

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
876261	6	Cylinder liner kit		
	6	• CYLINDER LINER		
	6	• PISTON		
1542160	6	• Piston pin		
914519	12	• Lock ring		
	6	• SEAL RING, UPPER		
1542323	18	• O-ring		
	6	• PISTON RING, UPPER		
	6	• PISTON RING, LOWER		
	6	• OIL RING		
275751	6	Sealing ring kit		
	6	• SEAL RING		
1542323	12	• O-ring, MIDDLE-LOWER		
	6	• UPPER		
275350	6	Piston ring kit		
	6	• PISTON RING, UPPER		
	6	• PISTON RING, LOWER		
	6	• OIL RING		
876511	6	Big end bearing kit		STD D
876512	6	Big end bearing kit		UNDER SIZE 0,25 MM
876513	6	Big end bearing kit		UNDER SIZE 0,50 MM
876514	6	Big end bearing kit, MAIN BEARING KIT		UNDER SIZE 0,75 MM
876515	6	Main bearing kit		STD D
876516	6	Main bearing kit		UNDER SIZE 0,25 MM
876517	6	Main bearing kit		UNDER SIZE 0,50 MM
876518	6	Main bearing kit, MAIN BEARING KIT		UNDER SIZE 0,75 MM
876519	1	Thrust bearing		STD D
876520	1	Thrust bearing		OVER SIZE 0,10 MM/UNDER S
876521	1	Thrust bearing		OVER SIZE 0,20 MM/UNDER S
876522	1	Thrust bearing, AXIAL BEARING		OVER SIZE 0,20 MM/UNDER S
876544	1	Repair kit, CIRCULATION PUMP		
181538	1	• Ball bearing		
1660609	1	• Ball bearing		
421306	1	• Wear ring		
914462	1	• Lock ring		
1545283	1	• Sealing ring		
70913	1	• Deflector		
859027	1	• Gasket		
	1	• SHAFT		
876088	1	Overhaul kit, SEA WATER PUMP		STD
11010	2	• Ball bearing		
801566	1	• Screw		
808285	1	• Screw		
860751	1	• Cover		
827011	1	• Cam		
	1	• CAM		
	1	• SHAFT		
841693	6	• Screw		
827247	2	• Sealing ring		
960166	1	• O-ring		
914523	1	• Lock ring, LOCK RING		
876132	1	Heater plug kit, TURBO		
859111	1	• Gasket		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
838855	1	• Sealing ring		
838864	1	• Clamp		
864723	1	• Sealing ring		
967944	1	• O-ring		
969011	2	• Gasket		
420641	1	• Gasket		
860105	1	• Gasket		
907132	1	• Gasket		
11994	1	• Gasket, GASKET		
858709	1	Repair kit, TURBO		FOR 838697,860916 860918
838562	2	• Bushing		
845042	4	• Lock ring		
858669	2	• Piston ring		
858710	1	• Thrust bearing		
845047	1	• Oil deflector		
858670	1	• Piston ring		
838567	1	• O-ring		
838426	1	• O-ring		
845829	4	• Screw		
838568	4	• Washer		
848711	1	• Nut		
858661	6	• Screw		
858662	4	• Segment		
858664	3	• Segment		
955293	6	• Screw, SCREW		
876104	1	Gasket kit, DECARBONIZING		
11994	4	• Gasket		
469846	6	• Sealing ring		
858992	1	• Gasket		
		• Bulletin 44-29A	44-29A-EN	Cylinder Head Gasket
838653	1	• Gasket		
838654	3	• Gasket		
876144	3	• Gasket kit		
838766	1	• Sealing ring		
925067	6	• O-ring		
940096	1	• Gasket		
947624	1	• Gasket		
957171	2	• Gasket		
1306630	6	• Valve seal		
1542052	3	• Rubber seal		
969198	2	• O-ring		
1542198	1	• Sealing ring		
843449	1	• Gasket		
1542187	1	• Gasket		
1306630	6	• Valve seal, VALVE SEAL		
876362	1	Gasket kit, RECONDITIONING		
11994	12	• Gasket		
416033	2	• Sealing ring		
3501530	1	• Gasket		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
469482	2	• O-ring		
469483	6	• Sealing ring		
829487	1	• Gasket		
838807	1	• Sealing ring		
859086	2	• Sealing ring		
858986	4	• Sealing ring		
842913	3	• Sealing ring		
859038	1	• Gasket		
859002	1	• Gasket		
858570	1	• Seal		
968971	2	• O-ring		
949187	1	• O-ring		
949657	1	• O-ring		
949658	3	• O-ring		
955981	6	• O-ring		
957171	12	• Gasket		
957181	2	• Gasket		
860971	1	• Sealing ring		
859039	1	• Gasket		
859027	1	• Gasket		
861251	1	• Gasket		
1542318	1	• Sealing ring		
1542385	2	• Sealing ring		