



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	876261	6	Cylinder liner kit		
2	275751	6	· Sealing ring kit		
3	275350	6	· Piston ring kit		
4		6	· PISTON		
5	422793	6	· Piston pin		
6	914519	12	· Lock ring		
7	1542072	6	Connecting rod		
8	1542076	6	· Bushing		
9	1542077	12	· Screw		
10	1542078	12	· Nut		
11	876511	6	Big end bearing kit		STD D
	876512	6	Big end bearing kit		UNDER SIZE 0,25 MM
	876513	6	Big end bearing kit		UNDER SIZE 0,50 MM
	876514	6	Big end bearing kit		UNDER SIZE 0,75 MM
12	860379	1	Crankshaft		
13	910118	1	· Woodruff key		
14	876515	6	Main bearing kit		STD D
	876516	6	Main bearing kit		UNDER SIZE 0,25 MM
	876517	6	Main bearing kit		UNDER SIZE 0,50 MM
	876518	6	Main bearing kit		UNDER SIZE 0,75 MM
15	876519	1	Thrust bearing		STD D
	876520	1	Thrust bearing		OVER SIZE 0,10 MM/UNDER S
	876521	1	Thrust bearing		OVER SIZE 0,20 MM/UNDER S
	876522	1	Thrust bearing		OVER SIZE 0,20 MM/UNDER S
16		7	BEARING CAP	02A-1400	
17	861172	1	Flywheel		MS4B (860726)
	860377	1	Flywheel		HS1A
18	829462	1	· Gear ring		
19	415311	1	· Sleeve		
20	191873	3	· Locating pin		
21	1542093	1	Bolt plate		
22	1544147	8	Screw		
23	1542196	1	Hub		
24	420124	1	Washer		
25	1542149	1	Screw		
26	1542305	1	Gear		
27	838725	1	Vibration damper		
28	948217	6	Flange screw		
32	855617	1	Vibration damper		MS4B
	855617	1	Vibration damper		PRM, BW SEE GROUP 4A
32A	854753	1	Vibration damper		HS1A
33	946173	6	Flange screw		