

CRANKCASE & OIL PAN

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3856687	1	Longblock		GL, Gi
			Bulletin P-21-0-6	P-21-0-6-EN	Longblock Guidelines, 7.4L and 8.2L
1	3856688	1	Longblock		7.4 GSi
			Bulletin P-21-0-6	P-21-0-6-EN	Longblock Guidelines, 7.4L and 8.2L
1	3856689	1	Longblock		8.2 GSi
			Bulletin P-21-0-6	P-21-0-6-EN	Longblock Guidelines, 7.4L and 8.2L
2	3855994	8	Piston, Standard		GL, Gi
	3855995	X	Piston, 0.030 in. OS		GL, Gi
	3856023	8	Piston, Standard		7.4 GSi
	3850027	8	Piston kit, Standard		8.2 GSi
	3856025	X	Piston, 0.030 in. OS		7.4 GSi
	3850028	X	Piston kit, 0.032 in. OS		8.2 GSi
3	3855039	X	Piston ring kit, Standard		7.4 GL, Gi, GSi
	3850027	8	Piston kit, Standard		8.2 GSi
	3855040	X	Piston ring kit, 0.030 in. OS		7.4 GL, Gi, GSi
	3850028	X	Piston kit, 0.032 in. OS		8.2 GSi
4	3853113	2	Locating pin, Flywheel housing		
5	3856881	1	Camshaft bearing kit		
	3855973	1	· Camshaft bearing, Camshaft, #1		
6	3855974	2	· Camshaft bearing, Camshaft, #2 & rear		
7	3855975	2	· Camshaft bearing, Cam #3 & #4		
8	3852100	X	Core plug, Engine block		
9	3853348	1	Cap plug, Camshaft bearing		Rear
10	3852471	10	Plug, Oil gallery		
11	3852471	3	Plug, Oil gallery, front		
12	3853344	4	Locating pin, Cylinder head		
13	3855972	4	Pin, Front cover		
14	3853134	5	Nut, Oil pan baffle		
15	3855982	4	Stud, Bearing cap		
16	3853500	10	Screw, Bearing cap, outer		
	3853501	6	Screw, Bearing cap, inner		
17	3856880	1	Main bearing kit, Standard		
	3853541	1	· Thrust bearing, Standard, main thrust		
	3853542	1	· Main bearing, Standard, main, #1		
	3855986	3	· Main bearing, Standard, main, #2, 3, & 4		
18	3854079	8	Connecting rod		GL, Gi
	3853355	8	Connecting rod		GSi
19	3853413	16	Nut, Connecting rod		GL, Gi
	3856016	16	Nut, Connecting rod		
20	3853356	16	Screw, Connecting rod		8.2 GSi
	3853481	16	Screw, Connecting rod		GL, Gi, 7.4 GSi
21	3855985	8	Rod bearing, Rod, standard		
22	3853357	5	Washer, Oil pan baffle		
23	3853528	1	Crankshaft seal, Rear main		Part of engine gasket kit
24	3853509	1	Crankshaft		7.4 GL, Gi, GSi
	3853586	1	Crankshaft		8.2 GSi
	3853527	1	Key, Crankshaft		Not shown
25	3855969	1	Pin, Flywheel dowel		
26	3853538	1	O-ring, Rear main bearing cap		Part of engine gasket kit
27	3852007	1	Washer, Retainer, oil pan drain		
28	3853674	1	O-ring, Retainer, oil pan drain		Part of engine gasket kit
29	3850822	1	Hollow screw, Oil pan drain		
30	3854092	1	Vibration damper, Torsional		7.4 GL, Gi, GSi
	3853588	1	Vibration damper, Torsional		8.2 GSi
31	3853506	1	Camshaft chain, Camshaft timing		
32	3854112	1	Valve, Engine block		
33	3853359	1	Stud, Oil pump & screen		
34	3852097	1	Connector, Oil filter adapter		
35	3855979	1	Cover, Timing		Part of engine gasket kit
36	3853360	1	Seal, Front cover		Part of engine gasket kit
37	3853512	1	Gasket, Timing cover		Part of engine gasket kit
38	3855993	1	Camshaft		GL, Gi
	3856021	1	Camshaft		GSi
39	3855972	1	Pin, Camshaft sprocket		

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40	3852465	1	Bushing, Sender, oil pressure		
41	3855997	6	Screw, Timing cover		
42	3852610	1	T-nipple, Oil pressure switch		
43	3855112	1	Fitting, Oil pan drain		
44	3855981	1	Camshaft gear, Camshaft		
45	3852831	1	Flywheel housing		7.4 GL, Gi, GSi
	3854094	1	Flywheel		8.2 GSi
46	946471	2	Screw		
47	3851981	1	Sealing washer, Fitting to oil pan		Part of engine gasket kit
48	854185	1	Vibration damper, 290 DP		
	3853962	1	Rubber coupling, SX, DP-S		
48a	3853273	1	Lock nut, Flywheel, coupler to crankshaft		SX, DP-S
48b	3853274	1	Stud, Flywheel & coupler to crankshaft		SX, DP-S
49	835482	6	Screw, Torsional damper to flywheel		
50	942336	6	Spring washer, Screw, damper to flywheel hsg		
51	3853173	3	Screw, Camshaft sprocket		
52	3855035	1	Oil pump		
	3855972	1	Pin, Oil pump		Not shown
53	3853514	1	Gasket, Oil pump		
54	3855976	1	Shaft, Oil pump drive		
55	3853527	2	Key, Woodruff, torsional damper		
57	3856031	1	Crankshaft gear, Crankshaft		
58	3853359	1	Stud, Oil pump & screen		Pump to block
59	3850474	1	Oil dipstick		
60	3854494	2	Drain cock, Engine water drain		
61	3852215	1	Switch, Oil pressure		
62	3854090	1	Baffle plate, Oil pan		
63	3853510	1	Gasket, Oil pan		Part of engine gasket kit
64	3852179	1	Screw, Oil pan plug		
65	3852188	1	Washer, Oil pan oil plug		
66	3853800	1	Oil pressure sensor, Oil pressure		
	872064	1	Sender, Oil pressure, dual station		
67	3853358	20	Screw, Oil pan		
68	3852611	1	Plug, Oil pan hole		
69	3854657	1	Tube, Oil dipstick		
70	3855990	1	Oil pan		
71	3853199	1	Retainer, Oil pump shaft		
72	3852033	1	O-ring, Oil gage tube to fitting		Part of engine gasket kit
73	940097	6	Washer, Screw, damper to flywheel		
74	941909	6	Spring washer, Flywheel		
75	3853502	1	Flange screw, Torsional damper		
76	3853354	1	Washer, Torsional damper		
77	3854512	1	Sensor		
	3855998	1	Retainer		Not shown
	3853172	2	Screw, Camshaft retainer		Not shown
	3855970	1	Gear ring, Flywheel		Not shown
	3856873	1	Gasket kit, Upper engine		7.4 GL; not shown
	3856874	1	Gasket kit, Upper engine		7.4 Gi; not shown
	3856875	1	Gasket kit, Upper engine		7.4 GSi; not shown
	3856876	1	Gasket kit, Upper engine		8.2 GSi; not shown
	3856878	1	Gasket kit, Lower engine		Not shown