



10467

| REF | PART NO. | QTY | DESCRIPTION              | SEE SEC.    | NOTES   |
|-----|----------|-----|--------------------------|-------------|---|
| 1   | 854641   | 1   | Lower gear               |             | Also available as an exchange part., Ratio 2,30:1 |
| 2   | 854051   | 1   | • Housing                |             |   |
| 3   | 854053   | 1   | • • Bearing housing      |             |   |
| 4   | 852643   | 2   | • • Attaching plate      |             |   |
| 5   | 948338   | 6   | • • Blind rivet          |             |   |
| 6   | 852644   | 1   | • • Check valve          |             |   |
| 7   | 854054   | 1   | • Fin                    |             |   |
| 8   | 941817   | 1   | • Hex. socket screw      |             |   |
| 9   | 854611   | 1   | • Countershaft           |             |   |
| 9A  | 184682   | 1   | • • Inner ring           |             |   |
| 9B  | 969071   | 1   | Round nut                |             |   |
| 9C  | 854553   | 1   | Splined sleeve           |             |   |
|     |          |     | Bulletin P-44-1-6        | P-44-1-6-EN | Lower Gear Unit                                   |
| 10  | 184654   | 1   | • Needle roller bushin   |             |   |
| 11  | 852380   | 1   | • Drive gear set         |             | Ratio 2,30:1                                      |
| 12  | 852212   | 1   | • Nut                    |             |   |
| 13  | 941832   | X   | • Shim                   |             | TH=0,05mm   |
|     | 941833   | X   | • Shim                   |             | TH=0.20mm   |
| 14  | 183374   | 1   | • Ball bearing           |             |   |
| 15  | 944970   | X   | • Shim                   |             | TH=1,60mm   |
| 16  | 11072    | 1   | • Roller bearing         |             |   |
| 17  | 944522   | X   | • Shim                   |             | TH=0,5mm  |
|     | 42981    | X   | • Shim                   |             | TH=0,10mm   |
|     | 968057   | X   | • Shim                   |             | TH=0.2mm  |
|     | 42980    | X   | • Shim                   |             | TH=0.35mm   |
|     | 968057   | X   | • Shim                   |             | TH=0.20mm   |
| 18  | 897387   | 1   | • Tensioning ring        |             |   |
| 19  | 814482   | 1   | • Oil strainer           |             |   |
| 20  | 852904   | 1   | • Magnetic plug          |             |   |
| 21  | 955974   | 1   | • O-ring                 |             |   |
| 22  | 852181   | 1   | • Propeller shaft        |             |   |
| 23  | 11044    | 1   | • Roller bearing         |             |   |
| 24  | 184765   | 1   | • Roller bearing, compl. |             |   |
| 25  | 967352   | X   | • Shim                   |             | TH=0,05mm   |
|     | 941823   | X   | • Shim                   |             | TH=0,10mm   |
|     | 967351   | X   | • Shim                   |             | TH=0.15mm   |
|     | 941824   | X   | • Shim                   |             | TH=0.20mm   |
|     | 941825   | X   | • Shim                   |             | TH=0.40mm   |
| 26  | 184691   | 1   | • Roller bearing         |             |   |
| 27  | 191834   | X   | • Shim                   |             | TH=0,10mm   |
|     | 191835   | X   | • Shim                   |             | TH=0.15mm   |
|     | 191837   | X   | • Shim                   |             | TH=0.25mm   |
| 28  | 925258   | 2   | • O-ring                 |             |   |
| 29  | 941812   | 2   | • Hex. socket screw      |             |   |
| 30  | 875821   | 1   | • Zinc ring kit          |             |   |
|     |          | 1   | • • zinc ring            |             |   |
| 31  | 966808   | 2   | • • Screw                |             |   |
| 32  | 183859   | 1   | • Needle roller bushin   |             |   |
| 33  | 184683   | 1   | • Inner ring             |             |   |
| 34  | 851407   | 2   | • Sealing ring           |             |   |
| 35  | 853440   | 1   | • Line cutter            |             | Front   |
| 36  | 183272   | 1   | • Needle roller bearin   |             |   |
| 37  | 853871   | 1   | • Sealing ring           |             |   |
| 38  | 853869   | 1   | • Lock washer            |             |   |
| 39  | 852196   | 1   | • Propeller nut          |             |   |
| 40  | 853441   | 1   | • Line cutter            |             | Rear  |
| 41  | 854666   | 1   | • Propeller cone kit     |             |   |
| 42  |          | 1   | • • propeller cone       |             |   |
| 43  | 941670   | 1   | • • Washer               |             |   |
| 44  | 852216   | 1   | • • Hexagon screw        |             |   |
| 45  | 854667   | 1   | • • Spare parts kit      |             |   |
| 45A |          | 1   | • • • plastic washer     |             | Rear  |
| 46  |          | 1   | • • • pressure washer    |             |   |

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| 47  | 854669   | 1   | • Tool kit        |          | See group 9                              |
| 48  | 925256   | 1   | O-ring            |          | Included in complete Duoprop drive unit. |
| 49  | 941810   | 4   | Hex. socket screw |          | Included in complete Duoprop drive unit. |
| 50  | 853095   | 4   | Washer            |          | Included in complete Duoprop drive unit. |
| 51  | 876138   | 1   | Anode kit         |          | To be used in fresh-water.               |
| 52  | 966808   | 2   | • Screw           |          |  |