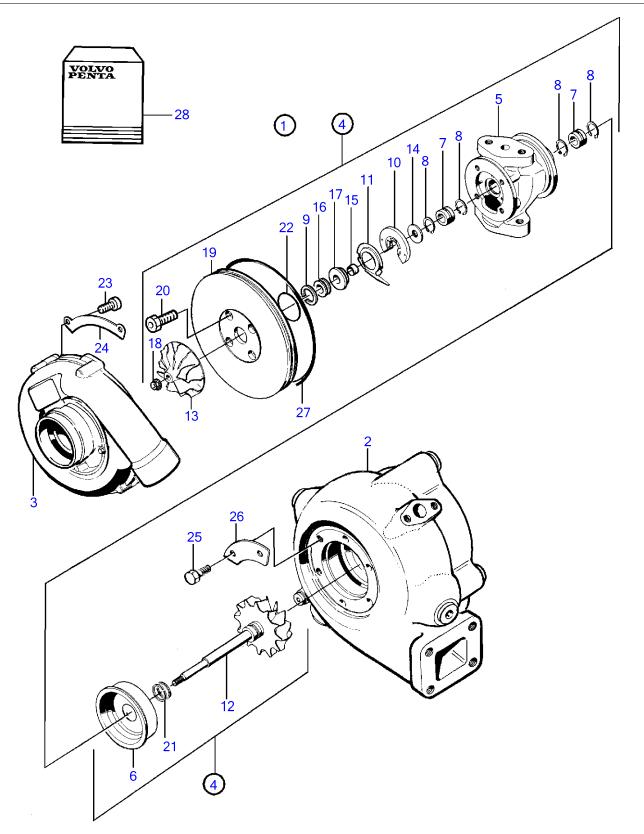
TAMD63L-A





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TAMD63L-A

1 3802097 1 Turbocharger (382520) 3 1 Compressor housing 0 4 (3828270) 1 Rotor unit 0 5 1 - Beering housing 0 0 6 1 - Heat shield 1 1 7 2 - Booking Included in overhaul 9 1 - Proto inig Included in overhaul 9 1 - Proto inig Included in overhaul 10 1 - Turbine rotor 1 13 1 - Compressor wheel 1 14 2 - Turbine rotor 1 18 1 - See 1 19 1 - Bushing 1 20 4 - Screw 1 21 2 - Piston ring Included in overhaul 22 - Piston ring Included in overhaul 23 6 - Screw Included in overhaul 24 <td< th=""><th>REF</th><th>PART NO.</th><th>QTY</th><th>DESCRIPTION</th><th>NOTES</th></td<>	REF	PART NO.	QTY	DESCRIPTION	NOTES
3 1 Compressor housing Obsolete part 5 1 - Bearing housing Obsolete part 6 1 - Heat shield Included in overhaul 7 2 - Bushing Included in overhaul 8 4 - Lock ring Included in overhaul 9 1 - Piston ring Included in overhaul 10 1 - Timust bearing Included in overhaul 11 1 - Old deflector Included in overhaul 13 1 - Old deflector Included in overhaul 14 2 - Timust washer Included in overhaul 15 1 - Sterve Included in overhaul 16 1 - Bushing Included in overhaul 20 4 - Screw Included in overhaul 21 - Oring Included in overhaul 22 1 - Oring Included in overhaul 23 6 - Screw Included in overhaul 24 1 - Serew	1		1	Turbocharger	(3825200)
4 (3828270) 1 Flotor unit Obsolute part 5 1 - Heat shield - 6 1 - Heat shield - 7 2 - Bushing - Included in overhaul 8 4 - Lock ing - Included in overhaul 9 1 - Plate heating - Included in overhaul 10 1 - Thrust besing - Included in overhaul 11 1 - Thrust besing - Included in overhaul 12 1 - Thrust besing - - 13 1 - Ompressor wheel - - 14 - 2 - Thrust washer - - 15 1 - Seat - Included in overhaul 16 1 - Bushing - - - 17 1 - Seat - - - 18 With per tor - - - -					
5 1 • Bearing housing included in overhaul 7 2 • Bushing included in overhaul 8 4 • Lock ring included in overhaul 9 1 • Piston ring included in overhaul 10 1 • Thust bearing included in overhaul 11 1 • Oil deflector included in overhaul 13 1 • Oil deflector included in overhaul 14 1 • Oil deflector included in overhaul 15 2 • Oil deflector included in overhaul 16 1 • Bishing included in overhaul 17 1 • Selex included in overhaul 20 4 • Serew included in overhaul 21 • Oring included in overhaul 22 1 • Oring included in overhaul 23 6 • Screw included in overhaul 24 3 • Segment included in overhaul 25 847643	3	(0000070)		Compressor housing	
6 1 1 + Heat shield Included in overhaul 7 2 > Bushing Included in overhaul 9 1 > Piston ring Included in overhaul 10 1 > Thrust bearing Included in overhaul 11 1 > Compressor wheel Included in overhaul 12 1 > Turbine rotor Included in overhaul 13 1 > Compressor wheel Included in overhaul 14 2 > Thrust bearing Included in overhaul 16 1 > Edeave Included in overhaul 16 1 > Edeave Included in overhaul 18 1 > Edeave Included in overhaul 20 4 > Screw Included in overhaul 21 2 > Piston ring Included in overhaul 23 6 > Screw Included in overhaul 24 3 Washer Included in overhaul 25 6 > Screw Included in overhaul 28 <t< td=""><td>4</td><td>(3828270)</td><td></td><td>Rotor unit</td><td>Obsolete part</td></t<>	4	(3828270)		Rotor unit	Obsolete part
7 2 • Bushing Included in overhaul 8 4 • Lock ring Included in overhaul 10 1 • Thrust bearing Included in overhaul 11 1 • Oil deflector Included in overhaul 12 1 • Turbine rotor Included in overhaul 13 1 • Compressor wheel Included in overhaul 14 2 • Thrust washer Included in overhaul 15 1 • Steeve Included in overhaul 16 1 • Bushing Included in overhaul 17 1 • Steeve Included in overhaul 18 1 • Nut Included in overhaul 20 4 • Screw Included in overhaul 21 2 • Piston ring Included in overhaul 22 2 • Screw Included in overhaul 23 6 • Screw Include in overhaul 24 • Screw Include in overhaul 25 • Screw Include			-		
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11 1 • Ol deflector 12 1 • Turbine rotor 13 1 • Compresson wheel 14 2 • Thrust washer 15 1 • Sleeve 16 1 • Bushing 17 1 • Seal 18 1 • Nut 20 4 • Screw 21 2 • Piston ring 22 1 • Oring 23 6 • Screw 24 3 Washer 25 6 • Screw 26 6 • Screw 27 847643 1 26 6 • Screw 27 847643 1< Oring	10		1		Included in overhaul kit.
13 1 - Compressor wheel			1	Oil deflector	
14 2.1 • Thrust washer 15 1 • • Sleeve 16 1 • • Bushing 17 1 • • Seal 18 1 • • Nut 19 1 • • Thrust plate 20 4 • • Screw 121 2 • • Oring 23 6 • Screw 24 3 • Washer 25 6 • Screw 26 3 • Segment 27 847643 28 866286 1 Overhaul kit			-		
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16 1 - Bushing 17 1 - Seal 18 1 - Nut Included in overhaul 20 4 - Screw Included in overhaul 21 2 1 - Oring Included in overhaul 22 1 - Oring Included in overhaul 23 6 - Screw Included in overhaul 24 3 - Washer Included in overhaul 25 6 - Screw Included in overhaul 26 3 - Segment Included in overhaul 27 847643 1 Oring Included in overhaul 28 866286 1 Overhaul kit Included in overhaul	14			Ihrust washer	
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18 1 · Nut Included in overhaul 19 1 · Thrus plate Included in overhaul 20 4 · Screw Included in overhaul 21 2 · Fiston ring Included in overhaul 22 1 · Oring Included in overhaul 23 6 Screw Included in overhaul 24 3 Washer Included in overhaul 26 6 Screw Included in overhaul 26 3 Segment Included in overhaul 27 847643 1 Overhaul Kt			-		
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20 4 • Srew Included in overhaul 21 2 • Piston ring Included in overhaul 23 6 • Screw Included in overhaul 24 3 • Washer Included in overhaul 25 6 • Screw Included in overhaul 26 3 • Segment Included in overhaul 27 847643 1 • O-ring Included in overhaul 28 866266 1 Overhaul kit Included in overhaul	19			· · Thrust plate	
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				• U-ring	included in overnaul kit.
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