



**CIRCULATION PUMP AND DRIVE DEVICE WITH INSTALLATION
COMPONENTS: TAMD120A**

02B

| REF | PART NO. | QTY | DESCRIPTION | SEE SEC. | NOTES |
|-----|----------|-----|-------------------|----------|--|
| 1 | 875648 | 1 | Water pump | | |
| 2 | 823484 | 1 | • Shaft | IK | |
| 3 | 421306 | 1 | • Wear ring | IK | |
| 4 | 1545283 | 1 | • Sealing ring | IK | (1542833) |
| 5 | 70913 | 1 | • Deflector | IK | |
| 6 | 181670 | 1 | • Ball bearing | IK | |
| 7 | 896699 | 1 | Seal flange | | MO-31682/XXXX |
| | 843407 | 1 | Cover | | MO31683/XXXX-, EARLY TYPE |
| | 846685 | 1 | Flange | | LATE TYPE |
| 8 | 423138 | 1 | Gasket | IK | MO-31682/XXXX |
| | 422171 | 1 | Gasket | IK | MO31683/XXXX- |
| 9 | 950171 | 2 | Screw | | MO-31682/XXXX |
| | 940135 | 3 | Screw | | MO31683/XXXX-, EARLY TYPE |
| | 955524 | 3 | Screw | | LATE TYPE |
| 9A | 941907 | 3 | Spring washer | | MO31683/XXXX- |
| 10 | 423351 | 1 | Gasket | IK | |
| 11 | 955536 | 5 | Screw | | |
| 12 | 955542 | 2 | Screw | | |
| 13 | 942336 | 7 | Spring washer | | |
| 14 | 423352 | 1 | Gasket, GASKET | IK | 02B-0300 02B-0350 |
| 15 | 822548 | 1 | Pulley | | |
| 16 | 181538 | 1 | Ball bearing | IK | |
| 17 | 422202 | 1 | Spacer sleeve | | |
| 18 | 1542870 | 1 | Ball bearing | IK | |
| 19 | 914462 | 1 | Lock ring | IK | |
| 20 | 836805 | 1 | Companion flange | | |
| 21 | 951969 | 1 | Pin | IK | |
| 22 | 940159 | 4 | Screw | | |
| 23 | 941907 | 4 | Spring washer | | |
| 24 | 822567 | 1 | Adjuster arm | | |
| 25 | 822551 | 1 | Pulley | | |
| 26 | 1544092 | 1 | Ball bearing | | (181430) |
| 27 | 914533 | 1 | Snap ring | | |
| 28 | 914462 | 1 | Lock ring | | |
| 29 | 953354 | 1 | Stud | | |
| 30 | 941911 | 1 | Spring washer | | |
| 31 | 955828 | 1 | Nut | | |
| 32 | | 1 | DRIVE DEVICE | | MO-18862/XXXX. FOR ENGINE WITHOUT VOLVO PENTA RADIATOR. |
| | | | COMPONENTS | | |
| | | | DRIVE DEVICE | | LATE TYPE MO18863/XXXX- |
| 33 | 837703 | 1 | • Bearing housing | | |
| 34 | 837704 | 1 | • Gear | | |
| 35 | 837705 | 1 | • Oil deflector | | |
| 36 | 837706 | 1 | • Spacer sleeve | | |
| 37 | 183731 | 2 | • Ball bearing | | |
| 38 | 958856 | 1 | • Sealing ring | IK | |
| 39 | 909867 | 1 | • Key | | |
| 40 | 837707 | 1 | • Hub | | |
| 41 | 190418 | 1 | • O-ring | IK | |
| 42 | 947170 | 1 | • Gasket | | |
| 43 | 837708 | 1 | • Washer | | |
| 44 | 949399 | 1 | • Nut | | (950358) |
| 45 | | 1 | PULLEY | | MO-18862/XXXX. FOR ENGINE WITHOUT VOLVO PENTA RADIATOR. |
| | 837710 | 1 | Pulley | | MO18863/XXXX- |
| 46 | 955534 | 4 | Screw | | MO18863/XXXX- |
| 47 | 942336 | 4 | Spring washer | | MO18863/XXXX- |
| 48 | 953280 | 2 | Stud | | L = 120 MM |
| | 953257 | 1 | Stud | | L = 35 MM |
| 49 | 942336 | 3 | Spring washer | | |

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| 50 | 955827 | 3 | Nut | | |
| 51 | 949660 | 1 | O-ring | | (925254) |
| 52 | 844625 | 1 | Hollow screw | | MO18863/XXXX- |
| 53 | 957171 | 2 | Gasket | IK | MO18863/XXXX- |
| 54 | 837711 | 1 | Tube | | MO18863/XXXX- |
| 55 | 837709 | 1 | Hollow screw, HOLLOW BOLT | | MO18863/XXXX- SEE GROUP 2C |
| 56 | 11994 | 1 | Gasket | IK | MO18863/XXXX- |
| 57 | 420416 | 1 | Protecting plate | | |
| 58 | 952077 | 1 | Plug | | |
| 59 | 958349 | 1 | V-belt set, CIRCULATION PUMP | | |
| 60 | 1542871 | 1 | Spacer sleeve | IK | MO50264/XXXX- |
| | 875461 | 1 | Repair kit | | |
| | | | CIRCULATION PUMP | | |