

TAMD122A

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	3836125	6	Cylinder liner kit	2003	
	423124	12	• Snap ring		
	270950	6	• Sealing kit		
	8193837	6	• Piston pin		
	3825613	6	• Piston ring kit		
		6	• Cylinder liner		
		6	• Piston		
	271155	6	Sealing ring kit		SN-XXXXXXXXXX/136970
		6	• Sealing ring		
	(470190)	12	• Sealing ring		Obsolete part
		6	• Sealing ring		Obsolete part
	270950	6	Sealing kit		SNXXXXXXXXXX/136971-
		6	• Sealing ring		
	(470190)	12	• Sealing ring		Obsolete part
		6	• Sealing ring		Obsolete part
	3825613	6	Piston ring kit		
	(864875)	6	• Piston ring		Obsolete part
		6	• Compression ring		
		6	• Oil scraper ring		
	3825614	6	Piston ring kit		Keystone ring
		6	• Compression ring		
		6	• Compression ring		
		6	• Oil scraper ring		
	270130	6	Big-end bearing kit	2003	Std
	270131	6	Big-end bearing kit		U.S=0,25mm
	270132	6	Big-end bearing kit		Under size=0,50mm
	(270133)	6	Big-end bearing kit		U.S=0,75mm, Obsolete part
	270449	7	Main bearing kit	2003	Std
	270450	7	Main bearing kit		U.S=0,25mm
	270451	7	Main bearing kit		Under size=0,50mm
	(270452)	7	Main bearing kit		U.S=0,75mm, Obsolete part
	3093651	1	Thrust washer kit	2003	Std (276791)
	276792	1	Thrust washer kit		O.S=0,10mm
	3093653	1	Thrust washer kit		O.S=0,20mm (276793)
	270949	6	Cylinder head gasket, cylinder head		
		6	• Gasket		
	422413	6	• Sealing ring		
	422415	12	• Sealing ring		
	423326	12	• Sealing ring		
	876346	1	Intake gasket kit, induction manifold		
	424615	1	• Gasket		
	424616	1	• Gasket		
	424619	1	Gasket		
	469830	6	O-ring		
	862589	1	Gasket		
	864758	1	Gasket		
	876410	1	Gasket kit, exhaust manifold		
	470534	6	• Gasket		
	822575	6	• Sealing ring		
	876182	6	De-carbonizing kit, decarbonizing		
	469327	2	• Gasket		
	466405	1	• Sealing ring		

TAMD122A

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	469455	1	• Sealing ring		
	466420	1	• Ring		
	876365	1	Overhaul gasket kit, reconditioning		
	424692	6	• Gasket		
	907132	5	• Gasket		
	18818	1	• Gasket		
	469823	3	• Gasket		
	942580	12	• Gasket		
	969011	2	• Gasket		
	1275379	1	• Gasket		
	468557	1	• Gasket		
	422626	1	• Gasket		
	975610	2	• O-ring		
	862591	1	• Gasket		
	420213	1	• Seal		
	423123	1	• Sealing ring		
	469455	6	• Sealing ring		
	949658	2	• O-ring		
	949657	2	• O-ring		
	949659	2	• O-ring		
	947624	5	• Gasket		
	957178	16	• Gasket		
	946729	3	• Gasket		
	18666	1	• Gasket		
	11994	2	• Gasket		
	947281	2	• Gasket		
	11998	1	• Gasket		
	423351	1	• Gasket		
	422171	1	• Gasket		
	466405	6	• Sealing ring		
	469328	6	• Gasket		
	424983	1	• Sealing ring		
	941666	1	• Sealing ring		
	957171	4	• Gasket		
	424616	1	• Gasket		
	864758	1	• Gasket		
	424619	1	• Gasket		
	822575	6	• Sealing ring		
	862589	1	• Gasket		
	469830	6	• O-ring		
	925057	3	• O-ring		
	422130	1	• Gasket		
	11996	3	• Gasket		
	18677	4	• Gasket		
	424621	1	• Gasket		
	862595	3	• Gasket		
	862602	1	• Gasket		
	957181	4	• Gasket		
	470383	6	• Sealing ring		
	469846	7	• Sealing ring		
	18706	11	• Gasket		
	478505	1	• Gasket		(470745)
	423352	1	• Gasket		
	925278	4	• O-ring		
	416033	3	• Sealing ring		
	843584	2	• Gasket		
	836746	1	• Sealing ring		
	3827400	1	• Gasket		
	925027	2	• O-ring		
	925092	6	• O-ring		
	947627	6	• Gasket		
	947623	4	• Gasket		

TAMD122A

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	11992	4	• Gasket		
	949656	2	• O-ring		
	20441697	1	• Crankshaft seal		(3825164)
	276156	1	Overhaul kit, oil pump		
		1	• Gear set		
		1	• Gear		
		1	• Stub		
	941907	3	• Spring washer		
	470347	4	• Bushing		
	875461	1	Overhaul kit, circulation pump		SN-XXXXXXXXXXXX/213478
	823484	1	• Shaft		
	421306	1	• Wear ring		
	1542870	1	• Roller bearing		
	181538	1	• Ball bearing		
	1660609	1	• Ball bearing		
	914462	1	• Snap ring		
	70913	1	• Deflector		
	1545283	1	• Sealing ring		
	951969	1	• Spring pin		
	423138	1	• Gasket		
	422171	1	• Gasket		
	423351	1	• Gasket		
	423352	1	• Gasket		
	1542871	1	• Spacer sleeve		
	876728	1	Repair kit, circulation pump		SNXXXXXXXXXXXX/213479-
	181538	1	Ball bearing		
	421082	1	Shaft		
	914462	1	Snap ring		
	951969	1	Spring pin		
	1542870	1	Roller bearing		
	1542871	1	Spacer sleeve		
	1660609	1	Ball bearing		
	1676432	1	Sealing ring		
	8121826	1	Pump rotor		
	275946	1	Repair kit, turbo		
	(411794)	2	• Piston ring		Obsolete part
		1	• Piston ring		
	(467023)	2	• Bearing		Obsolete part
	(417727)	4	• Lock ring		Obsolete part
	(843423)	1	• Sleeve		Obsolete part
	(465027)	1	• O-ring		Obsolete part
	(411809)	10	• Spring washer		Obsolete part
	(843421)	4	• Striker plate		Obsolete part
		1	• Bearing		
	(1518784)	1	• Nut		Obsolete part
	(865993)	2	• Lock nut		Obsolete part
	(420467)	1	• Lock ring		Obsolete part
	876355	1	Gasket kit, turbo		
	420641	1	• Gasket		
	831622	4	• Sealing ring		
	1543360	1	• Gasket		
	190957	8	• Gasket		
	470939	1	• Gasket		
	11998	1	• Gasket		
	942703	1	• Gasket		
	424626	1	• Gasket		
	925078	2	• O-ring		

TAMD122A

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	875737	1	Overhaul kit, sea water pump		1 1/4"
	959931	5	• Hexagon screw		
	826230	1	• Wear washer		(812959)
	847230	2	• Lock ring		
	812964	1	• Deflector ring		
	11013	2	• Ball bearing		
	825735	1	• Lock ring		
	845795	1	• Sealing ring		
	3829315	1	• Sealing ring		(812968)
	875736	1	Impeller kit, seawater,bilge,flush-pump		1 1/4"
	825728	1	• Gasket		
	812966	1	• Spline seal		
		1	• Impeller		
	846111	1	• Gasket		
	875814	1	Impeller kit, sea water pump		2"
		1	• Impeller		
	825728	1	• Gasket		
	812966	1	• Spline seal		
	875697	1	Impeller kit, bilge/flushing pump 2"		2"
	825728	1	• Gasket		
		1	• Impeller		