	
47	3852649	1	Bracket, Center lift	GL
48	3856444	2	Exhaust pipe, Port & starboard	
	3850740	2	· Plug, Exhaust elbow	
49	3852472	2	Gasket, Manifold to engine	Part of engine gasket kit
50	3855594	1	Bracket, Water pump	
51	3850422	1	Clamp, Hose, water pump inlet	
52	3852602	1	Clamp, Hose, water pump outlet	
53	3855705	1	Hose, Water pump to gimbal housing	SX
54	3855706	1	Hose, Water pump to P/S cooler	
	3855684	1	Hose, Water pump to reservoir	

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Upd: 22 NOV 2005

LK 7.4, 8.2 Liter Engines

VOLVO
PENTA

EXHAUST & COOLING

REF	PART NO.	QTY	DESCRIPTION	NOTES
55	3853389	2	Screw, Water pump bracket to engine	
	3855940	1	Screw, Water pump bracket to engine, lower	
	3853155	2	Screw, Water pump to bracket	7.4 GSi
56	3853397	2	Screw, Water pump to bracket	
57	3852162	2	Washer, Screw, water pump to bracket	
58	978454	1	V-belt, Water pump	
59	3851982	1	Sea water pump	
	3853598	1	Riser, Thermostat hsg	Not shown