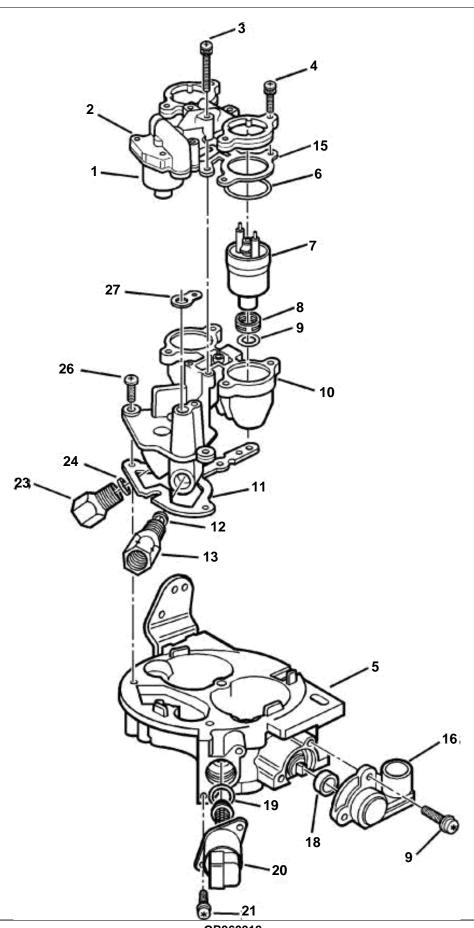
## THROTTLE BODY INJECTION SERVICE KITS



**VOLVO** 

## THROTTLE BODY INJECTION SERVICE KITS

REF	PART NO.	QTY	DESCRIPTION	NOTES
1		1		TBI assy is only serviceable
2		1		by the kits listed below.
3		3	SCREW, Cover, long	
4		5	SCREW, Cover, short	
5			THROTTLE BODY	
6		2	O-RING, Fuel injector, upper	
7			FUEL INJECTOR	
8		2	FILTER, Fuel injector inlet	
9			O-RING, Fuel injector, lower BODY, Fuel meter	
11		1		
12		1		
13			NUT, Fuel outlet	
15			GASKET, Cover, fuel meter	
16			THROTTLE POSITION SENSOR	
17		2	SCREW, Throttle position sensor	
18			SEAL, Throttle position sensor	
19		1		
20			IDLE AIR CONTROL (IAC) VALVE	
21			SCREW, IAC valve NUT, Fuel inlet	
23 24		<u>1</u> 1	·	
26			SCREW, Fuel meter body to throttle body	
27		1	GASKET, Fuel meter outlet	
	3855179		Repair kit, 6, 8, 9, 11, 15, 19, 24, 27	
	3855180	1		
	3855181		Repair kit, 1, 2, 15, 27	
	3855182		Injector, 6, 7, 8, 9, 11, 15, 27	
	3855183	1	Throttle body, Base assembly package	
	3855184		Repair kit, 16, 18	
	3855185	4	Repair kit, 19, 20	
	3855186 3855187		Repair kit, 12, 13, 23, 24 Repair kit, 2, 4, 18, 21, 26	
	3855188	1		
	3855189		Repair kit, 6, 8, 9, 15, 27	

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