

AQ225E,AQ225F

PART NO.	QTY	DESCRIPTION	NOTES
876101	1	De-carbonizing kit	
841207	2	• Gasket, GASKET CYLINDER HEAD	
855564	1	• Sealing kit, SEAL KIT VALVE GUIDE	
835417	1	• Gasket, GASKET THERMOSTAT HOUSING	
841720	1	• Gasket, GASKET INLET MANIFOLD	
835966	2	• Gasket, GASKET EXHAUST PIPE	
835908	2	• Gasket, GASKET RISER	
855744	1	• Gasket, GASKET CARBURETOR	
855590	2	• Gasket, GASKET VALVE COVER	
461033	1	• , SEAL RING THERMOSTAT	(1317466)
876102	1	Gasket kit, ADDITIONAL KIT RECONDITIONING	
818668	1	• Gasket, GASKET FUEL PUMP	
834927	1	• Gasket, GASKET COVER INLET MANIF.	
834929	1	• Gasket, GASKET INLET MANIFOLD	
855819	1	• Gasket, GASKET OIL SUMP	
835087	1	• Gasket, GASKET FUEL PUMP	
835210	2	• Gasket, GASKET CIRCULATION PUMP	
855809	1	• Seal, SEALING CRANKSHAFT, REAR	
855810	1	• Gasket, GASKET CRANKSHAFT REAR	
835386	1	• Seal, SEALING CRANKSHAFT FRONT	
855823	1	• Gasket, GASKET TIMING GEAR COVER	
826422	1	• Rubber bushing, RUBBER BUSHING BRACKET SEA W. PUMP	
841036	1	• Gasket, GASKET CIRCULATION PUMP	
841175	1	• Gasket, GASKET OIL ADAPTER 311	
841176	1	• Sealing ring, SEAL RING OIL ADAPTER 311	
856007	1	• Gasket, GASKET OIL FILTER	(841370)
841952	1	• Gasket, GASKET OIL BILGE PIPE	23X12,7X2
841953	1	• Gasket, GASKET OIL BILGE PIPE	23X15X2
948882	1	• O-ring, O-RING OIL ADAPTER	
6611452	1	• Gasket, GASKET SEA W. PUMP JABSCO	
841610	1	• Gasket	

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AQ225D, AQ225E, AQ225F, BB225A, BB225B, BB225C

**VOLVO**  
**PENTA**

AQ225E,AQ225F

PART NO.	QTY	DESCRIPTION	NOTES
835154	1	Gasket	
835273	8	Main bearing	STD
835396	8	Bearing	UNDER SIZE 0,010"
835070	8	Main bearing	UNDER SIZE 0,020"
841486	8	Main bearing	STD. FOR ENGINE WITH OPPOSITE ROTATION.
835396	8	Bearing	UNDER SIZE 0,010"
835070	8	Main bearing	UNDER SIZE 0,020"
835051	3	Main bearing	STD, 2,3,4
835052	1	Main bearing	STD, RR
835053	4	Main bearing	UNDER SIZE 0,010", 1,2,3
835054	4	Main bearing	UNDER SIZE 0,020", 1,2,3
835055	1	Main bearing	UNDER SIZE 0,010", RR
835065	1	Thrust bearing	UNDER SIZE 0,020", RR
841254	1	Main bearing	STD UPPER. FRONT MAIN BEARING.
841255	1	Main bearing	STD LOWER. FRONT MAIN BEARING.
856171	8	Piston ring kit	STD (826471)
826472	8	Piston ring kit	OVER SIZE 0,030"

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