



| REF | PART NO. | QTY | DESCRIPTION            | NOTES                                    |
|-----|----------|-----|------------------------|--|
| 1   | 852193   | 1   | Lower gear             | E.U, RATIO 1,95:1                        |
| 2   | 852194   | 1   | · Housing              |  |
| 3   | 852456   | 1   | · · Bearing housing    |  |
| 4   | 852643   | 2   | · · Attaching plate    |  |
| 5   | 948338   | 6   | · · Blind rivet        |  |
| 6   | 852644   | 1   | · · Check valve        |  |
| 7   | 852646   | 1   | · Steering fin         |  |
| 8   | 941817   | 1   | · Hex. socket screw    |  |
| 9   | 852183   | 1   | · Countershaft         |  |
| 10  | 184654   | 1   | · Needle roller bushin |  |
| 11  | 184682   | 1   | · Inner ring           |  |
| 12  | 852174   | 1   | · Drive gear set       | RATIO 1,95:1                             |
| 13  | 852212   | 1   | · Nut                  |  |
| 14  | 941832   | X   | · Shim                 | TH = 0,05 MM                             |
|     | 941833   | X   | · Shim                 | TH = 0.20mm                              |
| 15  | 183374   | 1   | · Ball bearing         |  |
| 16  | 944970   | X   | · Shim                 | TH = 1,60 MM                             |
| 17  | 11072    | 1   | · Roller bearing       |  |
| 18  | 944522   | X   | · Shim                 | TH = 1.0mm                               |
|     | 42981    | X   | · Shim                 | TH = 0.10mm                              |
|     | 968057   | X   | · Shim                 | TH = 0.2mm                               |
|     | 42980    | X   | · Shim                 | TH = 0.35mm                              |
| 19  | 897387   | 1   | · Tensioning ring      |  |
| 20  | 907023   | 1   | · Lock washer          |  |
| 21  | 906633   | 1   | · Round nut            |  |
| 22  | 814482   | 1   | · Oil strainer         |  |
| 23  | 852904   | 1   | · Magnetic plug        |  |
| 24  | 955974   | 1   | · O-ring               |  |
| 25  | 852181   | 1   | · Propeller shaft      |  |
| 25A | 11044    | 1   | · Roller bearing       |  |
| 26  | 184690   | 1   | · Inner ring           |  |
| 27  |          | 1   | · Cup                  |  |
| 28  | 967352   | X   | · Shim                 | TH = 0,05 MM                             |
|     | 941823   | X   | · Shim                 | TH = 0.10mm                              |
|     | 967351   | X   | · Shim                 | TH=0,15mm                                |
|     | 941824   | X   | Shim                   | TH = 0.20mm                              |
|     | 941825   | X   | Shim                   | TH = 0.4mm                               |
| 29  | 184691   | 1   | · Roller bearing       |  |
| 30  | 81374    | X   | · Shim                 | TH = 0.10mm                              |
|     | 81375    | X   | · Shim                 | TH=0,15mm                                |
|     | 81376    | X   | · Shim                 | TH = 0.35mm                              |
| 31  | 925258   | 2   | · O-ring               |  |
| 32  | 941812   | 2   | · Hex. socket screw    |  |
| 33  | 875821   | 1   | · Zinc ring kit        |  |
|     |          | 1   | · · ZINC RING          |  |
| 34  | 966808   | 2   | · · Screw              |  |
| 35  | 183859   | 1   | · Needle roller bushin |  |
| 36  | 184683   | 1   | · Inner ring           |  |
| 37  | 851407   | 2   | · Sealing ring         |  |
| 38  | 853440   | 1   | · Line cutter          | FORWARD, (852198)                        |
| 38A | 853584   | 2   | Plastic washer         | (853447)                                 |
| 39  | 183272   | 1   | · Needle roller bushin |  |
| 40  | 851406   | 2   | · Sealing ring         |  |
| 41  | 852197   | 1   | · Striker plate        |  |
| 42  | 852196   | 1   | · Propeller nut        |  |
| 43  | 853441   | 1   | · Line cutter          | REAR, (852206)                           |
| 44  | 852201   | 1   | · Propeller nut        |  |
| 45  | 941670   | 1   | · Washer               |  |
| 46  | 852216   | 1   | · Lock screw           |  |
| 47  | 925256   | 1   | O-ring                 | INCLUDED IN COMPLETE DUOPROP DRIVE UNIT. |
| 48  | 850304   | 1   | Splined sleeve         | INCLUDED IN COMPLETE DUOPROP DRIVE UNIT. |