

## AQ131B,AQ131C,AQ131D

PART NO.	QTY	DESCRIPTION	NOTES
272122	4	Piston kit	STD D
272124	4	Piston kit	OVER SIZE 0,30 MM
272125	4	Piston kit	OVER SIZE 0,60 MM
275369	4	• Piston ring kit	STD D
275370	4	• Piston ring kit	OVER SIZE 0,30 MM
275371	4	• Piston ring kit	OVER SIZE 0,60 MM
	4	• PISTON	
1346382	4	• Piston pin	
1346593	8	• Snap ring	
270136	1	Big end bearing kit	STD D
270137	1	Rod bearing	UNDER SIZE 0,25 MM
270138	1	Rod bearing	UNDER SIZE 0,50 MM
270906	1	Main bearing kit	STD D. THRUST WASHERS INCLUDED IN MAIN BEARING KIT.
270907	1	Main bearing kit	UNDER SIZE 0,25 MM. THRUST WASHERS INCLUDED IN MAIN BEARING KIT.
270908	1	Main bearing kit	UNDER SIZE 0,50 MM. THRUST WASHERS INCLUDED IN MAIN BEARING KIT.
876302	1	De-carbonizing kit	
416033	1	• Sealing ring	
418412	3	• Sealing ring	
430020	4	• Sealing ring	
824677	2	• Gasket	
824677	4	• Gasket	
831622	4	• Gasket	
834452	4	• Gasket	
834476	1	• Clamping ring	
855967	4	• Gasket	
925091	1	• O-ring	
925092	2	• O-ring	
925255	1	• O-ring	
940096	1	• Gasket	
955983	1	• O-ring	
955995	1	• O-ring	
3514432	8	• Rubber ring	
1306333	1	• Sealing ring	
1306630	4	• Valve seal	
1336255	1	• Sealing ring	
1336763	1	• Cover	
1378646	1	• Gasket	
1378870	1	• Gasket	
1378879	1	• Gasket, GASKET	
876304	1	Gasket kit	
18818	1	• Gasket	
829714	2	• Seal	
418412	1	• Sealing ring	
418412	2	• Sealing ring	
430118	1	• Sealing ring	
831239	2	• Gasket	
831622	1	• Gasket	
831622	2	• Gasket	
855405	2	• Seal	
855423	1	• Gasket	
855582	2	• Sealing ring	
925054	1	• O-ring	

7744650 - 10A - 10A-1625B

Upd: 22 NOV 2005

AQ131A, AQ131B, AQ131C, AQ131D

**VOLVO**  
**PENTA**

AQ131B,AQ131C,AQ131D

PART NO.	QTY	DESCRIPTION	NOTES
925065	1	• O-ring	
925065	1	• O-ring	
925068	2	• O-ring	
925091	1	• O-ring	
925055	1	• O-ring	
946242	1	• Sealing ring	
947114	1	• O-ring	
947621	1	• Gasket	
957171	1	• Gasket	
957171	2	• Gasket	
958860	1	• Sealing ring	
831622	1	• Gasket	
925255	1	• O-ring	
969330	1	• O-ring	
969331	1	• O-ring	
968555	1	• O-ring	
969011	1	• Gasket	
1276424	1	• Sealing ring	
1306333	1	• Sealing ring	
1378491	1	• Gasket	
1378492	1	• Gasket	
1378493	1	• Gasket	
1378864	1	• Gasket	
3501530	2	• Gasket	
875574	1	Repair kit	
	1	• SHAFT	
	1	• CAM	
	2	• BUSHING	
827247	1	• Sealing ring	
955244	2	• Screw	
834525	1	• Screw	
875575	1	Impeller kit	
	1	• IMPELLER	
808007	1	• Key	
955901	1	• Washer	