



8.1Gi-C, 8.1Gi-CF, 8.1Gi-D, 8.1Gi-DF, 8.1GXi-B, 8.1GXi-BF, 8.1GXi-C, 8.1GXi-CF

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	3863061	2	Exhaust riser	
2	3850740	4	· Plug	
3	3850999	4	· Plug	
4	3853597	1	Elbow	
5	3852830	8	Screw	
6	3852002	8	Lock washer	
7	3852058	8	Washer	
8	3862500	2	Temperature sensor	
9	3853860	8	Clamp	
10	3852696	8	Exhaust hose	
11	3863191	1	Gasket kit	Contains 2 riser gaskets.
12	3860855	2	Manifold	
13	3861159	2	Nipple	
14	3861160	2	Fitting	
15	3850802	2	Plug	
16	945444	8	Flange screw	
17	982974	8	Stud	
18	945408	8	Flange nut	
19	3852472	2	Gasket	
20	3862202	1	Exhaust pipe	STARBOARD
	3862203	1	Exhaust pipe	PORT
21	3862206	1	Exhaust hose	
22	3853786	4	Clamp	
23	3853791	8	Clamp	
24	3852742	2	Exhaust hose	
25	3858873	1	Exhaust pipe	
26	3855472	4	Flange screw	
27	3587651	1	Sealing kit	
28	3862907	X	Exhaust pipe kit	
29	3850740	X	Plug	
30	3850999	X	Plug	
31	3863191	X	Gasket kit	Contains 2 riser gaskets.
32	3858532	X	Cover	