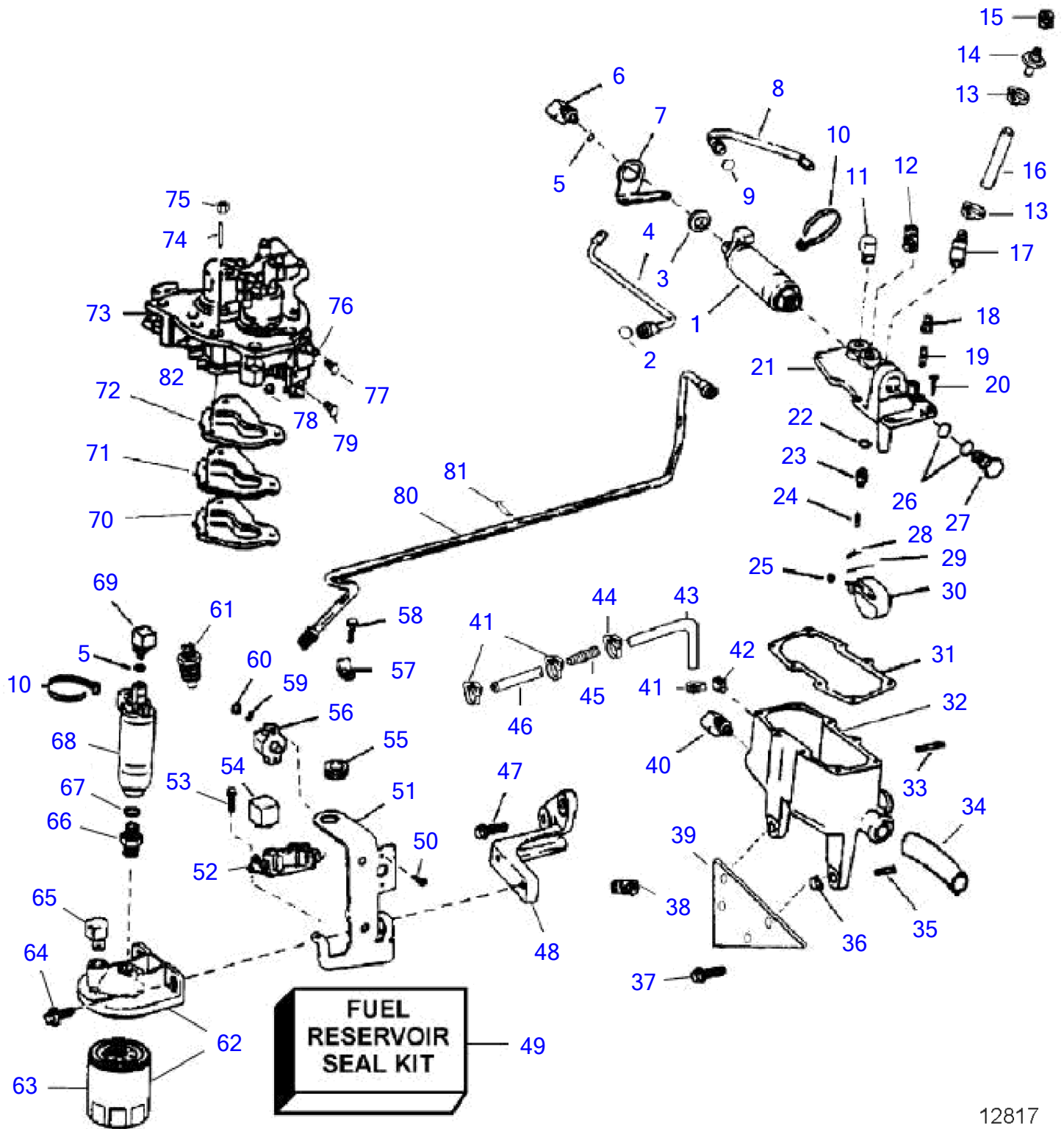


5.7GIPHUS



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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3854280	1	Fuel pump, electric, high pressure		
	(3853605)	1	• Seal		Obsolete part
2	3850424	1	O-ring, 0.375 in (9.54 mm), fuel line to TBI		
3	3852481	1	Grommet, fuel pump to cover, reservoir assy		
4	(3850277)	1	Fuel pipe, HP pump to TBI		Obsolete part
5	3850820	1	• O-ring, fitting		
6	3853494	1	Fitting, fuel line		
7	(3853573)	1	Bracket, fuel pump grommet		Reservoir assy, Obsolete part
8	(3850278)	1	Fuel pipe, tBI to reservoir		Return, Obsolete part
9	3850423	1	O-ring, 0.312 in (7.94 mm), fuel line to TBI		
10	(3852158)	2	Cable tie, cable assy to fuel pump assy		Obsolete part
11	3852017	1	Adapter, fuel line		
12	3852462	1	Fitting, tBI to reservoir		Return
	(3852453)	1	Fitting, fuel pump outlet		Obsolete part
13	3852529	2	Hose clamp, hose, pulse limiter		
14	3852225	1	Impulse limiter, reservoir to TBI adapter		
15	3852503	1	Elbow, pulse limiter to TBI adapter		
16	3850689	1	Hose, reservoir to pulse limiter		
17	3853597	1	Elbow, vent, reservoir to intake		
18	3853616	1	Protective cap, pressure valve		
19	(3854152)	1	Valve, reservoir assy		Obsolete part
20	(3853606)	8	Screw, cover to reservoir		Obsolete part
21	(3854405)	1	Cardboard tube, reservoir assy		Obsolete part
22	(3853577)	1	Gasket, float needle seat		Obsolete part, Reservoir assy
23	3853576	1	Spring seat, float needle		Reservoir assy
24	3853578	1	Needle, float		Reservoir assy
25	(3852034)	1	Retainer, float pin		Obsolete part
26	3853642	2	O-ring, retainer, fuel pump		
27	(3853572)	1	Retainer, fuel pump to cover		Obsolete part, Reservoir assy
28	3853579	1	Clip, needle to float		Reservoir assy
29	3853622	1	Pin, float hinge, reservoir		
30	(3853575)	1	Float		Obsolete part
31	3853574	1	Gasket, cover		Reservoir assy
32	3854149	1	Reservoir		
33	3852052	1	Split pin		
34	(3853580)	1	Hose, reservoir assy to oil cooler		Obsolete part
35	(3853558)	2	Screw, reservoir to bracket		Obsolete part
36	3850657	1	Nut, reservoir to bracket		
37	3853547	1	Flange screw, vapor separator & bracket		
38	3856449	1	Fitting, reservoir, port nipple		
39	3850271	1	Bracket, reservoir to flywheel hsg		
40	(3852480)	1	Elbow, reservoir to thermostat hsg		Obsolete part
41	3852196	3	Hose clamp		
42	(3852167)	1	Plug, reservoir drain		Obsolete part
43	3850653	1	Hose		
44	3854925	2	Hose clamp		
45	(3850666)	1	Nipple		Obsolete part
46	(3850633)	1	Hose		Obsolete part
47	3853326	1	Flange screw, lift & fuel filter bracket to engine		
48	(3853310)	1	Bracket, fuel filter		Obsolete part
49	(3850374)	1	Kit, fuel reservoir		Obsolete part
50	3853620	2	Hexagon screw, circuit breaker to bracket		
51	(3853544)	1	Bracket, fuel pump & relay mounting		Obsolete part
52	(3852210)	1	Bracket		Obsolete part
53	3852208	2	Screw, relay & cable assy		
54	3850403	1	Relay, fuel pump		
55	3852481	1	Grommet, fuel pump to bracket		
56	3854163	1	Automatic fuse, 20A, fuel pump		
57	(3852231)	1	Attaching clamp, fuel line		Obsolete part
58	3852115	1	Flange screw, fuel line clamp to bracket		
59	(3852001)	1	Spring washer		Obsolete part
60	(3852064)	2	Nut, circuit breaker terminals		Obsolete part, Fuel pump
61	3852029	1	Sensor, water temperature		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
62	(3850861)	1	Kit		Obsolete part
63	3851218	1	• Fuel filter		
			• Bulletin P-23-3-4	P-23-3-4-EN	High Capacity Fuel Filter, Gas
			• Bulletin p-18-8-1	p-18-8-1-EN	Volvo Penta Ethanol Fuel treatment
64	3853266	2	Flange screw, fuel pump, support bracket, fuel filter		
65	(3852013)	1	Elbow, inlet, fuel filter cover		Obsolete part
66	3853493	1	Fitting, fuel pump to fuel filter cover		
67	3850819	1	O-ring, fitting		
68	3854902	1	Fuel pump, low pressure		
69	3853494	1	Fitting, fuel line		
70	3850405	1	Gasket, adapter to intake manifold		
71	3850270	1	Adapter, TBI to intake manifold		
	3850740	1	Plug, adapter, TBI to intake manifold		Not shown
72	3850355	1	Gasket, TBI to adapter		
73	3850354	1	Throttle body		
74	3852160	3	Stud, TBI to adapter		
75	3852142	3	Nut, stud, TBI to adapter		
76	(3850297)	1	Bracket, throttle cable to throttle body assy		Obsolete part
77	3853399	1	Flange screw, lever & pin assy to throttle body		Upper
78	3852420	1	Nut retainer, shoulder screw, throttle lever to TBI		
79	3850411	1	Shoulder screw, lever & pin assy to throttle body		Lower
80	3850276	1	Fuel pipe, lp pump to reservoir		
81	(3850275)	1	Bracket, fuel iine & hose to intake manifold		Obsolete part
82	3856766	1	Cardboard tube, nipple, throttle body		Front; not shown