



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	854048	1	Lower gear	Also available as an exchange part., Ratio 1,95:1
2	854051	1	• Housing	
3	854053	1	• • Bearing housing	
4	852643	2	• • Attaching plate	
5	948338	6	• • Blind rivet	
6	852644	1	• • Check valve	
7	854054	1	• Fin	
8	941817	1	• Hex. socket screw	
9	852183	1	• Countershaft	
10	184654	1	• Needle roller bushin	
11	184682	1	• Inner ring	
12	852174	1	• Drive gear set	Ratio 1,95:1
13	852212	1	• Nut	
14	941832	X	• Shim	TH=0,05mm
	941833	X	• Shim	TH=0.20mm
15	183374	1	• Ball bearing	
16	944970	X	• Shim	TH=1,60mm
17	11072	1	• Roller bearing	
18	944522	X	• Shim	TH=0,05mm
	42981	X	• Shim	TH=0,10mm
	968057	X	• Shim	TH=0.2mm
	42980	X	• Shim	TH=0.35mm
19	897387	1	• Tensioning ring	
20	907023	1	• Lock washer	
21	906633	1	• Round nut	
22	814482	1	• Oil strainer	
23	852904	1	• Magnetic plug	
24	955974	1	• O-ring	
25	852181	1	• Propeller shaft	
25A	11044	1	• Roller bearing	
26	184765	1	• Roller bearing, compl.	
26A	184690	1	• • Inner ring	Repl by 184765
27	(184689)	1	• • Cup	Repl by 184765, Obsolete part
28	967352	X	• Shim	TH=0,05mm
	941823	X	• Shim	TH=0,10mm
	967351	X	• Shim	TH=0.15mm
	941824	X	• Shim	TH=0.20mm
	941825	X	• Shim	TH=0.40mm
29	184691	1	• Roller bearing	
30	81374	X	• Shim	TH=0,10mm
	81375	X	• • Shim	Repl by 191834 TH=0.15mm
	81376	X	• • • Shim	Repl by 191835 TH=0.35mm
30A	191834	X	• • • • Shim	Repl by 191837 TH=0,10mm
30	191835	X	• • • • Shim	TH=0.15mm
	191837	X	• • • • Shim	TH=0.25mm
31	925258	2	• • • • O-ring	
32	941812	2	• • • • Hex. socket screw	
33	875821	1	• • • • Zinc ring kit	
		1	• • • • • zinc ring	
34	966808	2	• • • • • Screw	
35	183859	1	• • • • Needle roller bushin	
36	184683	1	• • • • Inner ring	
37	851407	2	• • • • Sealing ring	
38	853440	1	• • • • Line cutter	(852198) front
39	183272	1	• • • • Needle roller bearin	
40	853871	1	• • • • Sealing ring	
41	853869	1	• • • • Lock washer	
42	852196	1	• • • • Propeller nut	
43	853441	1	• • • • Line cutter	Rear
44	854666	1	• • • • Propeller cone kit	(854243)

REF	PART NO.	QTY	DESCRIPTION	NOTES
45		1	••••• propeller cone	
46	941670	1	••••• Washer	
47	852216	1	••••• Hexagon screw	
48	854294	1	••••• Plastic washer	Rear
49		1	••••• pressure washer	
50	853584	1	••••• Plastic washer	Front Repl by 854667
51	854667	1	••••• Spare parts kit	SN 3102092481-
52	854294	1	••••• Plastic washer	Rear Repl by 854667
53		1	••••••• pressure washer	
54	925256	1	O-ring	Included in complete Duoprop drive unit.
55	850304	1	Splined sleeve	Included in complete Duoprop drive unit.
56	941810	4	Hex. socket screw	Included in complete Duoprop drive unit.
57	853095	4	Washer	Included in complete Duoprop drive unit.
58	876138	1	Anode kit	To be used in fresh-water.
59	966808	2	• Screw	