



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	872013	1	Gear		Also available as an exchange part.
2	854571	1	• Gear housing		
3	977241	2	• Stud		
4	854677	1	• Cardboard tube		
4A	(854198)	1	• Plastic plug		Obsolete part
5	814179	1	• Plug		
6	897682	1	• Gasket		
7	941807	3	• Hex. socket screw		
8	814643	1	• Hollow screw		
9	955989	1	• O-ring		
10	832669	1	• Gasket		
11		1	• Gear set		
12	854025	1	• Bearing box		
13	853949	1	• Roller bearing		
14	183247	1	• Roller bearing		
15	852705	1	• Pivot pin		
15A	941807	2	• Hex. socket screw		
16	956591	4	• Hex. socket screw		
16A	942598	4	• Washer		
17	853484	1	• Pretensioning sleeve		
18	925095	1	• O-ring		
19	853034	X	• Shim		TH=0,10mm
	853035	X	• Shim		TH=0,15mm
	853036	X	• Shim		TH=0,35mm
20	839253	1	• Sealing ring		
21	832675	1	• Washer		
22	956000	1	• O-ring		
23	914538	1	• Snap ring		
24	872089	1	• Universal joint		Repl by 854615
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
24	854615	1	• Universal joint		
			Bulletin P-44-1-5	P-44-1-5-EN	U-joints
25	854616	1	• • Fork		
26	854617	1	• • Fork		
27	872088	1	• • Intermediate section		Repl by 854618
	854618	1	• • Intermediate section		
28	854619	2	• • Spider		
29	24383	8	• • Lock ring		
30	854201	1	• Screw		
31	853026	1	• Washer		
32	854670	2	• Ball bearing		
33	943869	X	• Shim		TH=0,05mm
	946179	X	• Shim		TH=0,10mm
	943870	X	• Shim		TH=0,20mm
34	941826	X	• Shim		TH=0,05mm
	941827	X	• Shim		TH=0,20mm
	948230	X	• Shim		TH=0,35mm
35	853916	1	• Shaft		
36	854222	1	• Sliding sleeve		
			Bulletin P-44-1-8	P-44-1-8-EN	Shift mechanism, shift cone and shoe
			Bulletin P-44-1-18	P-44-1-18-EN	Shift Cone
37	813970	1	• Spring		
38	854126	1	• Washer		
39	951078	1	• Snap ring		
40	853819	2	• Needle bearing		
41	854192	1	• Spacer ring		
42	853888	2	• Lock ring		
43	854228	1	• Nut		0mm
	854229	1	• Nut		0,20mm
	854230	1	• Nut		0,40mm
	854265	1	• Nut		0,60mm
44	850309	1	• Shift mechanism		
45	839505	1	• • Bearing housing		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
46	897816	1	• • Eccentric piston		
			Bulletin P-44-1-7	P-44-1-7-EN	Shift mechanism, eccentric piston
47	839646	1	• • Dog		
48	814184	1	• • Spring		
49	897711	1	• • Hexagon screw		
50	897871	X	• • Shim		
51	853868	1	• • Sealing ring		
52	951924	1	• • Spring pin		
53	942871	1	• • Clevis pin		
54	925093	1	• • O-ring		
55	940169	4	• Hexagon screw		
56	876294	1	• Bellows kit		
			Bulletin P-44-1-11	P-44-1-11-EN	DPH/DPR U-Joint Bellows
57	853013	1	• • Hose clamp		
58	853012	1	• • Hose clamp		
59	839351	1	• Oil dipstick		
60	955974	1	• O-ring		
61	853706	1	• Type plate		
62	804269	2	• Drive screw		
63	854713	1	• Anchorage		
64	854604	1	Protecting cover		Included in complete drive unit
64A	925052	2	O-ring		Included in complete drive unit
65	854661	1	Screw		Included in complete drive unit
66	872027	1	Screw		Included in complete drive unit
67		1	decal set		
68	854137	1	• Sign		Included in complete drive unit, Replaced by decal set 876508.
69	854140	1	• Sign		Included in complete drive unit, Replaced by decal set 876508., P
	854141	1	• Sign		Included in complete drive unit, Replaced by decal set 876508., S.B
70	854144	1	Sign		Included in complete drive unit