



| REF | PART NO. | QTY | DESCRIPTION      | SEE SEC. | NOTES  |
|-----|----------|-----|------------------|----------|--|
| 1   |          | 1   | CYLINDER BLOCK   |          | SEE GROUP 10A. CYLINDERBLOCK IS ONLY INCLUDED IN SHORT-BLOCK 876141. |
| 2   |          | 5   | · BEARING CAP    |          |  |
| 3   | 945799   | 10  | · Screw          |          |  |
| 4   | 463360   | 1   | · Bushing        |          |  |
| 5   | 463361   | 2   | · Bushing        |          |  |
| 6   | 463362   | 1   | · Bushing        |          |  |
| 7   | 1542263  | 8   | · Expansion plug |          | SN-2200023213  |
|     | 3531239  | 8   | · Cap plug       |          | SN 2200023214-   |
| 8   | 968144   | 3   | Plug             |          |  |
| 9   | 968145   | 1   | Plug             |          |  |
| 10  | 947894   | 1   | Drain cock       |          |  |
| 11  | 924055   | 2   | Stud             |          |  |
| 12  | 463905   | 1   | Expansion plug   |          |  |
| 13  | 19730    | 2   | Locating pin     |          |  |
| 14  | 950565   | 1   | Pin              |          | L = 22 MM  |
|     | 950562   | 1   | Pin              |          | L = 16 MM  |
| 15  | 950586   | 1   | Pin              |          |  |
| 16  | 950542   | 1   | Pin              |          |  |
| 17  | 415311   | 2   | Sleeve           |          |  |
| 18  | 463365   | 1   | Shaft            | 02A-1405 |  |
| 19  | 925065   | 1   | O-ring           | IK       |  |
| 20  | 968885   | 2   | Screw            |          |  |
| 21  | 463581   | 1   | Countershaft     |          |  |
| 22  | 3514444  | 1   | · Spring pin     |          |  |
| 23  | 6842273  | 1   | Sealing ring     | IK       | (1306333) *  |
|     |          |     |                  | 02A-0955 |  |
| 24  | 856239   | 1   | Wheel            |          | (831972)   |
| 25  | 856766   | 1   | Companion flange |          |  |
| 26  | 955322   | 1   | Screw            |          |  |
| 27  | 831009   | 1   | Cross piece      |          |  |
| 28  | 960630   | 1   | Plug             |          |  |
| 29  | 191026   | 1   | Plug             |          |  |
| 30  | 1306398  | 1   | Oil trap         |          |  |
| 31  | 1306981  | 1   | Hose support     |          |  |
| 32  | 968885   | 1   | Screw            |          |  |
| 33  | 1306196  | 1   | Hose             |          |  |
| 34  | 419771   | 1   | Flame trap       |          |  |
| 35  | 948553   | X   | Hose             |          | L = 380 MM   |