



REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
1	422311	1	Water pump		(875647)
2	422148	1	• Shaft		
3	421306	1	• Wear ring		
4	1545283	1	• Sealing ring		(1542833)
5	70913	1	• Deflector		
6	181670	1	• Ball bearing		
7	(896699)	1	Flange		Obsolete part, MO-99587/XXXX
	843407	1	Flange		MO99588/XXXX-, early type
	846685	1	Flange		Late type
8	423138	1	Gasket		MO-99587/XXXX
	422171	1	Gasket		MO99588/XXXX-
9	(950171)	2	Screw		Obsolete part, MO-99587/XXXX
	940135	3	Hexagon screw		MO99588/XXXX-, early type
	955524	3	Hexagon screw		Late type
9A	941907	3	Spring washer		MO99588/XXXX-
10	423127	1	Gasket		
11	955542	5	Hexagon screw		
12	940162	2	Hexagon screw		
13	942336	7	Spring washer		
14	821853	1	Gasket		
			•	13978	
15	423125	1	V-belt pulley		Early type 3-groove
	822548	1	V-belt pulley		
16	181538	1	Ball bearing		
17	422202	1	Spacer sleeve		
18	1542870	1	Roller bearing		(11013)
19	914462	1	Snap ring		
20	836805	1	Companion flange		
21	951969	1	Spring pin		
22	940159	4	Hexagon screw		
23	941907	4	Spring washer		
24	422499	1	V-belt pulley		MO-15411/XXXX
25	422493	1	Hub		MO-15411/XXXX
26	940186	4	Hexagon screw		MO-15411/XXXX
27	(951985)	1	Spring pin		Obsolete part, MO-15411/XXXX
28	(207811)	1	Lever		Obsolete part, MO-15411/XXXX
	823024	1	Lever		
29	411670	1	V-belt pulley		MO-15411/XXXX
	822551	1	V-belt pulley		
30	1544092	1	Ball bearing		(181430)
31	914533	1	Snap ring		
32	914462	1	Snap ring		
33	(953358)	1	Stud		Obsolete part, MO-15411/XXXX
	953354	1	Stud		
34	941911	1	Spring washer		
35	955828	1	Hexagon nut		
36		1	drive device		For engine without Volvo Penta radiator., MO-69906/XXXX
			• components		
			drive device		Late type MO69907/XXXX-
37	837703	1	• Bearing housing		
38	837704	1	• Gear		
39	837705	1	• Deflector		
40	837706	1	• Spacer sleeve		
41	183731	2	• Ball bearing		
42	958856	1	• Sealing ring		
43	909867	1	• Flat key		
44	837707	1	• Hub		
45	190418	1	• O-ring		
46	947170	1	• Gasket		
47	837708	1	• Washer		
48	949399	1	• Lock nut		(950358)
49		1	pulley		For engine without Volvo Penta radiator., MO-69906/XXXX
	(837710)	1	V-belt pulley		Obsolete part, MO69907/XXXX-

REF	PART NO.	QTY	DESCRIPTION	SEE SEC.	NOTES
50	955534	4	Hexagon screw		MO69907/XXXX-
51	942336	4	Spring washer		MO69907/XXXX-
52	953280	2	Stud		L=120mm
	953257	1	Stud		L=35mm
53	942336	3	Spring washer		
54	955827	3	Hexagon nut		
55	949660	1	O-ring		(925254)
56	844625	1	Hollow screw		MO69907/XXXX-
57	957171	2	Gasket		MO69907/XXXX-
58	837711	1	Tube		MO69907/XXXX-
59	837709	1	Hollow screw, hollow bolt		MO69907/XXXX-
					See group 2C
60	11994	1	Gasket		MO69907/XXXX-
61	420416	1	Protecting plate		
62	960324	1	V-belt, circulation pump		
63	1542871	1	Spacer sleeve		MO132135/XXXX-
	875386	1	Repair kit, circulation pump		