



9806

## DRIVE SP-A/MT

| REF | PART NO. | QTY | DESCRIPTION            | SEE SEC.    | NOTES                                |
|-----|----------|-----|------------------------|-------------|--------------------------------------|
| 1   | 854022   | 1   | Upper gear unit        |             |                                      |
|     | 3803114  | 1   | Upper gear, exchange   |             | Exchange unit                        |
| 2   | 854023   | 1   | · Housing              |             |                                      |
| 3   | 941814   | 2   | · Stud                 |             |                                      |
| 4   | 854024   | 1   | · Cover                |             |                                      |
| 4A  | 854198   | 1   | · Plastic plug         |             |                                      |
| 5   | 814179   | 1   | · Plug                 |             |                                      |
| 6   | 897682   | 1   | · Gasket               | IK          |                                      |
| 7   | 941807   | 3   | · Screw                |             |                                      |
| 8   | 814643   | 1   | · Hollow screw         |             |                                      |
| 9   | 955989   | 1   | · O-ring               | IK          |                                      |
| 10  | 832669   | 1   | · Gasket               | IK          |                                      |
| 11  | 853669   | 1   | · Drive gear set       |             |                                      |
| 12  | 854025   | 1   | · Bearing box          |             |                                      |
| 13  | 853949   | 1   | · Roller bearing       |             | (183668)                             |
| 14  | 183247   | 1   | · Bearing              |             |                                      |
| 15  | 852705   | 1   | · Pivot pin            |             |                                      |
| 15A | 941807   | 2   | · Screw                |             |                                      |
| 16  | 956591   | 4   | · Screw                |             |                                      |
| 16A | 942598   | 4   | · Washer               |             |                                      |
| 17  | 853484   | 1   | · Pretensioning sleeve |             |                                      |
| 18  | 925095   | 1   | · O-ring               | IK          |                                      |
| 19  | 853034   | X   | · Adjusting washer     |             | TH = 0,1 MM                          |
|     | 853035   | X   | · Adjusting washer     |             | TH = 0,15 MM                         |
|     | 853036   | X   | · Adjusting washer     |             | TH = 0,35 MM                         |
| 20  | 853670   | 1   | · Sealing ring         | IK          |                                      |
| 21  | 832675   | 1   | · Washer               |             |                                      |
| 22  | 956000   | 1   | · O-ring               | IK          |                                      |
| 23  | 914538   | 1   | · Lock ring            |             |                                      |
| 24  | 854303   | 1   | · Universal joint      |             | (853057)                             |
|     |          |     | · Bulletin P-44-1-5    | P-44-1-5-EN | U-joints                             |
| 25  | 853561   | 1   | · Joint fork kit       | IK          |                                      |
|     |          |     | · Bulletin P-44-1-5    | P-44-1-5-EN | U-joints                             |
| 26  | 853331   | 2   | · Lock ring            |             |                                      |
| 27  | 897706   | 1   | · Intermediate section |             |                                      |
| 28  | 854302   | 1   | · Fork                 |             | (839026)                             |
|     |          |     | · Bulletin P-44-1-5    | P-44-1-5-EN | U-joints                             |
| 29  | 853255   | 2   | · Cross piece          |             |                                      |
| 29A | 853331   | 8   | · Lock ring            |             |                                      |
| 30  |          | 8   | · NEEDLE BEARING       |             |                                      |
| 31  |          | 8   | · PROTECTOR RING       |             |                                      |
| 32  |          | 8   | · CORK RING            |             |                                      |
| 33  | 854201   | 1   | · Screw                |             | SERIAL NO 3102057691-                |
| 34  | 853026   | 1   | · Washer               |             |                                      |
| 35  | 853542   | 2   | · Ball bearing         |             |                                      |
| 36  | 832644   | 2   | · Bearing sleeve       |             |                                      |
| 37  | 943869   | X   | · Adjusting washer     |             | TH = 0,05 MM                         |
|     | 946179   | X   | · Adjusting washer     |             | TH = 0,10 MM                         |
|     | 943870   | X   | · Adjusting washer     |             | TH = 0,20 MM                         |
| 38  | 943252   | X   | · Adjusting washer     |             | TH = 0,05 MM                         |
|     | 943866   | X   | · Adjusting washer     |             | TH = 0,10 MM                         |
|     | 943867   | X   | · Adjusting washer     |             | TH = 0,20 MM                         |
|     | 967557   | X   | · Adjusting washer     |             | TH = 0,30 MM                         |
|     | 943868   | X   | · Adjusting washer     |             | TH = 0,40 MM                         |
| 39  | 897385   | 1   | · Shaft                |             |                                      |
| 40  | 814601   | 1   | · Sliding sleeve       |             |                                      |
|     |          |     | · Bulletin P-44-1-8    | P-44-1-8-EN | Shift mechanism, shift cone and shoe |
| 41  | 813970   | 1   | · Spring               |             |                                      |
| 42  | 26411    | 1   | · Spacer               |             |                                      |
| 43  | 951077   | 1   | · Lock ring            |             |                                      |
| 44  | 853819   | 2   | · Needle bearing       |             |                                      |
| 45  | 897313   | 1   | · Spacer ring          |             |                                      |
| 46  | 897312   | 2   | · Lock ring            |             |                                      |

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| 47  | 839332   | 1   | • Nut                 |             | TH = 2,00 MM                         |
|     | 839333   | 1   | • Nut                 |             | TH = 2,37 MM                         |
|     | 839334   | 1   | • Nut                 |             | TH = 2,65 MM                         |
| 48  | 839504   | 1   | • Shift mechanism     |             |                                      |
| 49  | 839505   | 1   | • • Bearing housing   |             |                                      |
| 50  | 897816   | 1   | • • Eccentric piston  |             |                                      |
|     |          |     | • • Bulletin P-44-1-7 | P-44-1-7-EN | Shift mechanism, eccentric piston    |
| 51  | 814603   | 1   | • • Dog               |             |                                      |
| 52  | 814184   | 1   | • • Spring            |             |                                      |
| 53  | 897711   | 1   | • • Screw             |             |                                      |
| 54  | 897871   | 4   | • • Adjusting washer  |             |                                      |
| 55  | 853868   | 1   | • • Sealing ring      | IK          |                                      |
| 56  | 951924   | 1   | • • Tensioning din    |             |                                      |
| 57  | 942871   | 1   | • • Pin               |             |                                      |
| 58  | 925093   | 1   | • • O-ring            |             |                                      |
| 59  | 940169   | 4   | • Screw               |             |                                      |
| 60  | 875826   | 1   | • Bellows kit         |             |                                      |
| 61  | 853013   | 1   | • • Hose clamp        |             |                                      |
| 62  | 853012   | 1   | • • Hose clamp        |             |                                      |
| 63  | 839351   | 1   | • Oil dipstick        |             |                                      |
| 64  | 955974   | 1   | • O-ring              | IK          |                                      |
| 65  | 853706   | 1   | • Type plate          |             |                                      |
| 66  | 804269   | 2   | • Drive screw         |             |                                      |
| 67  | 854179   | 1   | • Anchorage           |             |                                      |
| 68  | 854036   | 1   | Cover                 |             | INCLUDED IN COMPLETE DRIVE UNIT      |
| 69  | 941816   | 1   | Screw                 |             | INCLUDED IN COMPLETE DRIVE UNIT      |
| 70  | 854137   | 1   | Decal                 |             | INCLUDED IN COMPLETE DRIVE UNIT      |
| 71  | 854138   | 1   | Decal                 |             | P. INCLUDED IN COMPLETE DRIVE UNIT   |
|     | 854139   | 1   | Decal                 |             | S.B. INCLUDED IN COMPLETE DRIVE UNIT |
| 72  | 854144   | 1   | Decal                 |             | INCLUDED IN COMPLETE DRIVE UNIT      |