

500B, 501B

REF	PART NO.	QTY	DESCRIPTION	NOTES
1	857186	1	Longblock	500B, for engines with 12 3/4 inch flywheel, this is to shifted from the old engine to the new one., 501B, the inlet manifold, and for engines with 12 3/4 inch flywheel, these are to be shifted from the old engine to the new one., 501B/MS4, the inlet manifold and the flywheel are to be shifted from the old engine to the new one., Replaced by 857403 for 500B.
	(856886)	2	• Engine mountings	Obsolete part
	955535	6	• Hexagon screw	
	192134	2	• Plug	
	955897	2	• Washer	
	(856885)	2	• Cylinder head	Obsolete part
	856474	2	• Gasket	
	835077	14	• Screw	
	835079	4	• Screw	
	835078	16	• Screw	
	856664	2	• Valve cover	
	856442	2	• Oil filler cap	
	856072	2	• Gasket	
	856400	8	• Screw	
		1	• cylinder block	
	(841860)	8	• Inlet valve	Inlet, std, Obsolete part
	835541	8	• Exhaust valve	Exhaust, std
	835102	16	• Spring	
	841782	8	• Valve spring washer	Inlet
	855825	8	• Valve spring washer	Exhaust
	855564	1	• Sealing kit	
	835401	32	• Valve collet	
	841781	16	• Shield	
	841941	16	• Push rod	
	835089	16	• Tappet	
	856421	16	• Rocker arm	
	856422	1	• Timing gear casing	
	841038	1	• Setting indicator	
	841426	10	• Screw	
	856663	1	• Gasket	
	835465	1	• Camshaft	
	856068	1	• Sprocket	
	856069	1	• Sprocket	
	856070	1	• Camshaft chain	
	940135	3	• Hexagon screw	
	941907	3	• Spring washer	
	(855806)	1	• Crankshaft	Obsolete part
	835057	1	• Pin	
	856420	1	• Vibration damper	
	835059	2	• Key	
	857223	1	• Flywheel	14"
	835439	6	• Screw	
	941909	6	• Spring washer	
	841867	8	• Connecting rod	
	856669	8	• Rod bearing	Std
	856437	1	• Sump	
	855819	1	• Gasket	
	841734	1	• Baffle plate	
	946420	5	• Lock nut	
	855817	1	• Reinforcing plate	Right SIDE
	855818	1	• Reinforcing plate	Left side
	940135	2	• Hexagon screw	
	955826	2	• Hexagon nut	
	955894	2	• Washer	
	940100	14	• Hexagon screw	
	955893	14	• Washer	
	856390	1	• Oil pump	
	835372	1	• Oil strainer	
	835373	1	• Shaft	

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REF	PART NO.	QTY	DESCRIPTION	NOTES
	835374	1	• Sleeve	
	955550	1	• Hexagon screw	
	856066	1	• Inlet pipe	
	855824	9	• Screw	
	855597	3	• Screw	
	841261	1	• Sealant	
	857231	1	• Gasket	
	834926	1	• Cardboard tube	
	834927	1	• Gasket	
	940135	2	• Hexagon screw	
	941907	2	• Spring washer	
	834928	1	• Tube	
	855966	1	• Gasket	
	940135	2	• Hexagon screw	
	941907	2	• Spring washer	
	856364	1	• Water pump	
	940162	1	• Hexagon screw	
	955536	1	• Hexagon screw	
	955536	1	• Hexagon screw	
	955540	1	• Hexagon screw	
	876047	2	• Spark plug kit	