

AQ231A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	Longblock		
	835459	2	• Engine mountings		
	955535	6	• Hexagon screw		
	192134	2	• Plug		
	955897	2	• Washer		
		1	• Longblock		REPL BY 856704
	856060	2	• • Cylinder head		
	856474	2	• • Gasket		
	835077	14	• • Screw		
	835079	4	• • Screw		
	955550	16	• • Hexagon screw		
	856664	4	• • Valve cover		
	856442	2	• • Oil filler cap		
	856072	2	• • Gasket		
	856400	8	• • Screw		
	856059	1	• • Cylinder block		REPL BY 856704
			Bulletin P-21-0-9	P-21-0-9-EN	Longblock Guidelines, 500,501,AQ231/225/211, BB231
1			• • • COMPONENTS		SEE GROUP 2A
	841860	8	• • Inlet valve		INLET, STD
	835541	8	• • Exhaust valve		EXHAUST, STD
	835102	16	• • Spring		
	841782	8	• • Valve spring washer		INLET
	855825	8	• • Valve spring washer		EXHAUST
	855564	1	• • Sealing kit		
	835401	32	• • Valve collet		
	841781	16	• • Shield		
	841941	16	• • Push rod		
	835089	16	• • Tappet		
	856421	16	• • Rocker arm		
	856422	1	• • Timing gear casing		
	841038	1	• • Setting indicator		
	943629	10	• • Flange screw		
	856663	1	• • Gasket		
	835465	1	• • Camshaft		
	856068	1	• • Sprocket		
	856069	1	• • Sprocket		
	856070	1	• • Camshaft chain		
	940135	3	• • Hexagon screw		
	941907	3	• • Spring washer		
		1	• • Crankshaft		
	835057	1	• • Pin		
	856420	1	• • Vibration damper		
	835059	2	• • Key		
	855814	1	• • Flywheel		
	835439	6	• • Screw		
	941909	6	• • Spring washer		
	841867	8	• • Connecting rod		
	856669	8	• • Rod bearing		STD
	856437	1	• • Sump		
	855819	1	• • Gasket		
	841215	1	• • Plug		
	856295	1	• • Gasket		
	841734	1	• • Baffle plate		
	946420	5	• • Lock nut		
	855817	1	• • Reinforcing plate		RIGHT SIDE
	855818	1	• • Reinforcing plate		LEFT SIDE
	940135	2	• • Hexagon screw		
	955826	2	• • Hexagon nut		
	955894	2	• • Washer		
	940100	14	• • Hexagon screw		
	955893	14	• • Washer		
	856390	1	• • Oil pump		
	835372	1	• • Oil strainer		

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1	835373	1	· · Shaft		
	835374	1	· · Sleeve		
	955550	1	· · Hexagon screw		
	856076	1	· · Inlet pipe		
	855824	8	· · Screw		
	855597	4	· · Screw		
	841261	1	· · Sealant		
	856365	1	· · Gasket kit		
	856364	1	· · Water pump		
	940162	1	· · Hexagon screw		
	955536	1	· · Hexagon screw		
	955536	1	· · Hexagon screw		
	955540	1	· · Hexagon screw		
	876047	2	· · Spark plug kit		