



REF	PART NO.	QTY	DESCRIPTION	NOTES
1	240347	1	Starter motor	24V
2		1	• housing	
3		4	• pole terminal	
4	243702	1	• Field winding	(240447), Obsolete part
5	240448	1	• Insulating washer	Obsolete part
6	956224	8	• Cross recessed screw	
7	240449	1	• Bearing shield	Obsolete part
8	240450	1	• • Sealing ring	
9	240451	1	• • Spring	
10	240453	1	• • Needle bearing	
11	241903	1	• • Washer	Obsolete part
12	240455	1	• • Bearing bushing	Obsolete part
13	240456	1	• Bearing shield	Obsolete part
14	955246	4	• Hexagon screw	
15	941905	4	• Spring washer	
16	240457	1	• Spacer washer	
17		1	•	Repl by 844408
18	240481	1	• • Bearing bushing	
19	243089	1	• • Carbon brush set	
20	240478	4	• • Brush spring	
21	241147	4	• • Screw	Obsolete part
22	941905	4	• • Spring washer	
23	240479	1	• • Terminal screw	Obsolete part
24	240480	1	• • Electric cable	Obsolete part
25	243175	1	• • Isolation plate	TH=0.3mm, Obsolete part
	77839	1	• • Insulating washer	TH=2,0mm, Obsolete part
26	241000	1	• • Connector kit	
27	241149	1	• • Connector kit	
28	870856	1	• • Screw	Obsolete part
29	240458	1	• Rotor	Obsolete part
30	243091	1	• • Needle bearing	
31	240927	1	• Cover	Repl by 845108
32	241909	3	• • Washer	Obsolete part
33	941904	1	• • Spring washer	(241905)
34	243704	X	• • Adjusting washer	TH=0.20mm, Obsolete part
	240463	X	• • Shim	TH=0.25mm, Obsolete part
		X	• •	TH=0,30mm
		X	• •	TH=0.35mm
35	243177	5	• • Disc	Obsolete part
36	240928	6	• • Disc	Obsolete part
37	845108	1	• • Drive ring	(243178)
38	240467	1	• • • Spring washer	Obsolete part
39	241907	1	• • • • Washer	
40	241908	1	• • • • Lock ring	Obsolete part
41		1	• • •	Repl by 273552
42	240470	1	• • • • Spring	
43	240471	1	• • • • Lock ring	
44	243180	1	• • • Starter pinion	
45	240473	1	• • • Key	
46	240474	1	• • • Lock washer	Obsolete part
47	240475	1	• • • Nut	Obsolete part
48	241901	1	• • • Bolt	L=196mm, Obsolete part
	241902	3	• • • Bolt	L=245mm, Obsolete part
49	941906	4	• • • Spring washer	
50	955781	4	• • • Hexagon nut	
51	241904	X	• • • Shim	TH=0.2mm
	240486	X	• • • Shim	TH=0.3mm, Obsolete part
	240487	X	• • • Shim	TH=0,5mm, Obsolete part
52	240496	1	• • • Protecting casing	
53	243713	2	• • • Bolt	Obsolete part
54	240498	2	• • • Washer	Obsolete part
55	72202	2	• • • Gasket	Obsolete part
56	72201	2	• • • Washer	Obsolete part

REF	PART NO.	QTY	DESCRIPTION	NOTES
57	941906	2	• • • Spring washer	
58	955781	2	• • • Hexagon nut	
59	72225	1	• • • O-ring	
60	241897	1	• • • Actuator solenoid	
61	941907	2	• • • Spring washer	
62	955294	2	• • • Hexagon screw	
63	906822	4	• • • Washer	(72247), Obsolete part
64	870850	2	• • • Screw	Obsolete part
65	241138	3	• • • Screw	Obsolete part
66	941905	5	• • • Spring washer	
67	241898	1	• • • Starter solenoid	
68	240494	X	• • • Adjusting washer	TH=0.4mm, Obsolete part
		X	• • •	TH=0.8mm
69		1	• • •	