

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	854318	1	Gear	Also available as an exchange part., Ratio 1,89:1
2	854042	1	• Gear housing	
3	854044	1	• • Bearing housing	
4	852644	1	• • Check valve	
5	852643	2	• • Attaching plate	
6	948338	6	• • Blind rivet	
7	854040	1	• Fin	
8	959440	1	• Hex. socket screw	
9	(832628)	1	• Gear set	Ratio 1,89:1, Obsolete part
10	948407	2	• • Spring pin	
11	832555	1	• Countershaft	Repl by 854671
11A	854671	1	• Countershaft	
11B		1	• • Countershaft	
11C	969071	1	• • Round nut	
12	183374	1	• Ball bearing	
13	941832	X	• Shim	TH=0,05mm
	941833	X	• Shim	TH=0.20mm
14	832191	1	• Gasket	
15	11072	1	• Roller bearing	
16	897387	1	• Tensioning ring	
17	944970	X	• Shim	TH=1,60mm
18	944522	X	• Shim	TH=0,05mm
	42981	X	• Shim	TH=0,10mm
	42980	X	• Shim	TH=0.35mm
	968057	X	• Shim	TH=0.20mm
19	907023	1	• Lock washer	For 832555
20	906633	1	• Round nut	For 832555
21	183497	1	• Needle bearing	
22	814164	1	• Nut	
23	814165	1	• Washer	
24	875524	1	• Propeller shaft	Repl by 854675
25	183390	1	• • Needle roller bushin	
26	906635	1	• Round nut	For propeller shaft 875524 with keygroove.
27	907025	1	• Lock washer	For propeller shaft 875524 with keygroove.
28	854675	1	• Propeller shaft	
28A	183390	1	• • Needle roller bushin	
28B	969073	1	• • Round nut	For propeller shaft 854675 without keygroove.
29	944561	X	• Shim	TH=0,05mm
	944562	X	• Shim	TH=0,10mm
	851767	X	• Shim	TH=0.20mm
30	832725	1	• Thrust ring	
31	953449	6	• Stud	
32	955825	6	• Hexagon nut	
33	832548	1	• Pump rotor	
34	914474	1	• Snap ring	
35	925261	2	• O-ring	
36	897426	2	• Sealing ring	
37	941812	2	• Hex. socket screw	
38	875815	1	• Zinc ring kit	
39	941809	2	• • Hex. socket screw	
40	839423	1	• Line cutter	
41	854045	1	• Spinner	
42	854047	1	• Spacer washer	
43	850888	1	• Plastic washer	
44	850889	1	• Screw	
45	839354	1	• Plug	
46	955974	1	• O-ring	
47	814482	1	• Oil strainer	
48	854541	1	• Ball bearing	(181366)
49	850304	1	Splined sleeve	Included in complete drive unit
50	941810	4	Hex. socket screw	Included in complete drive unit
51	853095	4	Washer	Included in complete drive unit
52	925256	1	O-ring	Included in complete drive unit

