

740B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	857402	1	Longblock		740B/MS5, the flywheel is to shifted from the old engine to the new one.
			Bulletin P-21-0-6	P-21-0-6-EN	Longblock Guidelines, 7.4L and 8.2L
1	192134	2	• Plug		
	955897	2	• Washer		
	955535	6	• Hexagon screw		
	(856886)	2	• Engine mountings		Obsolete part
	835449	2	• Rubber cushion		
	955900	2	• Washer		
	941912	2	• Spring washer		
	856917	1	• Bushing		
	857189	2	• Cylinder head		
	857211	2	• Gasket		
	857213	25	• Screw		
	857215	9	• Screw		
	857208	2	• Valve cover		
	857210	2	• Oil filler cap		
	857209	2	• Gasket		
	857214	14	• Screw		
		1	• cylinder block		
	856563	8	• Valve		Std
	856566	8	• Valve		Std
	856570	16	• Valve spring		
	856568	16	• Valve spring washer		
	856569	16	• Valve spring washer		
	857193	16	• Valve stem seal		
	856571	32	• Valve collet		
	857212	8	• Guide		
	856621	8	• Push rod		
	856622	8	• Push rod		
	857217	16	• Tappet		
	857190	16	• Rocker arm		
	857194	1	• Timing gear casing		
	841426	10	• Screw		
	857206	1	• Gasket		
	(857195)	1	• Camshaft		Obsolete part
	857196	1	• Sprocket		
	857197	1	• Sprocket		
	857198	1	• Chain		
	940135	3	• Hexagon screw		
	941907	3	• Spring washer		
	857199	1	• Crankshaft		
	857202	1	• Vibration damper		
	857220	2	• Key		
	857216	1	• Screw		
	856584	1	• Washer		
	857200	1	• Flywheel		
	835439	6	• Screw		
	941909	6	• Spring washer		
	856586	8	• Connecting rod		
	857201	8	• Bearing		Std
	857203	1	• Sump		
	946420	5	• Lock nut		
	940097	5	• Washer		
	857205	1	• Plate		
	856599	20	• Screw		
	856890	1	• Oil pump		
	856602	1	• Shaft		
	856603	1	• Stud		
	835374	1	• Sleeve		
	856613	1	• Inlet pipe		
	945767	14	• Flange screw		
	941907	14	• Spring washer		

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