



**CIRCULATION PUMP AND DRIVE DEVICE WITH INSTALLATION  
COMPONENTS: TMD120B**

**02B**

| REF | PART NO. | QTY | DESCRIPTION                  | SEE SEC. | NOTES         |
|-----|----------|-----|------------------------------|----------|---------------|
| 1   | 875648   | 1   | Water pump                   |          |               |
| 2   | 823484   | 1   | · Shaft                      | IK       |               |
| 3   | 421306   | 1   | · Wear ring                  | IK       |               |
| 4   | 1545283  | 1   | · Sealing ring               | IK       |               |
| 5   | 70913    | 1   | · Deflector                  | IK       |               |
| 6   | 181670   | 1   | · Ball bearing               | IK       |               |
| 7   | 846685   | 1   | Flange                       |          |               |
| 8   | 422171   | 1   | Gasket                       | IK       |               |
| 9   | 955524   | 3   | Screw                        |          |               |
| 9A  | 941907   | 3   | Spring washer                |          |               |
| 10  | 423351   | 1   | Gasket                       | IK       |               |
| 11  | 955536   | 5   | Screw                        |          |               |
| 12  | 955542   | 2   | Screw                        |          |               |
| 13  | 942336   | 7   | Spring washer                |          |               |
| 14  | 423352   | 1   | Gasket                       | IK       | 02B-0375      |
| 15  | 822548   | 1   | Pulley                       |          |               |
| 16  | 181538   | 1   | Ball bearing                 | IK       |               |
| 17  | 422202   | 1   | Spacer sleeve                |          |               |
| 18  | 1542870  | 1   | Ball bearing                 | IK       |               |
| 20  | 836805   | 1   | Companion flange             |          |               |
| 21  | 951969   | 1   | Pin                          | IK       |               |
| 22  | 940159   | 4   | Screw                        |          |               |
| 23  | 941907   | 4   | Spring washer                |          |               |
| 24  | 822567   | 1   | Adjuster arm                 |          |               |
| 25  | 822551   | 1   | Pulley                       |          |               |
| 26  | 1544092  | 1   | Ball bearing                 |          |               |
| 27  | 914533   | 1   | Snap ring                    |          |               |
| 28  | 914462   | 1   | Lock ring                    |          |               |
| 29  | 953353   | 1   | Stud                         |          |               |
| 30  | 941911   | 1   | Spring washer                |          |               |
| 31  | 955828   | 1   | Nut                          |          |               |
| 32  |          | 1   | DRIVE DEVICE                 |          |               |
| 33  | 837703   | 1   | · Bearing housing            |          |               |
| 34  | 837704   | 1   | · Gear                       |          |               |
| 35  | 837705   | 1   | · Oil deflector              |          |               |
| 36  | 837706   | 1   | · Spacer sleeve              |          |               |
| 37  | 183731   | 2   | · Ball bearing               |          |               |
| 38  | 958856   | 1   | · Sealing ring               |          |               |
| 39  | 909867   | 1   | · Key                        |          |               |
| 40  | 837707   | 1   | · Hub                        |          |               |
| 41  | 190418   | 1   | · O-ring                     |          |               |
| 42  | 947170   | 1   | · Gasket                     |          |               |
| 43  | 837708   | 1   | · Washer                     |          |               |
| 44  | 949399   | 1   | · Nut                        |          |               |
| 45  | 842769   | 1   | Pulley                       |          |               |
| 46  | 955534   | 4   | Screw                        |          |               |
| 47  | 942336   | 4   | Spring washer                |          |               |
| 48  | 953280   | 2   | Stud                         |          | L = 120 MM    |
|     | 953257   | 1   | Stud                         |          | L = 35 MM     |
| 49  | 942336   | 3   | Spring washer                |          |               |
| 50  | 955827   | 3   | Nut                          |          |               |
| 51  | 949660   | 1   | O-ring                       |          |               |
| 52  | 844625   | 1   | Hollow screw                 |          |               |
| 53  | 947620   | 2   | Gasket                       |          |               |
| 54  | 837711   | 1   | Tube                         |          |               |
| 55  | 837709   | 1   | Hollow screw                 |          |               |
| 56  | 11994    | 1   | Gasket                       |          |               |
| 57  | 420416   | 1   | Protecting plate             |          |               |
| 58  | 952077   | 2   | Plug                         |          |               |
| 59  | 958349   | 1   | V-belt set, CIRCULATION PUMP |          |               |
| 60  | 1542871  | 1   | Spacer sleeve                | IK       |               |
|     | 875461   |     | Repair kit, CIRCULATION PUMP |          | SEE GROUP 10A |

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|-----|----------|-----|-------------|--|----------|-------|
| 60  |          |     |             |  |          |       |
|     |          |     |             |  |          |       |