

MD120A



## MD120A

| REF | PART NO. | QTY | DESCRIPTION        | SEE SEC. | NOTES   |
|-----|----------|-----|--------------------|----------|---|
| 1   | 875648   | 1   | Water pump         |          |   |
| 2   | 823484   | 1   | • Shaft            |          |   |
| 3   | 421306   | 1   | • Wear ring        |          |   |
| 4   | 1545283  | 1   | • Sealing ring     |          | (1542833)   |
| 5   | 70913    | 1   | • Deflector        |          |   |
| 6   | 181670   | 1   | • Ball bearing     |          |   |
| 7   | (896699) | 1   | Flange             |          | MO-31682/XXXX, Obsolete part                            |
|     | 843407   | 1   | Flange             |          | MO31683/XXXX-, early type                               |
|     | 846685   | 1   | Flange             |          | Late type   |
| 8   | 423138   | 1   | Gasket             |          | MO-31682/XXXX   |
|     | 422171   | 1   | Gasket             |          | MO31683/XXXX-   |
| 9   | (950171) | 2   | Screw              |          | MO-31682/XXXX, Obsolete part                            |
|     | 940135   | 3   | Hexagon screw      |          | MO31683/XXXX-, early type                               |
|     | 955524   | 3   | Hexagon screw      |          | Late type   |
| 9A  | 941907   | 3   | Spring washer      |          | MO31683/XXXX-   |
| 10  | 423351   | 1   | Gasket             |          |   |
| 11  | 955536   | 5   | Hexagon screw      |          |   |
| 12  | 955542   | 2   | Hexagon screw      |          |   |
| 13  | 942336   | 7   | Spring washer      |          |   |
| 14  | 423352   | 1   | Gasket, gasket     |          |   |
|     |          |     |                    | 14502    |   |
|     |          |     |                    | 14503    |   |
| 15  | 822548   | 1   | V-belt pulley      |          |   |
| 16  | 181538   | 1   | Ball bearing       |          |   |
| 17  | 422202   | 1   | Spacer sleeve      |          |   |
| 18  | 1542870  | 1   | Roller bearing     |          |   |
| 19  | 914462   | 1   | Snap ring          |          |   |
| 20  | 836805   | 1   | Companion flange   |          |   |
| 21  | 951969   | 1   | Spring pin         |          |   |
| 22  | 940159   | 4   | Hexagon screw      |          |   |
| 23  | 941907   | 4   | Spring washer      |          |   |
| 24  | 822567   | 1   | Intermediate lever |          |   |
| 25  | 822551   | 1   | V-belt pulley      |          |   |
| 26  | 1544092  | 1   | Ball bearing       |          | (181430)  |
| 27  | 914533   | 1   | Snap ring          |          |   |
| 28  | 914462   | 1   | Snap ring          |          |   |
| 29  | 953354   | 1   | Stud               |          |   |
| 30  | 941911   | 1   | Spring washer      |          |   |
| 31  | 955828   | 1   | Hexagon nut        |          |   |
| 32  |          | 1   | drive device       |          | For engine without Volvo Penta radiator., MO-18862/XXXX |
|     |          |     | • components       |          |   |
|     |          |     | drive device       |          | Late type MO18863/XXXX-                                 |
| 33  | 837703   | 1   | • Bearing housing  |          |   |
| 34  | 837704   | 1   | • Gear             |          |   |
| 35  | 837705   | 1   | • Deflector        |          |   |
| 36  | 837706   | 1   | • Spacer sleeve    |          |   |
| 37  | 183731   | 2   | • Ball bearing     |          |   |
| 38  | 958856   | 1   | • Sealing ring     |          |   |
| 39  | 909867   | 1   | • Flat key         |          |   |
| 40  | 837707   | 1   | • Hub              |          |   |
| 41  | 190418   | 1   | • O-ring           |          |   |
| 42  | 947170   | 1   | • Gasket           |          |   |
| 43  | 837708   | 1   | • Washer           |          |   |
| 44  | 949399   | 1   | • Lock nut         |          | (950358)  |
| 45  |          | 1   | pulley             |          | For engine without Volvo Penta radiator., MO-18862/XXXX |
|     | (837710) | 1   | V-belt pulley      |          | MO18863/XXXX-, Obsolete part                            |
| 46  | 955534   | 4   | Hexagon screw      |          | MO18863/XXXX-   |
| 47  | 942336   | 4   | Spring washer      |          | MO18863/XXXX-   |
| 48  | 953280   | 2   | Stud               |          | L=120mm   |
|     | 953257   | 1   | Stud               |          | L=35mm  |
| 49  | 942336   | 3   | Spring washer      |          |   |
| 50  | 955827   | 3   | Hexagon nut        |          |   |
| 51  | 949660   | 1   | O-ring             |          | (925254)  |

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|-----|----------|-----|---------------------------|----------|---------------|
| 52  | 844625   | 1   | Hollow screw              |          | MO18863/XXXX- |
| 53  | 957171   | 2   | Gasket                    |          | MO18863/XXXX- |
| 54  | 837711   | 1   | Tube                      |          | MO18863/XXXX- |
| 55  | 837709   | 1   | Hollow screw, hollow bolt |          | MO18863/XXXX- |
|     |          |     |                           |          | See group 2C  |
| 56  | 11994    | 1   | Gasket                    |          | MO18863/XXXX- |
| 57  | 420416   | 1   | Protecting plate          |          |               |
| 58  | 952077   | 1   | Plug                      |          |               |
| 59  | 958349   | 1   | V-belt, circulation pump  |          |               |
|     |          |     |                           |          |               |
| 60  | 1542871  | 1   | Spacer sleeve             |          | MO50264/XXXX- |
|     | 875461   | 1   | Overhaul kit              |          |               |
|     |          |     | circulation pump          |          |               |