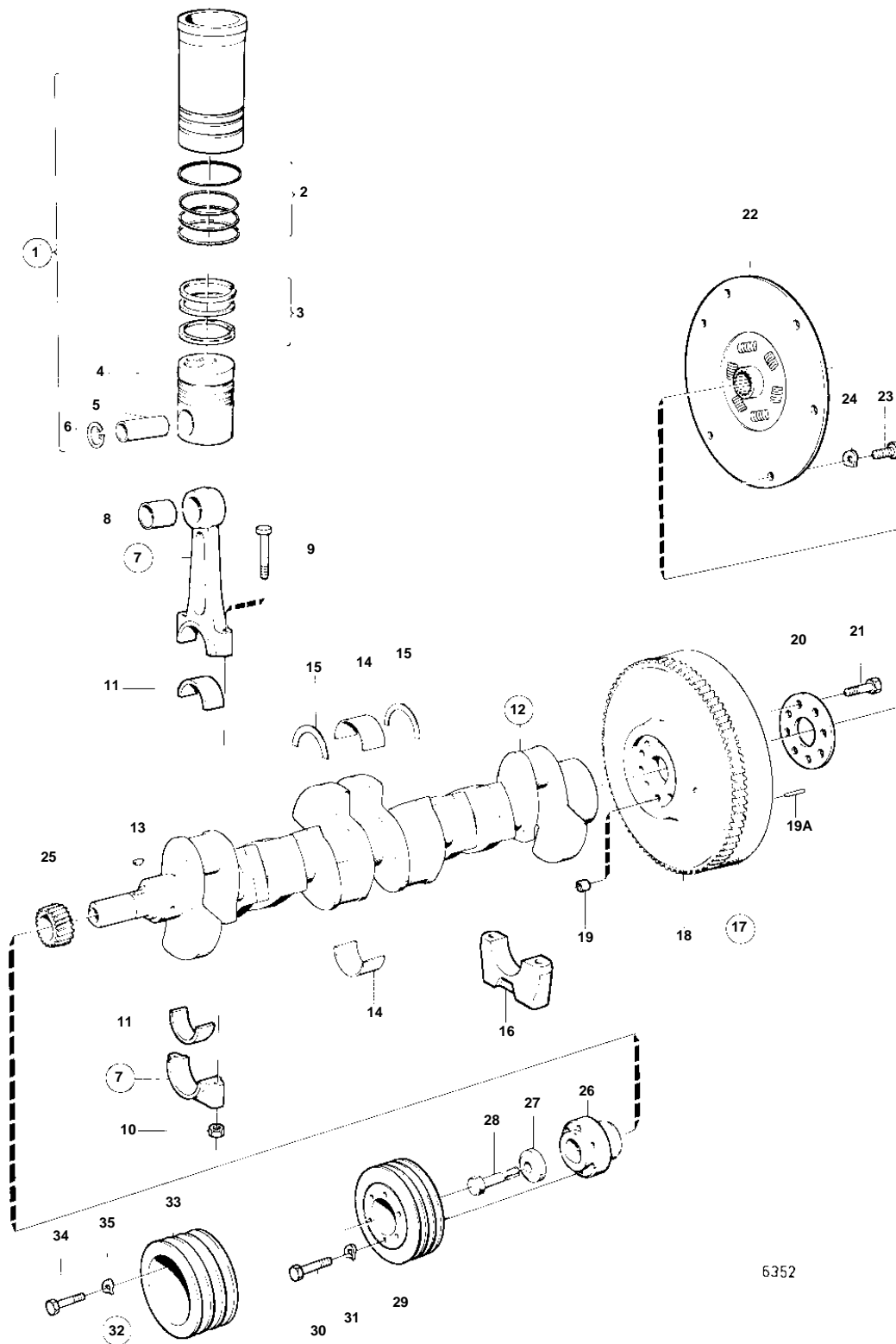


MD40A,AQD40A,TMD40A,AQAD40A,AQAD40B,TAMD40A,TAMD40B



MD40A,AQD40A,TMD40A,AQAD40A,AQAD40B,TAMD40A,TAMD40B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875722	6	Cylinder liner kit		
2	875651	6	· Sealing ring kit		(275595)
3	275350	6	· Piston ring kit		(275326)
4		6	· PISTON		
5	1542160	6	· Piston pin		
6	914519	12	· Lock ring		
7	1542072	6	Connecting rod		
8	1542076	6	· Bushing		
9	1542077	12	· Screw		
10	1542078	12	· Nut		
11	270111	6	Big end bearing kit		STD D
	270112	6	Big end bearing kit		UNDER SIZE 0,25 MM
	270113	6	Big-end bearing kit		UNDER SIZE 0,50 MM
	270114	6	Big end bearing kit		UNDER SIZE 0,75 MM
12	1542304	1	Crankshaft, CRANKSHAFT CRANKSHAFT		REPLACED BY CRANKSHAFT-1545231 AND 7EA MAIN BEARING KIT -270467.
	1545231	1	Crankshaft		
			Bulletin 44-22	44-22-EN	New Crankshaft
13	910118	1	· Woodruff key		
14	270460	7	Main bearing kit		STD D. MO-28308.
	270467	7	Main bearing kit		STD D. MO 28309-.
	270468	7	Main bearing kit, MAIN BEARING KIT		(270461). MO-28308.
					UNDER SIZE 0,25 MM
	270468	7	Main bearing kit		UNDER SIZE 0,25 MM. MO 28309-.
	270462	7	Main bearing kit		UNDER SIZE 0,50 MM. MO-28308.
	270469	7	Main bearing kit		UNDER SIZE 0,50 MM. MO 28309-.
	270470	7	Main bearing kit, MAIN BEARING KIT		(270463). MO-28308.
					UNDER SIZE 0,75 MM
	270470	7	Main bearing kit		UNDER SIZE 0,75 MM. MO 28309-.
15	876523	1	Thrust bearing		STD D
	270465	1	Thrust washer kit		OVER SIZE 0,1 MM
	270466	1	Thrust washer kit		OVER SIZE 0,2 MM
16			BEARING CAP	02A-0300	
17	829460	1	Flywheel		
18	829462	1	· Gear ring		
19	415311	3	· Sleeve		
19A	191873	3	· Locating pin		
20	1542093	1	Bolt plate		
21	1542471	8	Screw		REPL BY 1544147
22	841895	1	Absorber		MO-35022
	855389	1	Absorber		(841895) MO35023-
	841893	1	Absorber		ALT (824991)
23	955295	6	Screw		
24	941907	6	Spring washer		
25	1542305	1	Gear	02A-0850	
26	1542196	1	Hub		(1542228)
27	420124	1	Washer		
28	1542149	1	Screw		
29	1542315	1	Vibration damper		
30	955299	6	Screw		
31	941907	6	Spring washer		
32	843314	1	Pulley		
33	842710	1	· Pulley		
34	955301	6	· Screw		
35	941907	6	· Spring washer		