

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	853070	1	Upper gear unit		
2	853041	1	· Housing		
3	941814	2	· Stud	04C-0600	
4	832667	1	· Gear housing cover		
5	814179	1	· Plug		
6	897682	1	· Gasket	IK	
7	941807	3	· Screw		
8	814643	1	· Hollow screw	IK	
9	955989	1	· O-ring	IK	
10	832669	1	· Gasket	IK	
11	853669	1	· Drive gear set	IK	
12	853005	1	· Bearing box	IK	
18	853034	X	· Adjusting washer		TH = 0,10 MM
	853035	X	· Adjusting washer		TH = 0,15 MM
	853036	X	· Adjusting washer		TH = 0,35 MM
19	853670	1	· Sealing ring	IK	TH = 0,20 MM
20	914538	1	· Lock ring		TH = 0,35 MM
21	832675	1	· Washer	IK	
22	956000	1	· O-ring	IK	
24	853057	1	· Joint		
			· Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	853561	1	· Joint fork kit		
			· Bulletin P-44-1-5	P-44-1-5-EN	U-joints
26	839026	1	· Steering yoke		
27	897706	1	· Intermediate section		
28	853255	2	· Cross piece		
29	853331	4	· Lock ring		
30		8	· NEEDLE BEARING		
31		8	· PROTECTOR RING		
32		8	· CORK RING		
33	854201	1	· Screw		(851293)
34	853026	1	· Washer		
36	852705	1	· Pivot pin		(851263) PZ2898015-
37	941807	2	· Screw		PZ2898015-
38	956591	4	· Screw		(956590)
39	942598	4	· Washer		
40	853542	2	· Ball bearing		
41	832644	2	· Bearing sleeve		
42	943869	X	· Adjusting washer		TH = 0,05 MM
	946179	X	· Adjusting washer		TH = 0,10 MM
	943870	X	· Adjusting washer		TH = 0,20 MM
43	943252	X	· Adjusting washer		TH = 0,05 MM
	943866	X	· Adjusting washer		TH = 0,10 MM
	943867	X	· Adjusting washer		TH = 0,20 MM
	967557	X	· Adjusting washer		TH = 0,30 MM
	943868	X	· Adjusting washer		TH = 0,40 MM

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44	897385	1	· Shaft		
45	814601	1	· Sliding sleeve		
			· Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
46	813970	1	· Spring		
47	26411	1	· Spacer		
48	951077	1	· Lock ring		PZ-2774442-2774689, 2774877-
49	181359	4	· Needle bearing		PZ-3102030528
	853819	2	· Needle bearing		PZ3102030529-
50	897308	2	· Spacer ring		PZ-3102030528
51	897313	1	· Spacer ring		
52	897312	2	· Lock ring		
53	839332	X	· Nut		TH = 2,00 MM
	839333	X	· Nut		TH = 2,37 MM
	839334	X	· Nut		TH = 2,65 MM
54	839504	1	· Shift mechanism		
55	839505	1	· · Bearing housing		
56	897816	1	· · Eccentric piston		
			· · Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
57	814603	1	· · Dog		TH = 2,00 MM
58	814184	1	· · Spring		TH = 2,37 MM
59	897711	1	· · Screw		TH = 2,65 MM
60	897871	X	· · Adjusting washer		TH = 0,20 MM
61	853868	1	· · Sealing ring	IK	
62	951924	1	· · Tensioning din		
63	942871	1	· · Pin		
64	925093	1	· · O-ring		
65	940169	4	· Screw		
66	875826	1	· Bellows kit		EARLY TYPE
67	853013	1	· · Hose clamp	IK	
68	853012	1	· · Hose clamp		
69	839351	1	· Oil dipstick		
70	955974	1	· O-ring	IK	PZ2785180-
71	853706	1	· Type plate		
72	804269	2	· Drive screw		
73	832570	1	Cover		
74	897873	1	· Latch		
75	943218	1	· Screw		
76	941816	1	Screw		
77	853437	1	Decal		