

AQ225D



7210

## AQ225D

| REF | PART NO. | QTY | DESCRIPTION              | SEE SEC. | NOTES  |
|-----|----------|-----|--------------------------|----------|--|
| 1   | 835465   | 1   | Camshaft                 |          |  |
| 2   | 835040   | 1   | · Locating pin           |          |  |
| 3   | 835544   | 1   | Sprocket                 |          | AQ200D MO-19205, AQ225D MO-19205, AQ260A MO-19205., SINGLE-ROW GEAR.                   |
|     | 855906   | 1   | Sprocket                 |          | AQ200D MO19206-, AQ225D MO19206-, AQ260A MO19206-., TWIN-ROW GEAR.                     |
| 4   |          | 1   | Sprocket                 |          | AQ200D MO-19205, AQ225D MO-19205, AQ260A MO-19205., SINGLE-ROW GEAR.                   |
|     |          | 1   | Sprocket                 |          | AQ200D MO19206-, AQ225D MO19206-, AQ260A MO19206-., TWIN-ROW GEAR.                     |
| 5   | 835546   | 1   | Camshaft chain           |          | AQ200D MO-19205, AQ225D MO-19205, AQ260A MO-19205., SINGLE-ROW GEAR.                   |
|     | 835405   | 1   | Chain                    |          | AQ200D MO19206-, AQ225D MO19206-, AQ260A MO19206-., TWIN-ROW GEAR.                     |
| 6   | 940135   | 3   | Hexagon screw            |          |  |
| 6A  | 941907   | 3   | Spring washer            |          |  |
| 7   | 841423   | 2   | Bushing                  |          | INCL.IN CYLINDERBLOCK.   |
| 8   | 841424   | 2   | Bushing                  |          | INCL.IN CYLINDERBLOCK.   |
| 9   | 841422   | 1   | Bearing                  |          | INCL.IN CYLINDERBLOCK.   |
| 10  | 835541   | 8   | Exhaust valve            |          | THICK VALVE ROD, 9,45MM., STD  |
|     | 841372   | 8   | Exhaust valve            |          | THICK VALVE ROD, 9,45MM., OVER SIZE 0,015"   |
|     |          | 8   | Inlet valve              |          | AQ200D MO-19205, AQ225D MO-15652., INLET VALVE D=44MM., (835101) STD                   |
|     | 841860   | 8   | Inlet valve              |          | INLET VALVE D=46MM., STD MO15653-  |
|     |          | 8   | INLET VALVE              |          | AQ200D MO16291-19205., AQ225D MO-15652., REPLACED BY 1EA INLET VALVE 841865.           |
|     |          |     |                          |          | OVER SIZE 0,015"   |
|     |          |     |                          |          | OVER SIZE 0,015"   |
|     |          | 8   | Inlet valve              |          | OVER SIZE 0,015" MO15653   |
|     |          | 8   | Inlet valve, INLET VALVE |          | AQ200D MO16291-19205., AQ225D MO-15652., REPLACED BY 1EA INLET VALVE 841866., (835796) |
|     |          |     |                          |          | OVER SIZE 0,030"   |
|     |          |     |                          |          | OVER SIZE 0,030"   |
|     |          | 8   | Valve                    |          | OVER SIZE 0,030" MO15653   |
| 11  | 835102   | 16  | Spring                   |          |  |
| 12  | 835400   | 8   | Valve spring washer      |          | FOR EXHAUST VALVE.   |
|     | 841782   | 8   | Valve spring washer      |          |  |
| 12A | 855564   | 1   | Sealing kit              |          |  |
| 12B |          | 8   | · SEAL                   |          |  |
| 13  |          | 16  | · OIL SEAL               |          |  |
| 14  | 841781   | 16  | Shield                   |          |  |
| 15  | 835401   | 32  | Valve collet             |          |  |
| 16  | 835089   | 16  | Tappet                   |          |  |
| 17  | 841941   | 16  | Push rod                 |          |  |
| 18  | 835090   | 16  | Rocker arm               |          |  |
| 19  | 841198   | 16  | · Nut                    |          |  |
| 20  | 841199   | 16  | · Ball                   |          |  |
| 21  | 841749   | 1   | Timing gear casing       |          | TO BE ASSEMBLED WITH INDICATOR 841038 OR 841105.                                       |
| 22  | 835386   | 1   | · Seal                   |          |  |
| 23  | 841038   | 1   | Setting indicator        |          |  |
| 24  | 835389   | 1   | Gasket                   |          |  |
| 25  | 841426   | 10  | Screw                    |          |  |
| 26  | 941906   | 10  | Spring washer            |          | EARLY TYPE   |
| 27  | 835108   | 16  | Stud                     | 17187    |  |
|     | 841779   | 16  | Stud                     |          | OVER SIZE 0,013"   |