



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	870998	1	Starter motor	24V
2		1	• housing	
3		4	• pole terminal	
4	(243702)	1	• Field winding	(243170), Obsolete part
5	(240448)	1	• Insulating washer	Obsolete part
6	956224	8	• Cross recessed screw	
7	(243319)	1	• Bearing shield	Obsolete part
8	(243172)	1	• • Sealing ring	Obsolete part
9	240451	1	• • Spring	
10	240453	1	• • Needle bearing	
11	(241903)	1	• • Washer	Obsolete part
12	(240455)	1	• • Bearing bushing	Obsolete part
13	(240456)	1	• Bearing shield	Obsolete part
14	955246	4	• Hexagon screw	
15	941905	4	• Spring washer	
16	240457	1	• Spacer washer	
17	843534	1	• Bearing	
18	240481	1	• • Bearing bushing	
19	273516	1	• • Carbon brush set	
20	240478	4	• • Brush spring	
21	(241147)	4	• • Screw	Obsolete part
22	941905	4	• • Spring washer	
23	(240479)	1	• • Terminal screw	Obsolete part
24	(243174)	1	• • Terminal screw	Obsolete part
25	(243175)	1	• • Isolation plate	TH=0.3mm, Obsolete part
	(77839)	1	• • Insulating washer	TH=2,0mm, Obsolete part
26	241000	1	• • Connector kit	
27	241149	1	• • Connector kit	
28	(870856)	1	• • Screw	Obsolete part
29	(240458)	1	• Rotor	Obsolete part
30	243091	1	• • Needle bearing	
31	240927	1	• Cover	Repl by 845108
32	(241909)	3	• • Washer	Obsolete part
33	(243176)	1	• • Ring	Obsolete part
34	(243704)	X	• • Adjusting washer	TH=0.20mm, Obsolete part
	(240463)	X	• • Shim	TH=0.25mm, Obsolete part
		X	• •	TH=0,30mm
		X	• •	TH=0.35mm
35	(243177)	5	• • Disc	Obsolete part
36	(240928)	6	• • Disc	Obsolete part
37	845108	1	• • Drive ring	(243178)
39	(243179)	1	Stop ring	Obsolete part
40	(241908)	1	Lock ring	Obsolete part
41		1	• • •	Repl by 273552
42	240470	1	• • • • Spring	
43	240471	1	• • • • Lock ring	
44	243180	1	• • • Starter pinion	
45	240473	1	• • • Key	
46	(240474)	1	• • • Lock washer	Obsolete part
47	(243323)	1	• • • Nut	Obsolete part
48	(241901)	1	• • • Bolt	L=196mm, Obsolete part
	(241902)	3	• • • Bolt	L=245mm, Obsolete part
49	941906	4	• • • Spring washer	
50	955781	4	• • • Hexagon nut	
51	241904	X	• • • Shim	TH=0.2mm
	(240486)	X	• • • Shim	TH=0.3mm, Obsolete part
	(240487)	X	• • • Shim	TH=0,5mm, Obsolete part
52	(243324)	1	• • • Cover	Obsolete part
53	(243713)	2	• • • Bolt	Obsolete part
54	(240498)	2	• • • Washer	Obsolete part
55	(870829)	2	• • • Gasket	Obsolete part
56	(72201)	2	• • • Washer	Obsolete part
57	941906	2	• • • Spring washer	

REF	PART NO.	QTY	DESCRIPTION	NOTES
58	955781	2	• • • Hexagon nut	
59	72225	1	• • • O-ring	
60	243181	1	• • • Starter relay	
61	941907	2	• • • Spring washer	
62	955294	2	• • • Hexagon screw	
63	(906822)	4	• • • Washer	(72247), Obsolete part
64	(870850)	2	• • • Screw	Obsolete part
65	(241138)	3	• • • Screw	Obsolete part
66	941905	5	• • • Spring washer	
67	241898	1	• • • Starter solenoid	
68	(240494)	X	• • • Adjusting washer	TH=0.4mm, Obsolete part
		X	• • •	TH=0.8mm
69	273517	1	• • • Small parts kit	