



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	833163	1	Camshaft		Obsolete part
2	910121	2	Woodruff key		Obsolete part
3	405079	1	Flange		Obsolete part
4	15256	2	Washer		Obsolete part
5	955296	2	Hexagon screw		
6	405026	1	Gear		Obsolete part
7	897248	1	Cam disc		Obsolete part
8	803348	1	Guide washer		Obsolete part
9	807031	1	Screw		See group 2B, Obsolete part
10	807393	4	Tappet		
11	403130	4	Push rod		
12	403561	2	Rocker arm, intake		Obsolete part
	803247	2	Rocker arm, exhaust		Obsolete part
13	955800	4	• Hexagon nut		Obsolete part
14	403155	4	• Ball stud		
15	18146	4	• Bushing		Obsolete part
16	833222	2	Rocker arm shaft		Obsolete part
17	191173	8	Shim		Obsolete part, TH=0.7mm
18	914452	4	Snap ring		Obsolete part
19	833223	2	Bearing box		Obsolete part
20	955300	2	Hexagon screw		
21	833569	2	Screw	13743	Obsolete part
22	833188	2	Valve		
	829620	2	Exhaust valve		
23	419653	2	Valve guide, intake	13743	
	829867	2	Guide sleeve, exhaust	13743	
24	1306630	2	Valve stem seal, intake		(833347)
25	829622	4	Valve spring		
26	403314	4	Valve spring washer		
27	403315	8	Lock		
28	896580	4	Valve cap		
29	925053	2	O-ring		
30	955800	2	Hexagon nut		Obsolete part
31	403155	2	Ball stud		
32		2	shaft		Replaced by 2ea 833499 + 2ea 945292 + 2ea 940344., MO-12822
	833499	2	Shaft		Obsolete part, MO 12822-
33	803604	2	Spring		Obsolete part
34	919118	2	Set screw		Obsolete part
35	955781	2	Hexagon nut		
36	897390	2	Stud		Obsolete part, MO-12822
	945292	2	Stud		MO 12823-
37	807042	2	Ball		Obsolete part, MO-12822
	940344	2	Wing nut		MO 12823-
38	74033	2	Hollow screw	13745	
39	957171	4	Gasket		
				13745	
40		1	timing gear cover		Replaced by timing gear cover 829654 + plug 833521 + packing 957181., Early type
	829654	1	Timing gear casing		Obsolete part
41	803360	1	Gasket		
42	950586	2	Pin	13755	
43	833041	1	Bushing		Obsolete part, See group 2C
44		1	plug		Replaced by 1ea 833511 + 1ea 807363., MO-13397
	833511	1	Plug		Obsolete part, MO 13398-18346
	833496	1	Plug		Obsolete part, MO 18347-
45	925065	1	O-ring		MO-13397
	807363	1	Sealing ring		MO 13398-18346
	957191	1	Gasket		MO 18347-
46	833766	1	Hatch		Obsolete part, MO 22019-
47	957175	1	Gasket		MO 22019-
48	16322	1	Plug		Obsolete part, MO 22019-
49	897327	1	Gasket		
50	955273	4	Hexagon screw		L=0.875" (22mm)

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51	192356	1	Hexagon screw		
52	941906	5	Spring washer		
53	945295	1	Screw		Obsolete part, L=110mm
54	943795	1	Hex. socket screw		Obsolete part, L=130mm
55	192357	1	Screw		Obsolete part, L=115mm
	955331	1	Hexagon screw		L=110mm
56	955324	2	Hexagon screw		L=60mm
57	955332	1	Hexagon screw		L=120mm
	955331	1	Hexagon screw		L=110mm
58	955318	2	Hexagon screw		L=30mm
59	942336	8	Spring washer		
61	833521	1	Plug		Obsolete part
62	957181	1	Gasket		