



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	860463	1	Cylinder block	SN-2204144595
				REPL BY 861016
	861016	1	Cylinder block	SN2204144596-
2		7	· BEARING CAP	
3	860464	14	· Flange screw	SN-2204144595
	861005	14	· Flange screw	SN2204144596-
4	955083	4	· Cap plug	
5	1542067	7	· Bushing	
6	463905	5	· Expansion plug	
7	1542263	1	· Expansion plug	
8	946402	2	· Pin	
9	415311	3	· Sleeve	
10	952077	2	Plug	
11	191026	3	Plug	
12	955082	2	Cap plug	
13		1	PLATE	
14	1545160	4	Spacer sleeve	
15	965187	4	Screw	
16	1545204	4	Spacer sleeve	
17	859447	6	Shoulder screw	
18	1542052	3	Rubber seal	
19	1542050	3	Inspection lid	STD
	1542050	2	Inspection lid	SOLAS
20	469846	6	Sealing ring	
21		1	ENGINE SIGN	
22	950885	2	Drive screw	
23	1542320	6	Oil jet	
24	955981	6	O-ring	
25	1542380	6	Stud	
26	946035	6	Lock nut	
27	860690	1	Flywheel housing	
28	407092	1	· Cover	
29	965175	2	· Screw	
30	404069	1	· Setting indicator	
31	860926	2	· Plug	
32	860971	1	Sealing ring	
33	829487	1	Gasket	
34	941908	8	Spring washer	
35	965185	6	Flange screw	L = 40 MM
	965220	2	Flange screw	L = 45 MM
36	947893	1	Drain cock	
37	858164	1	Flywheel housing	SOLAS
38	404069	1	Setting indicator	SOLAS
39	407092	1	Cover	SOLAS
40	965175	2	Screw	SOLAS
41	423081	1	Flange	SOLAS
42	973083	3	Flange screw	SOLAS
43	838763	1	Crankcase ventilatio	SOLAS
44	858256	1	Check valve	SOLAS
45	951971	1	· Spring pin	SOLAS
46	181501	1	· Steel ball	SOLAS
47	843449	1	· Gasket	SOLAS
48	876069	1	Filter	SOLAS
49	843449	1	Gasket	SOLAS