



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	853460	1	Gear		REPLACED BY 1EA 851340 AND 1EA 853561
2		1	• Housing		
3	941814	2	• Stud	17284	
4	832667	1	• Gear housing cover		
5	814179	1	• Plug		
6	897682	1	• Gasket		
7	941807	3	• Hex. socket screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring		
10	832669	1	• Gasket		
11	839027	1	• Gear set		
12	875425	1	• Bearing box		
13	951940	1	• • Spring pin		
14	183247	1	• • Roller bearing		
15	183668	1	• • Roller bearing		
16	897772	1	• • Oil deflector		
17	925256	2	• O-ring		
18	941826	X	• Shim		TH = 0,5mm
	941827	X	• Shim		TH = 0.20mm
	948230	X	• Shim		TH = 0.35mm
19	839253	1	• Sealing ring		TH = 0.20mm
20	914538	1	• Snap ring		TH = 0.35mm
21	832675	1	• Washer		
22	956000	1	• O-ring		
23	943871	X	• Shim		TH = 0,05 MM
	943872	X	• Shim		TH = 0.10mm
	943873	X	• Shim		TH = 0.20mm
24	853057	1	• Joint		TH = 0.10mm
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853561	1	• • Joint fork kit		TH = 0.20mm
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
26	839026	1	• • Fork		
27	897706	1	• • Intermediate section		
28	853255	2	• • Spider		
29	853331	4	• • • Lock ring		
30	897707	8	• • • Cross piece		
31	897776	8	• • • Lock ring		
32		8	• • • CORK RING		
33		1	• Screw		
34	839013	1	• Washer		
35	851265	1	• Tensioning ring		PZ2898015-
36	852705	1	• Pivot pin		(851263) PZ2898015-
37	941807	2	• Hex. socket screw		PZ2898015-
38	956590	4	• Hex. socket screw		
39	942598	4	• Washer		
40	853542	2	• Ball bearing		(183729)
41	832644	2	• Bearing sleeve		
42	943869	X	• Shim		TH = 0,05 MM
	946179	X	• Shim		TH = 0.10mm
	943870	X	• Shim		TH = 0.20mm
43	967352	X	• Shim		TH = 0,05 MM
	943866	X	• Shim		TH = 0.10mm
	943867	X	• Shim		TH = 0.20mm
	943868	X	• Shim		TH = 0.40 mm
44	897385	1	• Shaft		
45	814601	1	• Sliding sleeve		
			Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
			Bulletin P-44-1-18	P-44-1-18-EN	Shift Cone
46	813970	1	• Spring		
47	26411	1	• Shim		
48	951077	1	• Snap ring		PZ-2774442-2774689, 2774877-.
49	181359	4	• Needle roller assemb		
50		2	• Spacer ring		
51	897313	1	• Spacer ring		

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52	897312	2	· Lock ring		
53		1			TH = 2,00 MM
		1			TH = 2,37 MM
	839334	1	· Nut		TH = 2,65 MM
54	839504	1	· Shift mechanism		
55	839505	1	· · Bearing housing		
56	897816	1	· · Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
57	814603	1	· · Dog		TH = 2,00 MM
58	814184	1	· · Spring		TH = 2,37 MM
59	897711	1	· · Screw		TH = 2,65 MM
60	897871	X	· · Shim		TH = 0.20mm
61	958838	1	· · Sealing ring		(941866)
62	951924	1	· · Spring pin		
63	942871	1	· · Clevis pin		
64	925093	1	· · O-ring		
65	940169	4	· Hexagon screw		
66	875826	1	· Bellows kit		EARLY TYPE
67	853013	1	· · Hose clamp		
68	853012	1	· · Hose clamp		
69	839351	1	· Oil dipstick		
70	955974	1	· O-ring		PZ2785180-
71		1	· Sign		
72	804269	2	· Drive screw		
73	832570	1	Protecting cover		
74	897873	1	· Latch		
75	943218	1	· Cross recessed screw		
76	941816	1	Cross recessed screw		
77		1	Sign		