



106 90

431B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1		1	cylinder block		Included in basic engine, See group 10A
2		4	• bearing cap		
3	835037	8	• Screw		
4	(818989)	2	• Locating pin		Obsolete part
5	855828	1	• Locating pin		
6	835039	8	• Expansion plug		
7	835040	2	• Locating pin		
8	856230	4	• Plug		
9	968145	4	• Plug		
10	952075	1	• Plug		
11	835040	2	• Locating pin		
12	835496	1	• Expansion plug		
13	841423	2	• Bushing	12455	
14	841424	1	• Bushing	12455	
15	841422	1	• Bearing	12455	
16	835497	4	• Locating pin		
17		6	• piston	12448	
18	192134	3	• Plug		
19		3	• main bearing kit	12448	
20	(856408)	1	Retainer		Obsolete part
21	856409	2	Screw		
22	872113	1	Flywheel housing		SN 4100133206-
24	854939	1	Cover plate		SN 4100133206-
25	947224	5	Hexagon screw		
26	955536	6	Hexagon screw		SN 4100133206-
27	942336	6	Spring washer		
28	841737	1	Valve		Included in basic engine