

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	838987	1	Starter motor		24V
2	6210770	1	• Drive bearing		
3	6644949	1	• • Bushing		
4	1696543	1	• Start gear		
5	6210772	1	• • Bushing		
6	48109	1	• Bushing		
7	941907	1	• Spring washer		
8	947941	3	• Nut		
9	6210774	2	• Screw		
10	1696544	3	• Screw		
11	6210775	1	• Field winding		
12	6211936	4	• Screw		
13	858686	1	• Brush retainer		
14	6211874	4	• Spring		
15	858687	1	• Bearing shield		
16	6210777	1	• • Bushing		
17	86287	2	• Washer		
18	955781	2	• Nut		
19	858688	1	• Cover		
20	956078	2	• Screw		
21	941905	2	• Spring washer		
22	858696	2	• Washer		
23	858695	2	• Bushing		
24	829707	1	• Small parts kit		
24A		1	• • SPACER		
24B		1	• • SPACER		
24C		1	• • LOCK WASHER		
24D		1	• • GASKET		
24E		1	• • LOCK RING		
24F		1	• • WASHER		
25	1328134	2	• Washer		
26	971080	2	• Nut		
27	858689	1	• Clamping brace		
28	956058	1	• Screw		
29	941907	2	• Spring washer		
30		X	• CABLE		
		X	• • CABLES AND TERMINALS	030-2200	
31	955894	1	• Washer		
32	858693	1	• Insulating sheet		
33	858692	1	• Bushing		
34	858691	1	• Isolation plate		
35	6210778	1	• Carbon brush set		
36	1696545	1	• Engagement lever		
37	1696578	1	• Bearing shield		
38	6210773	1	• Screw		
39	6210769	1	• Rotor		
40	858697	1	• Magnet		