



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	872769	1	Lower gear		Also available as an exchange part., Ratio 1,78:1
2	872307	1	• Gear housing		
3	854053	1	• • Bearing housing		
4	872439	1	• • Attaching plate		
5	977711	4	• • Blind rivet		
6	872438	1	• • Check valve		
7	854611	1	• Countershaft		
8	969071	1	• • Round nut		
9	184682	1	• • Inner ring		
10	854553	1	• • Splined sleeve		
			Bulletin P-44-1-6	P-44-1-6-EN	Lower Gear Unit
11	852212	1	• Nut		
12	941832	X	• Shim		TH=0,05mm
	941833	X	• Shim		TH=0.20mm
13	183374	1	• Ball bearing		
14	944970	X	• Shim		
15	11072	1	• Roller bearing		
16	944522	X	• Shim		TH=0,05mm
	42981	X	• Shim		TH=0,10mm
	968057	X	• Shim		TH=0.20mm
	42980	X	• Shim		TH=0.35mm
17	897387	1	• Tensioning ring		
18	11044	1	• Roller bearing		
19	184654	1	• Needle roller bushin		
20	814482	1	• Oil strainer		
21	852904	1	• Magnetic plug		
22	955974	1	• O-ring		
23	872533	1	• Propeller shaft		
24	184765	1	• Roller bearing		
25	854464	1	• Gear set		Ratio 1,78:1
26	967352	X	• Shim		TH=0,05mm
	941823	X	• Shim		TH=0,10mm
	967351	X	• Shim		TH=0.15mm
	941824	X	• Shim		TH=0.20mm
	941825	X	• Shim		TH=0.40mm
27	184691	1	• Roller bearing		
28	191834	X	• Shim		TH=0,10mm
	191835	X	• Shim		TH=0.15mm
	191837	X	• Shim		TH=0.25mm
29	925258	2	• O-ring		
30	941812	2	• Hex. socket screw		
31	875821	1	• Zinc ring kit		
32	966808	2	• • Screw		
33	183859	1	• Needle roller bushin		
34	184683	1	• Inner ring		
35	851407	2	• Sealing ring		
36	872871	1	• Thrust ring		Front
37	183272	1	• Needle roller bearin		
38	853871	1	• Sealing ring		
39	873049	1	• Propeller nut		
40	872872	1	• Thrust ring		Rear
41	872549	1	• Spinner		
42		1	• • propeller cone		
43	943194	1	• • Washer		
44	872546	1	• • Lock screw		M12
45	853676	1	• • Spacer ring		For diesel
46	854294	1	• • Plastic washer		
47	873058	1	• Tool kit		For 872549
48	925256	1	O-ring		Included in complete Duoprop drive unit.
49	941810	4	Hex. socket screw		Included in complete Duoprop drive unit.
50	853095	4	Washer		Included in complete Duoprop drive unit.
51	876138	1	Anode kit		To be used in fresh-water.
52	966808	2	• Screw		