

430B, 431B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	857187	1	Longblock		431B, the inlet manifold is to be shifted from the old engine to the new one., Replaced by 857400 for 430B., Replaced by 857401 for 431B.
			Bulletin P-21-0-12	P-21-0-12-EN	Longblock Guidelines, 4.3GL
			Bulletin P-21-0-17	P-21-0-17-EN	Longblock Guidelines, 434A,432A,431B,430B
1	(856886)	2	• Engine mountings		Obsolete part
	955535	6	• Hexagon screw		
	955534	2	• Hexagon screw		
	192134	2	• Plug		
	955897	4	• Washer		
		1	• cylinder block		
	(856367)	2	• Cylinder head		Obsolete part
	856371	2	• Gasket		
	835077	10	• Screw		
	835079	4	• Screw		
	835078	12	• Screw		
	856398	2	• Valve cover		
	856442	2	• Oil filler cap		
	856401	2	• Gasket		
	856400	6	• Screw		
	841873	6	• Inlet valve		
	856368	6	• Exhaust valve		
	835102	12	• Spring		
	841782	6	• Valve spring washer		Inlet
	855825	6	• Valve spring washer		Exhaust
	855564	1	• Sealing kit		
	835401	24	• Valve collet		
	841781	12	• Shield		
	856396	12	• Push rod		
	857237	12	• Tappet		
	856406	6	• Guide		
	(856407)	1	• Retainer		Obsolete part
	856421	12	• Rocker arm		
	856422	1	• Timing gear casing		
	841038	1	• Setting indicator		
	841426	10	• Screw		
	856663	1	• Gasket		
	857236	1	• Camshaft		
	(856408)	1	• Retainer		Obsolete part
	856409	2	• Screw		
	856395	1	• Sprocket		
	856069	1	• Sprocket		
	856070	1	• Camshaft chain		
	940135	3	• Hexagon screw		
	941907	3	• Spring washer		
	856372	1	• Crankshaft		
	(857243)	1	• Vibration damper		Obsolete part
	857261	1	• Key		
	(857247)	1	• Flywheel		Obsolete part
	835439	6	• Screw		
	941909	6	• Spring washer		
	857242	6	• Connecting rod		
	856383	6	• Rod bearing		
	856386	1	• Sump		
	856402	1	• Gasket		
	841215	1	• Plug		
	856295	1	• Gasket		
	940100	12	• Hexagon screw		
	955893	12	• Washer		
	856388	1	• Reinforcement		
	856389	1	• Reinforcement		
	955826	2	• Hexagon nut		
	955894	2	• Washer		
	856390	1	• Oil pump		

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REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	835372	1	• Oil strainer		
	835373	1	• Shaft		
	835374	1	• Sleeve		
	955550	1	• Hexagon screw		
	856391	1	• Retainer		
	841750	1	• Oil filter		
			Bulletin P-21-7-1	P-21-7-1-EN	Oil Filters, GM gas engines
1	(841751)	1	• Inlet pipe		Obsolete part
	857177	2	• Gasket		
	855824	8	• Screw		
	855597	4	• Screw		
	855824	8	• Screw		
	841261	1	• Sealant		
	(841754)	1	• Cover		Obsolete part
	856964	1	• Gasket		
	856364	1	• Water pump		
	940162	1	• Hexagon screw		
	955536	2	• Hexagon screw		
	955540	1	• Hexagon screw		
	876046	1	• Spark plug kit		