



DRIVE 280

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	839392	1	Gear under	
2	875523	1	Housing	
3	851567	1	Steering fin	(850012) PZ-2862967
		1	STEERING FIN	(850492) PZ2862968-. REPLACED BY 851452, 959440.
	851452	1	Steering fin	PZ28004760-
4	959422	1	• Screw	PZ-2862967
	959421	1	Screw	PZ-2862967
	959439	1	Screw	PZ2862968-
	959440	1	Screw	PZ28004760-
5	183497	1	Needle bearing	
6	941812	2	Screw	
7		1	EXHAUST PORT	PZ-2850005. REPLACED BY 850443 (EXHAUST BELLOWS WITH CHECK VALVE).
8		1	• RUBBER LIP	
9		2	• PLATE	
10		6	• RIVET	
11	839389	1	• Bearing housing	
12	832555	1	• Countershaft	
13	183374	1	• Ball bearing	
14	941832	X	• Adjusting washer	TH = 0,05 MM
	941833	X	• Adjusting washer	TH = 0,20 MM
15	832191	1	• Gasket	IK
16	944970	X	• Adjusting washer	TH = 1,6 MM
17	11072	1	• Roller bearing	
18	944522	X	• Shim	TH = 0,05 MM
	42981	X	• Shim	TH = 0,10 MM
	42980	X	• Shim	TH = 0,35 MM
19	897387	1	• Spacer ring	
20	907023	1	• Lock washer	IK
21	906633	1	• Nut	
22	814482	1	• Oil pump screen	
23	875524	1	• Driveshaft	
24	183390	1	• Needle bearing	
25	832632	1	• Gear set	RATIO 2,15:1
26	948407	X	• Spring pin	
27	814165	1	• Washer	IK
28	814164	1	• Flange nut	
29	832548	1	• Pump rotor	
30	914474	1	• Lock ring	
31	832725	1	• Washer	
32	953449	6	• Stud	
33	955825	6	• Nut	
34	181366	1	• Ball bearing	
35	944561	X	• Adjusting washer	TH = 0,05 MM
	944562	X	• Adjusting washer	TH = 0,10 MM
	851767	X	• Adjusting washer	TH = 0,20 MM
36	907025	1	• Lock washer	IK
37	906635	1	• Round nut	
38	897426	2	• Sealing ring	IK
39	925261	2	• O-ring	IK
40	875815	1	• Zinc ring kit	IK
41	941809	2	• Screw	IK
42	839423	1	• Line cutter	
43	897367	1	• Washer	EARLY TYPE
44	850889	1	• Screw	LATE TYPE
44A	850888	1	• Washer	LATE TYPE
45		1	• PROPELLER CONE	REPLACED BY 850785, 851261.
	850785	1	• Propeller cone	
45A	851261	1	• Washer	FOR PROPELLER WITH SHORT HUB, PZ 28015547-
46	839354	1	• Plug	
47	955974	1	• O-ring	IK
48	925256	1	• O-ring	IK
49	875183	1	Splined sleeve	

