

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
275635	6	Cylinder liner kit		
423124	12	• Lock ring		
270950	6	• Sealing ring kit		
479875	6	• Piston pin		
270603	6	• Piston ring kit		
	6	• Cylinder liner		
	6	• Piston		
270950	6	• Sealing ring kit		
	6	• Sealing ring		
	12	• Sealing ring		
	6	• Sealing ring		
270603	6	• Piston ring kit		
	6	• Oil scraper ring		
	6	• Expanding ring		
	6	• Piston ring		
	6	• Compression ring		
270130	6	Big end bearing kit	2485	STD
270131	6	Big end bearing kit		U.S=0,25mm
270132	6	Big end bearing kit		U.S=0,50mm
270133	6	Big end bearing kit		U.S=0,75mm
270449	7	Main bearing kit	2485	STD
270450	7	Main bearing kit		U.S=0,25mm
270451	7	Main bearing kit		U.S=0,50mm
270452	7	Main bearing kit		U.S=0,75mm
276791	1	Thrust washer kit	2485	STD
276792	1	Thrust washer kit		O.S=0,10mm
276793	1	Thrust washer kit		O.S=0,20mm
270949	6	Gasket kit, cylinder head		
	6	• Gasket		
422413	6	• Sealing ring		
422415	12	• Sealing ring		
423326	12	• Sealing ring		
876404	1	Gasket kit, induction manifold		
424618	2	• Gasket		
469830	6	• Rubber ring		
876193	1	Gasket kit, exhaust manifold		
470534	6	• Gasket		
822575	6	• Sealing ring		
876182	1	Gasket kit, decarbonizing		
468461	2	• Gasket		
470745	1	• Gasket		
466405	1	• Rubber ring		
469455	1	• Sealing ring		
466420	1	• Steel ring		
478505	1	• Gasket		
876365	1	Gasket kit, reconditioning		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
907132	5	• Gasket		
18818	1	• Gasket		
469823	3	• Gasket		
469846	7	• Sealing ring		
969011	2	• Gasket		
942580	12	• Gasket		
940096	1	• Gasket		
468557	1	• Gasket		
422626	1	• Gasket		
975610	2	• O-ring		
862591	1	• Gasket		
420213	1	• Seal		
949656	1	• O-ring		
423123	1	• Sealing ring		
424692	6	• Gasket		
469455	6	• Sealing ring		
949658	2	• O-ring		
949657	2	• O-ring		
925065	2	• O-ring		
957178	16	• Gasket		
946729	3	• Gasket		
18666	1	• Gasket		
11994	2	• Gasket		
947281	2	• Gasket		
11998	1	• Gasket		
423351	1	• Gasket		
422171	1	• Gasket		
466405	5	• Rubber ring		
469328	6	• Gasket		
424983	1	• Sealing ring		
941666	1	• Felt ring		
957171	4	• Gasket		
424616	1	• Gasket		
864758	1	• Gasket		
424619	1	• Gasket		
822575	6	• Sealing ring		
862589	1	• Gasket		
925057	3	• Rubber ring		
422130	1	• Gasket		
11996	3	• Gasket		
18677	4	• Gasket		
470745	1	• Gasket		
862595	3	• Gasket		
862602	1	• Gasket		
957181	4	• Gasket		
424621	1	• Gasket		
470383	3	• Sealing ring		
18706	11	• Gasket		
947624	5	• Gasket		
423352	1	• Gasket		
925278	4	• O-ring		
416033	3	• Sealing ring		
843584	2	• Sealing ring		
836746	1	• Sealing ring		
862599	1	• Gasket		
925027	2	• O-ring		
925092	6	• O-ring		
469830	6	• Rubber ring		
947627	6	• Gasket		
947623	4	• Gasket		
11992	4	• Gasket		
949656	2	• O-ring		
276156	1	Overhaul kit, oil pump		

PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
	1	• Gear set		
	1	• Gear		
	1	• Pivot pin		
941907	3	• Spring washer		
470347	4	• Bushing		
875461	1	Repair kit, circulation pump		
823484	1	• Shaft		
421306	1	• Wear ring		
1542870	1	• Ball bearing		
181538	1	• Ball bearing		
1660609	1	• Ball bearing		(181670)
914462	1	• Lock ring		
70913	1	• Deflector		
1545283	1	• Sealing ring		
951969	1	• Pin		
423138	1	• Gasket		
422171	1	• Gasket		
423351	1	• Gasket		
423352	1	• Gasket		
1542871	1	• Spacer sleeve		
275946	1	Repair kit, turbo		
876355	1	Gasket kit, turbo		
470939	1	• Gasket		
424626	1	• Gasket		
1543360	1	• Gasket		
190957	8	• Gasket		
420641	1	• Gasket		
11998	1	• Gasket		
942703	1	• Gasket		
842913	4	• Sealing ring		
925078	2	• O-ring		
875737	1	Overhaul kit, sea water pump		1 1/4, 2
959931	5	• Screw		
812959	1	• Washer		
847230	2	• Lock ring		
812968	1	• Sealing ring		
845795	1	• Sealing ring		
812964	1	• Deflector		
11013	2	• Ball bearing		
825735	1	• Lock ring		
875736	1	Impeller kit, sea water pump		1 1/4"
825728	1	• Gasket		
812966	1	• Sealing washer		
	1	• Impeller		
846111	1	• Gasket		
875814	1	Impeller kit, bilge pump		2
825728	1	• Gasket		
	1	• Impeller		
812966	1	• Sealing washer		
875697	1	Impeller kit, bilge pump		2
825728	1	• Gasket		
	1	• Impeller		