

BB231A, BB261A

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
856536	1	Longblock		BB231A, REPL BY 856704
856060	2	• Cylinder head		
856474	2	• Gasket		
835077	14	• Screw		
835079	4	• Screw		
955550	16	• Screw		
856664	4	• Valve cover		
856442	2	• Oil filler cap		
856072	2	• Gasket		
856400	8	• Screw		
856059	1	• Cylinder block		
		• Bulletin P-21-0-9	P-21-0-9-EN	Longblock Guidelines, 500,501,AQ231/225/211, BB231
841860	8	• Inlet valve		INLET, STD
835541	8	• Exhaust valve		EXHAUST, STD
835102	16	• Spring		
841782	8	• Washer		INLET
855825	8	• Rotator		EXHAUST
855564	1	• Sealing kit		
835401	32	• Valve collet		
841781	16	• Shield		
841941	16	• Push rod		
835089	16	• Tappet		
856421	16	• Rocker arm		
856422	1	• Timing gear casing		
841038	1	• Setting indicator		
943629	10	• Screw		
856663	1	• Gasket		
835465	1	• Camshaft		
856068	1	• Sprocket		
856069	1	• Sprocket		
856070	1	• Chain		
940135	3	• Screw		
941907	3	• Spring washer		
855806	1	• Crankshaft		
835057	1	• Pin		
856420	1	• Vibration damper		
835059	2	• Key		
855814	1	• Flywheel		
835439	6	• Screw		
941909	6	• Spring washer		
841867	8	• Connecting rod		
856669	8	• Rod bearing		STD
856437	1	• Oil pan		
855819	1	• Gasket		
841215	1	• Plug		
856295	1	• Gasket		
841734	1	• Baffle plate		
946420	5	• Lock nut		
855817	1	• Stiffening plate		RIGHT SIDE
855818	1	• Reinforcing plate		LEFT SIDE
940135	2	• Screw		
955826	2	• Nut		
955894	2	• Washer		
940100	14	• Screw		
955893	14	• Washer		
856390	1	• Oil pump		
835372	1	• Oil pump screen		

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PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
835373	1	· Shaft		
835374	1	· Sleeve		
955550	1	· Screw		
856076	1	· Inlet pipe		
855824	8	· Screw		
855597	4	· Screw		
841261	1	· Sealant		
856365	1	· Gasket kit		
856364	1	· Water pump		
940162	1	· Screw		
955536	1	· Screw		
955536	1	· Screw		
955540	1	· Screw		
876047	2	· Spark plug kit		