



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	861690	1	Cylinder block	SN-2204164415
	3583103	1	Cylinder block	SN2204164416-2204168098
2		7	· Main bearing cap	
3	861005	14	· Flange screw	
4	955083	4	· Cap plug	
5	1542067	7	· Bushing	
6	463905	5	· Expansion plug	
7	968955	1	· Expansion plug	
8	946402	2	· Pin	
9	415311	3	· Sleeve	
10	479977	2	Plug	
11	479979	3	Plug	
11A	947893	1	Drain cock	
12	955082	1	Cap plug	
13	1545159	1	Foot plate	
14	1545160	4	Spacer sleeve	
15	965187	4	Screw	
16	3850090	4	Spacer	
17	1542052	3	Rubber seal	EARLY TYPE
18	1542050	3	Inspection lid	EARLY TYPE
19	469846	6	Sealing ring	EARLY TYPE
20	859447	6	Shoulder screw	EARLY TYPE
21	877262	3	Inspection lid	LATE TYPE
22	18666	6	Gasket	LATE TYPE
23	965185	6	Flange screw	LATE TYPE
24		1	Sign	
25	950885	2	Rivet	
26	1542320	6	Oil jet	Included in cylinder liner kit 3581714.
27	955981	6	O-ring	
28	1542380	6	Stud	
29	946035	6	Lock nut	
30	3581825	1	Flywheel housing	
31	407092	1	Cover	
32	967949	2	Screw	
33	404069	1	Setting indicator	
34	860926	2	Plug	
35	3582851	1	Sealing ring kit	
36	829487	1	Gasket	
37	941908	8	Spring washer	
38	965185	6	Flange screw	L=40mm
	965220	2	Flange screw	L=45mm