

8.1Gi-G, 8.1Gi-GF, 8.1OSi-C, 8.1OSi-CF

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3863398	1	Longblock	
2	3861413	1	Gasket kit	UPPER ENGINE
	3861283	1	• Gasket	
	3861284	1	• Gasket	
	3861287	2	• Gasket	
	3861282	14	• Gasket	
	3861319	1	• Seal	
	3861281	1	• Gasket	
	3861317	16	• Valve stem seal	
	3861291	2	• Sealing kit	
	3850423	1	• O-ring	
	3850424	1	• O-ring	
	3860413	2	• Clamp	
	3857476	1	• Gasket	
	3852472	2	• Gasket	
	3863191	1	• Gasket kit	
		2	• • Gasketexhaust riser	
	3861290	1	• Gasket	
	3808528	1	• Gasket	
	3861285	2	• Gasket	
	3861286	2	• Gasket	
	3852111	3	• Gasket	
	3852170	1	• Clamp	
	3861268	1	• Sealing kit	
	3861023	1	• Gasket	
	982643	9	• Clamp	
	982644	8	• Clamp	
	982645	4	• Clamp	
	982646	2	• Clamp	
3	3861414	1	Gasket kit	TOTAL ENGINE
	3861413	1	• Gasket kit	
	3861318	1	• Seal	
	3853273	6	• Lock nut	
	3861288	1	• Gasket	
	3851981	1	• Sealing washer	
	3853674	1	• O-ring	
	3852033	1	• O-ring	
	3861379	1	• O-ring	
	3852470	1	• O-ring	
	3850115	2	• Strip clamp	
	3587651	1	• Sealing kit	
	3861000	1	• O-ring	
	3852071	1	• O-ring	
	3852497	1	• O-ring	