

AQ211A

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
856704	1	Longblock		
835459	2	• Bracket		
955535	6	• Screw		
192134	2	• Plug		
955897	2	• Washer		
856536	1	• Longblock		REPL BY 856704
856060	2	• • Cylinder head		
856474	2	• • Gasket		
835077	14	• • Screw		
835079	4	• • Screw		
955550	16	• • Screw		
856664	4	• • Valve cover		
856442	2	• • Oil filler cap		
856072	2	• • Gasket		
856400	8	• • Screw		
856059	1	• • Cylinder block		REPL BY 856704
		• • Bulletin P-21-0-9	P-21-0-9-EN	Longblock Guidelines, 500,501,AQ231/225/211, BB231
		• • COMPONENTS		SEE GROUP 2A
841860	8	• • Inlet valve		INLET, STD
835541	8	• • Exhaust valve		EXHAUST, STD
835102	16	• • Spring		
841782	8	• • Washer		INLET
855825	8	• • Rotator		EXHAUST
855564	1	• • Sealing kit		
835401	32	• • Valve collet		
841781	16	• • Shield		
841941	16	• • Push rod		
835089	16	• • Tappet		
856421	16	• • Rocker arm		
856422	1	• • Timing gear casing		
841038	1	• • Setting indicator		
943629	10	• • Screw		
856663	1	• • Gasket		
835465	1	• • Camshaft		
856068	1	• • Sprocket		
856069	1	• • Sprocket		
856070	1	• • Chain		
940135	3	• • Screw		
941907	3	• • Spring washer		
855806	1	• • Crankshaft		
835057	1	• • Pin		
856420	1	• • Vibration damper		
835059	2	• • Key		
855814	1	• • Flywheel		
835439	6	• • Screw		
941909	6	• • Spring washer		
841867	8	• • Connecting rod		
856669	8	• • Rod bearing		STD
856437	1	• • Oil pan		
855819	1	• • Gasket		
841215	1	• • Plug		
856295	1	• • Gasket		
841734	1	• • Baffle plate		
946420	5	• • Lock nut		
855817	1	• • Stiffening plate		RIGHT SIDE
855818	1	• • Reinforcing plate		LEFT SIDE
940135	2	• • Screw		
955826	2	• • Nut		
955894	2	• • Washer		
940100	14	• • Screw		
955893	14	• • Washer		
856390	1	• • Oil pump		
835372	1	• • Oil pump screen		

