



**CIRCULATION PUMP AND DRIVE DEVICE WITH INSTALLATION
COMPONENTS: TMD120A**

02B

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	875648	1	Water pump		
2	823484	1	• Shaft	IK	
3	421306	1	• Wear ring	IK	
4	1545283	1	• Sealing ring	IK	(1542833)
5	70913	1	• Deflector	IK	
6	181670	1	• Ball bearing	IK	
7	896699	1	Seal flange		MO-31682/XXXX
	843407	1	Cover		MO31683/XXXX-, EARLY TYPE
	846685	1	Flange		LATE TYPE
8	423138	1	Gasket	IK	MO-31682/XXXX
	422171	1	Gasket	IK	MO31683/XXXX-
9	950171	2	Screw		MO-31682/XXXX
	940135	3	Screw		MO31683/XXXX-, EARLY TYPE
	955524	3	Screw		LATE TYPE
9A	941907	3	Spring washer		MO31683/XXXX-
10	423351	1	Gasket	IK	
11	955536	5	Screw		
12	955542	2	Screw		
13	942336	7	Spring washer		
14	423352	1	Gasket, GASKET	IK	02B-0300 02B-0350
15	822548	1	Pulley		
16	181538	1	Ball bearing	IK	
17	422202	1	Spacer sleeve		
18	1542870	1	Ball bearing	IK	
19	914462	1	Lock ring	IK	
20	836805	1	Companion flange		
21	951969	1	Pin	IK	
22	940159	4	Screw		
23	941907	4	Spring washer		
24	822567	1	Adjuster arm		
25	822551	1	Pulley		
26	1544092	1	Ball bearing		(181430)
27	914533	1	Snap ring		
28	914462	1	Lock ring		
29	953354	1	Stud		
30	941911	1	Spring washer		
31	955828	1	Nut		
32		1	DRIVE DEVICE		MO-18862/XXXX. FOR ENGINE WITHOUT VOLVO PENTA RADIATOR.
			COMPONENTS		
			DRIVE DEVICE		LATE TYPE MO18863/XXXX-
33	837703	1	• Bearing housing		
34	837704	1	• Gear		
35	837705	1	• Oil deflector		
36	837706	1	• Spacer sleeve		
37	183731	2	• Ball bearing		
38	958856	1	• Sealing ring	IK	
39	909867	1	• Key		
40	837707	1	• Hub		
41	190418	1	• O-ring	IK	
42	947170	1	• Gasket		
43	837708	1	• Washer		
44	949399	1	• Nut		(950358)
45		1	PULLEY		MO-18862/XXXX. FOR ENGINE WITHOUT VOLVO PENTA RADIATOR.
	837710	1	Pulley		MO18863/XXXX-
46	955534	4	Screw		MO18863/XXXX-
47	942336	4	Spring washer		MO18863/XXXX-
48	953280	2	Stud		L = 120 MM
	953257	1	Stud		L = 35 MM
49	942336	3	Spring washer		

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50	955827	3	Nut		
51	949660	1	O-ring		(925254)
52	844625	1	Hollow screw		MO18863/XXXX-
53	957171	2	Gasket	IK	MO18863/XXXX-
54	837711	1	Tube		MO18863/XXXX-
55	837709	1	Hollow screw, HOLLOW BOLT		MO18863/XXXX- SEE GROUP 2C
56	11994	1	Gasket	IK	MO18863/XXXX-
57	420416	1	Protecting plate		
58	952077	1	Plug		
59	958349	1	V-belt set, CIRCULATION PUMP		
60	1542871	1	Spacer sleeve	IK	MO50264/XXXX-
	875461	1	Repair kit		
			CIRCULATION PUMP		