



571A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	855860	1	Power steering pump		
				060-0290	
2	855847	1	Bracket		
3	855868	1	Support		
4	955535	1	Screw		L = 32 MM
	940162	2	Screw		L = 38 MM
5	464322	2	Spacer washer		SN 64963-
6	971089	2	Lock nut		(963107)
7	853454	1	Hose		
8	838311	X	Hose		L = 1800 MM
9	961664	1	Hose clamp		
10	855353	1	Pulley		
11	1219961	1	Pulley		
12	855894	1	Adapter		
13	955656	4	Screw		
14	967111	1	V-belt		L = 1025 MM SN 64997-
15	955293	4	Screw		
16	941907	4	Spring washer		
17	948210	X	Strip clamp		
18	940100	1	Screw		
19	955893	1	Washer		
20	949386	1	Clamp		
21	955825	1	Nut		
21A	965552	1	Bracket		
21B	955894	1	Washer		
21C	955528	1	Screw		
22	952970	X	Rubber hose		L = 500 MM
23	850936	1	Steering wheel		
24	828943	1	· Steering wheel pad		
25	850938	1	· Steering wh emblem		
26	853160	1	· Lock washer		
27		1	STEERING HEAD		
28	853185	X	Steering cable		L = 3000 MM
	850811	X	Steering cable		L = 3300 MM
					REPL BY 853186,853214
	853188	X	Steering cable		L = 3750 MM
	853189	X	Steering cable		L = 4000 MM
	853190	X	Steering cable		L = 4250 MM
	850815	X	Steering cable		L = 4500 MM
					REPL BY 853191,853214
	850816	X	Steering cable		L = 4800 MM
					REPL BY 853192,853214
	853193	X	Steering cable		L = 5000 MM
	853194	X	Steering cable		L = 5500 MM
	853195	X	Steering cable		L = 6000 MM
	828866	X	Steering cable		L = 6750 MM
	853287	X	Steering cable		L = 7900 MM
	853288	X	Steering cable		L = 8500 MM
29	852741	1	Steering cylinder		
	853307		Repair kit		
30	968247	2	Screw		
31	853254	2	Striker plate		
32	941908	2	Spring washer		
33	958226	2	O-ring		
34	946152	1	Nipple		
35	957031	1	Nipple		
36	961664	3	Hose clamp		
37	838311	X	Hose		L = 500 MM
38	838482	1	Oil cooler		
39	955515	2	Screw		
40	941906	2	Spring washer		
41	852787	1	Link rod		

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Upd: 22 NOV 2005

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**VOLVO**  
**PENTA**

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
42	913158	1	Clevis pin		
43	853160	1	Lock washer		
44	852789	1	Clevis pin		
45	907856	2	Cotter pin		
46	828913	1	Link stay		
47	828892	1	· Tube		
48	828893	1	· Tube		
49	970951	2	· Screw		(955321)
50	971089	2	· Lock nut		(963107)
51	955806	1	· Nut		
52	828894	1	· Adjusting bar		
53	913158	2	· Clevis pin		
54	967707	2	· Cotter pin		
55	1140020	1	Impulse limiter		
56	853531	1	Plug		FOR DRIVE UNIT DP-A.
	853589	1	Plug		FOR DRIVE UNIT SP-A.
57	959437	1	Screw		
58	184700	1	Roller		