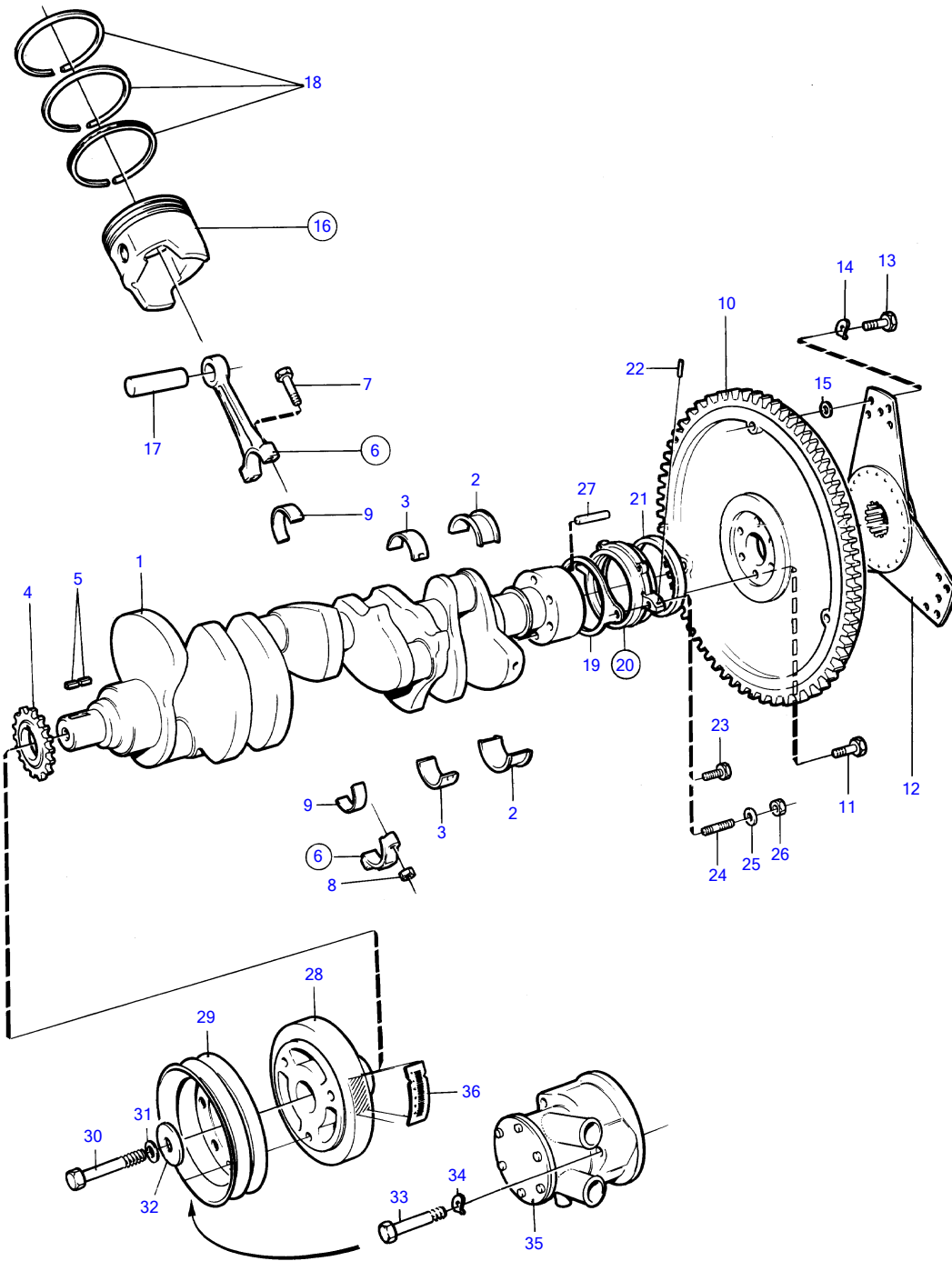


500B, 501B



10414

## 500B, 501B

| REF | PART NO. | QTY | DESCRIPTION                        | SEE SEC. | NOTES   |
|-----|----------|-----|------------------------------------|----------|---|
| 1   | (855806) | 1   | Crankshaft                         |          | Obsolete part   |
| 2   | 856439   | 1   | Thrust bearing                     |          | Std (835052)  |
|     | 856666   | 1   | Thrust bearing                     |          | Under size 0,010" (83505)                                       |
|     | 856765   | 1   | Main bearing                       |          | Under size 0,020" (83506)                                       |
| 3   | 856739   | 6   | Main bearing                       |          | Std (835051)  |
|     | 841254   |     | • Main bearing, main bearing shell |          | Std, Repl by 856739<br>Upper                                    |
|     | 841255   |     | • Main bearing, main bearing shell |          | Std, Repl by 856739<br>Lower                                    |
|     | 856342   | 6   | Main bearing                       |          | Under size 0,010" (83505)                                       |
|     | 856764   | 6   | Main bearing                       |          | Under size 0,020" (83505)                                       |
| 4   |          | 1   | sprocket                           | 12457    |   |
| 5   | 835059   | 2   | Key                                |          |   |
| 6   | 841867   | 8   | Connecting rod                     |          |   |
| 7   | 835066   | 16  | • Screw                            |          |   |
| 8   | 835473   | 16  | • Nut                              |          |   |
| 9   | 856669   | 8   | Rod bearing                        |          | Std (835273)  |
|     | 856740   | 8   | Main bearing                       |          | Under size 0,010" (83539)                                       |
|     | 856738   | 8   | Rod bearing                        |          | Under size 0,020" (83507)                                       |
| 10  | 855814   | 1   | Flywheel                           |          | For 500B SN-4100133752., For 501B SN-4100135022.                |
|     | 857223   | 1   | Flywheel                           |          | For 500B SN 4100133753-, For 501B SN 4100135023-                |
| 11  | 835439   | 6   | Screw                              |          |   |
| 12  | 855694   | 1   | Absorber                           |          | For 500B SN-4100133752., For 501B SN-4100135022.                |
|     | 855656   | 1   | Oscillation damper                 |          | Obsolete part, For 500B SN 4100133753-, For 501B SN 4100135023- |
| 13  | 835482   | 3   | Screw                              |          |   |
| 14  | 942336   | 3   | Spring washer                      |          |   |
| 15  | 940097   | 3   | Washer                             |          |   |
| 16  | 856061   | 8   | Piston                             |          | Std   |
|     | 856062   | 8   | Piston                             |          | Std, Repl by 856061   |
|     | 856063   | 8   | Piston                             |          | Over size 0,030"  |
| 17  |          | 8   | • gudgeon pin                      |          |   |
| 18  | 826469   | 8   | Piston ring kit                    |          | Incl.in cylinderblock., Std                                     |
|     | 826470   | 8   | Piston ring kit                    |          | Over size 0,030"  |
| 19  | 855810   | 1   | Gasket                             |          |   |
| 20  | 855907   | 1   | Retainer                           |          | (855807)  |
| 21  | 855809   | 1   | • Crankshaft seal                  |          |   |
| 22  | 855808   | 2   | • Stud                             |          |   |
| 23  | 855811   | 2   | Screw                              |          | L=20mm  |
|     | 855812   | 1   | Screw                              |          |   |
| 24  | 855813   | 1   | Stud                               |          |   |
| 25  | 955893   | 1   | Washer                             |          |   |
| 26  | 955825   | 1   | Hexagon nut                        |          |   |
| 27  | 835057   | 1   | Pin                                |          |   |
| 28  | 856420   | 1   | Vibration damper                   |          | (826477)  |
| 29  | 835407   | 1   | Pulley                             |          |   |
| 30  | 949518   | 1   | Hexagon screw                      |          |   |
| 31  | (835410) | 1   | Lock washer                        |          | Obsolete part   |
| 32  | 835409   | 1   | Washer                             |          |   |
| 33  | 948324   | 3   | Hex. socket screw                  |          |   |
| 34  | 942336   | 3   | Spring washer                      |          |   |
| 35  |          | 1   | sea water pump                     |          | See group 2B  |
| 36  | (856017) | 1   | Decal                              |          | Obsolete part   |

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