



| REF | PART NO. | QTY | DESCRIPTION            | SEE SEC.    | NOTES   |
|-----|----------|-----|------------------------|-------------|---|
| 1   | 854643   | 1   | Lower gear             |             | Also available as an exchange part., Ratio 1,95:1               |
| 2   | 854051   | 1   | • Housing              |             |   |
| 3   | 854053   | 1   | • • Bearing housing    |             |   |
| 4   | 852643   | 2   | • • Attaching plate    |             |   |
| 5   | 948338   | 6   | • • Blind rivet        |             |   |
| 6   | 852644   | 1   | • • Check valve        |             |   |
| 7   | 854054   | 1   | • Fin                  |             |   |
| 8   | 941817   | 1   | • Hex. socket screw    |             |   |
| 9   | 854611   | 1   | • Countershaft         |             |   |
| 10  | 969071   | 1   | • • Round nut          |             |   |
| 11  | 184682   | 1   | • • Inner ring         |             |   |
| 12  | 854553   | 1   | • • Splined sleeve     |             |   |
|     |          |     | Bulletin P-44-1-6      | P-44-1-6-EN | Lower Gear Unit   |
| 13  | 852212   | 1   | • Nut                  |             |   |
| 14  | 941832   | X   | • Shim                 |             | TH=0,05mm   |
|     | 941833   | X   | • Shim                 |             | TH=0.20mm   |
| 15  | 183374   | 1   | • Ball bearing         |             |   |
| 16  | 944970   | X   | • Shim                 |             |   |
| 17  | 11072    | 1   | • Roller bearing       |             |   |
| 18  | 944522   | X   | • Shim                 |             | TH=0,05mm   |
|     | 42981    | X   | • Shim                 |             | TH=0,10mm   |
|     | 968057   | X   | • Shim                 |             | TH=0.20mm   |
|     | 42980    | X   | • Shim                 |             | TH=0.35mm   |
| 19  | 897387   | 1   | • Tensioning ring      |             |   |
| 20  | 11044    | 1   | • Roller bearing       |             |   |
| 21  | 184654   | 1   | • Needle roller bushin |             |   |
| 22  | 814482   | 1   | • Oil strainer         |             |   |
| 23  | 852904   | 1   | • Magnetic plug        |             |   |
| 24  | 955974   | 1   | • O-ring               |             |   |
| 25  | 852181   | 1   | • Propeller shaft      |             | Replaced by propeller shaft 872533 + propeller cone kit 872549. |
| 26  | 184765   | 1   | • Roller bearing       |             |   |
| 27  | 852174   | 1   | • Drive gear set       |             | Ratio 1,95:1  |
| 28  | 967352   | X   | • Shim                 |             | TH=0,05mm   |
|     | 941823   | X   | • Shim                 |             | TH=0,10mm   |
|     | 967351   | X   | • Shim                 |             | TH=0.15mm   |
|     | 941824   | X   | • Shim                 |             | TH=0.20mm   |
|     | 941825   | X   | • Shim                 |             | TH=0.40mm   |
| 29  | 184691   | 1   | • Roller bearing       |             |   |
| 30  | 191834   | X   | • Shim                 |             | TH=0,10mm   |
|     | 191835   | X   | • Shim                 |             | TH=0.15mm   |
|     | 191837   | X   | • Shim                 |             | TH=0.25mm   |
| 31  | 925258   | 2   | • O-ring               |             |   |
| 32  | 941812   | 2   | • Hex. socket screw    |             |   |
| 33  | 875821   | 1   | • Zinc ring kit        |             |   |
| 34  | 966808   | 2   | • • Screw              |             |   |
| 35  | 183859   | 1   | • Needle roller bushin |             |   |
| 36  | 184683   | 1   | • Inner ring           |             |   |
| 37  | 851407   | 2   | • Sealing ring         |             |   |
| 38  | 853440   | 1   | • Line cutter          |             | Front   |
| 39  | 183272   | 1   | • Needle roller bearin |             |   |
| 40  | 853871   | 1   | • Sealing ring         |             |   |
| 41  | 853869   | 1   | • Lock washer          |             | For 852196  |
| 42  | 852196   | 1   | • Propeller nut        |             |   |
| 43  | 853441   | 1   | • Line cutter          |             | Rear  |
| 44  | 872614   | 1   | • Spinner              |             | (854666)  |
| 45  |          | 1   | • • propeller cone     |             |   |
| 46  | 941670   | 1   | • • Washer             |             |   |
| 47  | 872545   | 1   | • • Lock screw         |             | M8  |
| 48  | 853676   | 1   | • • Spacer ring        |             | For diesel  |
| 49  | 854294   | 1   | • • Plastic washer     |             |   |
| 50  | 854669   | 1   | • Tool kit             |             | See group 9   |
| 51  | 925256   | 1   | O-ring                 |             | Included in complete Duoprop drive unit.                        |
| 52  | 941810   | 4   | Hex. socket screw      |             | Included in complete Duoprop drive unit.                        |

