



| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|------------------------|----------|------------------|
| 1 | 853397 | 1 | Reversing gear | | RATIO 1,54:1 |
| 2 | 853374 | 1 | · Gear housing | | |
| 3 | 832667 | 1 | · Gear housing cover | | |
| 4 | 956585 | 3 | · Hex. socket screw | | |
| 5 | 814643 | 1 | · Hollow screw | | |
| 6 | 955989 | 1 | · O-ring | | |
| 7 | 839351 | 1 | · Oil dipstick | | |
| 8 | 955974 | 1 | · O-ring | | |
| 9 | 949071 | X | · Shim | | TH = 0.1mm |
| | 949073 | X | · Shim | | TH = 0.35mm |
| | 949072 | X | · Shim | | TH = 0.5mm |
| 10 | 943866 | X | · Shim | | TH = 0.1mm |
| | 943867 | X | · Shim | | TH = 0.2mm |
| | 967557 | X | · Shim | | TH = 0.3mm |
| | 943868 | X | · Shim | | TH = 0.4mm |
| 11 | 853668 | 1 | · Gear set | | |
| 12 | 832669 | 1 | · Gasket | | |
| 13 | 832644 | 1 | · Bearing sleeve | | |
| 14 | 853542 | 2 | · Ball bearing | | |
| 15 | 943869 | X | · Shim | | TH = 0,05 MM |
| | 946179 | X | · Shim | | TH = 0.1mm |
| | 943870 | X | · Shim | | TH = 0.2mm |
| 16 | 181359 | 4 | · Needle roller assemb | | |
| 17 | | 2 | · Spacer ring | | |
| 18 | 853523 | 1 | · Shaft | | |
| 19 | 839332 | 1 | · Nut | | ALT TH = 2,00 MM |
| | 839333 | 1 | · Nut | | ALT TH = 2,37 MM |
| | 839334 | 1 | · Nut | | ALT TH = 2,65 MM |
| 20 | 850433 | 1 | · Snap ring | | |
| 21 | 944522 | X | · Shim | | TH = 0,05 MM |
| | 42981 | X | · Shim | | TH = 0.1mm |
| | 42980 | X | · Shim | | TH = 0.2mm |
| 22 | 897312 | 2 | · Lock ring | | |
| 23 | 853528 | 1 | · Spacer ring | | |
| 24 | 852433 | 1 | · Wear washer | | |
| 25 | 951077 | 1 | · Snap ring | | |
| 26 | 26411 | 1 | · Shim | | |
| 27 | 813970 | 1 | · Spring | | |
| 28 | 853420 | 1 | · Sliding sleeve | | |
| 29 | 814179 | 1 | · Plug | | |
| 30 | 897682 | 1 | · Gasket | | |
| 31 | 181301 | 1 | · Inner ring | | |
| 32 | 181302 | 1 | · Cup | | |
| 33 | | 1 | · Drive gear set | | |
| 34 | 184649 | 1 | · Roller bearing | | |
| 35 | 967352 | X | · Shim | | TH = 0,05 MM |
| | 941823 | X | · Shim | | TH = 0.1mm |
| | 967351 | X | · Shim | | TH=0,15mm |
| | 941824 | X | · Shim | | TH = 0.2mm |
| | 941825 | X | · Shim | | TH = 0.4mm |
| 36 | 852372 | 1 | · Bearing cover | | |
| 37 | 925257 | 1 | · O-ring | | |
| 38 | 946472 | 4 | · Flange screw | | |
| 39 | 947084 | 1 | · Gasket | | |
| 40 | 960629 | 1 | · Plug | | |
| 41 | 853484 | 1 | · Pretensioning sleeve | | |
| 42 | 183668 | 1 | · Roller bearing | | |
| 43 | 853063 | X | · Adjusting washer | | TH = 0.1mm |
| | 853064 | X | · Adjusting washer | | TH=0,15mm |
| | 853065 | X | · Adjusting washer | | TH = 0.35mm |
| 44 | 183247 | 1 | · Roller bearing | | |
| 45 | 839253 | 1 | · Sealing ring | | |
| 46 | 914538 | 1 | · Snap ring | | |
| 47 | 832675 | 1 | · Washer | | |

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|-----|----------|-----|------------------------|-------------|-----------------------------------|
| 48 | 956000 | 1 | • O-ring | | |
| 49 | 853161 | 1 | • Bearing housing | | |
| 50 | 925095 | 1 | • O-ring | | |
| 51 | 967636 | 1 | • Hex. socket screw | | |
| 52 | 949523 | 1 | • Washer | | |
| 53 | 850275 | 1 | • Stub axle | | |
| 54 | 853026 | 1 | • Washer | | |
| 55 | | 1 | • Screw | | |
| 56 | 853366 | 1 | • Bearing housing | | |
| 57 | 946671 | 6 | • Flange screw | | |
| 58 | 853370 | X | • Adjusting washer | | TH = 0.1mm |
| | 853369 | X | • Adjusting washer | | TH=0,15mm |
| | 853368 | X | • Adjusting washer | | TH = 0.35mm |
| 59 | 943244 | 1 | • O-ring | | |
| 60 | 183328 | 1 | • Cup | | |
| 61 | 183327 | 1 | • Inner ring | | |
| 62 | 852696 | 1 | • Pretensioning sleeve | | |
| 63 | 183668 | 1 | • Roller bearing | | |
| 64 | 925063 | 1 | • O-ring | | |
| 65 | 853757 | 1 | • Sealing ring | | (925026) |
| 66 | 944530 | 1 | • Sealing ring | | |
| 67 | 853481 | 1 | • Flange | | |
| 68 | 850471 | 1 | • Washer | | |
| 69 | 947855 | 1 | • Flange lock nut | | |
| 70 | 853394 | 1 | • Oil cooler | | |
| 71 | 853361 | 2 | • Retainer | | |
| 72 | 851874 | 2 | • Pipe connection | | |
| 73 | 965213 | 4 | • Flange screw | | |
| 74 | 192134 | 2 | • Plug | | |
| 75 | 960169 | 4 | • O-ring | | |
| 76 | 959187 | 4 | • Hex. socket screw | | |
| 77 | 853198 | 1 | • Shift mechanism | | |
| 78 | 851662 | 1 | • • Bearing housing | | |
| 79 | 839646 | 1 | • • Dog | | |
| 80 | 925065 | 1 | • • O-ring | | |
| 81 | 814184 | 1 | • • Spring | | |
| 82 | 965215 | 2 | • • Flange screw | | |
| 83 | 958838 | 1 | • • Sealing ring | | |
| 84 | 897816 | 1 | • • Eccentric piston | | |
| | | | Bulletin P-44-1-7 | P-44-1-7-EN | Shift mechanism, eccentric piston |
| 85 | 951924 | 1 | • • Spring pin | | |
| 86 | 942871 | 1 | • • Clevis pin | | |
| 87 | 897711 | 1 | • • Screw | | |
| 88 | 897871 | 1 | • • Shim | | |
| 89 | 853225 | 1 | • Intermediate lever | | |
| 90 | 955270 | 2 | • Hexagon screw | | |
| 91 | 955781 | 2 | • Hexagon nut | | |
| 92 | 955948 | 2 | • Toothed washer | | |
| 93 | 804312 | 1 | • Cube | | |
| 94 | 955982 | 1 | • O-ring | | |
| 95 | 17276 | 1 | • Split pin | | |
| 96 | 853180 | 1 | • Bracket | | |
| 97 | 946440 | 2 | • Flange screw | | |
| 98 | 819068 | 1 | • Washer | | |
| 99 | 21471054 | 1 | • Bracket | | |
| 100 | 955246 | 2 | • Hexagon screw | | |
| 101 | 946577 | 2 | • Lock nut | | |
| 102 | 940090 | 2 | • Washer | | |
| | 876073 | 1 | Gasket kit | | SEE GROUP 10A |